

**SB-10051861-4798**

TECHNICAL BULLETIN  
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NOTE: The information in Technical Bulletins is intended for use by trained, professional Technicians with the knowledge, tools, and equipment required to do the job properly and safely. It informs these Technicians of conditions that may occur on some vehicles, or provides information that could assist in proper vehicle service. The procedures should not be performed by 'do-it-yourselfers'. If you are not a Retailer, do not assume that a condition described affects your vehicle. Contact an authorized Land Rover service facility to determine whether this bulletin applies to a specific vehicle.

**This reissue replaces all previous versions. Please destroy all previous versions. Only refer to the electronic version of this TSB in TOPIx.**

Changes are highlighted in gray

**SECTION: 417-01**

Headlamp 'Blooming'

**AFFECTED VEHICLE RANGE:**

**Range Rover (LM) - All with Adaptive Xenon Lamps**

**Model Year: 2010-2011**

**VIN: AA302697-BA360036**

**MARKETS:**

NAS

**CONDITION SUMMARY:**

**Situation:** A visible discoloration on the inside of the headlamp lens may be evident.

**Cause:** This may be caused by silicon discharge within the headlamp assembly.

**Action:** In the event of a customer concern of the above, refer to the Repair Procedure outlined below.

**PARTS:**

LR026151	Headlamp assembly - RH - NAS	Quantity: 1
LR026164	Headlamp assembly - LH - NAS	Quantity: 1

**WARRANTY:**

**NOTE: Repair procedures are under constant review, and therefore times are subject to change; those quoted here must be taken as guidance only. Always refer to TOPIx to obtain the latest repair time.**

**NOTE: DDW requires the use of causal part numbers. Labor only claims must show the causal part number with a quantity of zero.**

DESCRIPTION	SRO	TIME	CONDITION CODE	CAUSAL PART
Headlamp Assemblies - Renew - Single	<b>86.40.49</b>	1.00	49	LR016978
Headlamp Assemblies - Renew - Pair	<b>86.40.54</b>	1.10		

**NOTE: Normal Warranty policies and procedures apply.**

**REPAIR PROCEDURE:**

- NOTE: Example of the locations of the headlamp blooming issue.**

 **NOTE: Only replace the headlamp that has the fault condition. Do not automatically replace as a pair.**

Replace affected headlamp assembly / assemblies (TOPIx Workshop Manual section 417-01).

