

Technical Journal



TITLE:

Headlamp moisture due to broken guide pin

REF NO:
TJ 27303ISSUING DEPARTMENT:
Technical ServiceCAR MARKET:
United States and CanadaPARTNER:
3 US 7510 Volvo Cars North AmericaISSUE DATE:
YEAR MONTH DAY
2013 03 15FUNC GROUP:
3521FUNC DESC:
Headlamp, complete

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“Fixed Right — First Time”

Attachment

File Name	File Size
TJ 27303.pdf	0.4122 MB

Vehicle Type

Type	Eng	Eng Desc	Sales	Body	Gear	Steer	Model Year	Plant	Chassis range	Struc Week Range
275							2003-2013	21	0000690-0668008	200232-201309

CSC Customer Symptom Codes

Code	Description
W4	Headlights/Moisture/mist on inside of lens
LC	Headlights/Bulbs blow frequently
3Q	Headlights/Vibration/shake

Text

CSC = Customer Symptom Code

DTC = Diagnostic Trouble Code

Note! If using a printed copy of this Technical Journal, first check for the latest online version.



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DESCRIPTION:

The headlamp may have a broken guide pin on the headlamp housing. This can lead to moisture. The guide pin is only used in the factory assembly process. Any residual moisture should dissipate shortly with normal headlight use.

SERVICE:

In case of customer complaints, check the headlamp for damages. Repair the headlamp according to attached instruction.

VOLVO STANDARD TIMES GUIDE (VSTG) INFO:

Operation number *98465-2* - **Head lamp 1 side adjust ** - "0.1 hrs".

- Claims may be submitted under the new car warranty when there is a documented customer complaint using claim type: 01
- Labor times are valid at the time of release and are subject to change.

To view TJ attachment continue to next page: This TJ has 1 attachment.

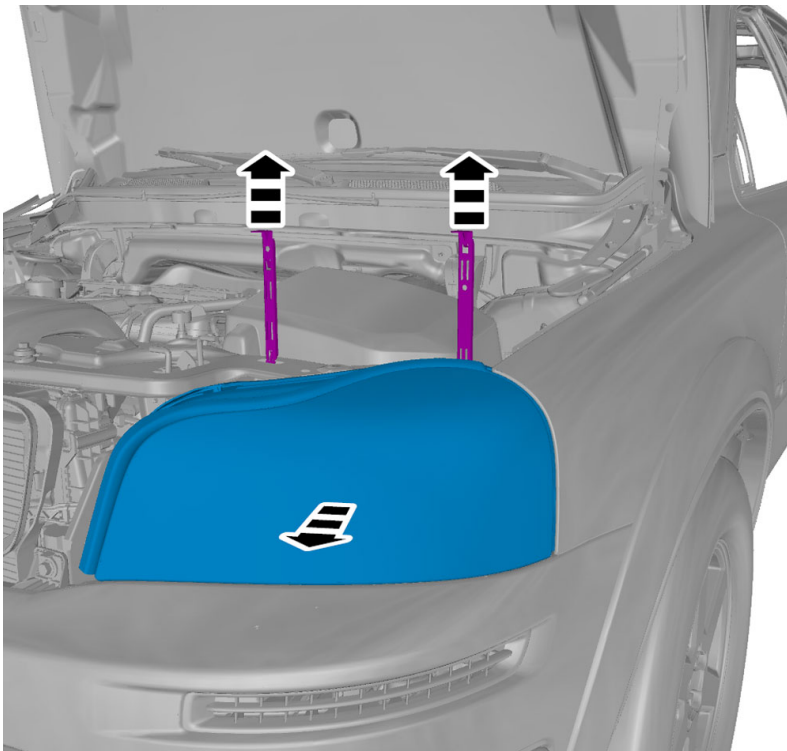
Volvo Car Customer Service			
		TJ Instruction	
		TJ No 27303	
			Date March 2013 Issue 01
Title	Headlamp moisture due to broken guide pin.		

Materials	Quantity	Part No.
Sealing	1.0	30779754

1.

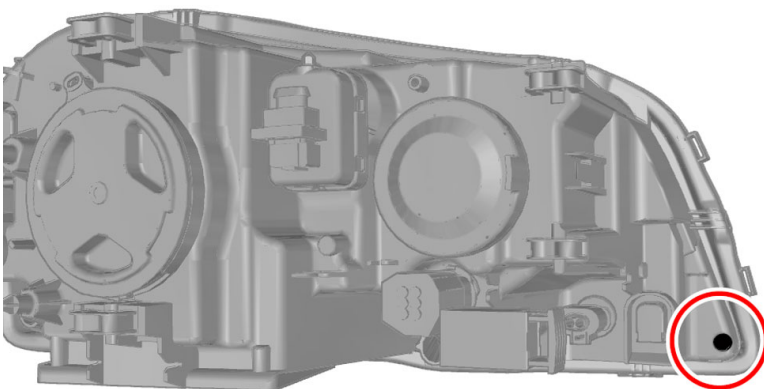
Note! Some variation in the illustrations may occur, but the essential information is always correct

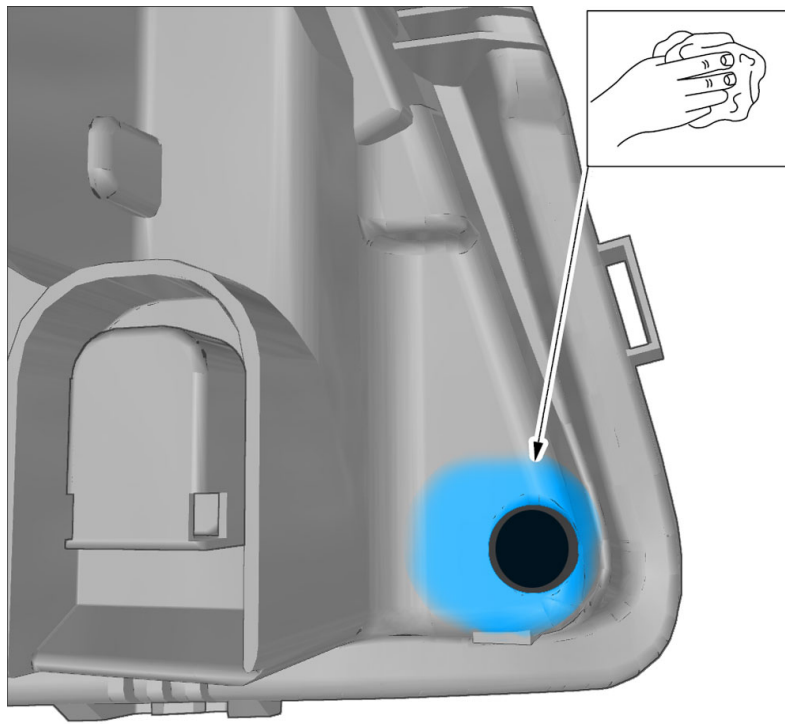
Removal



Repair

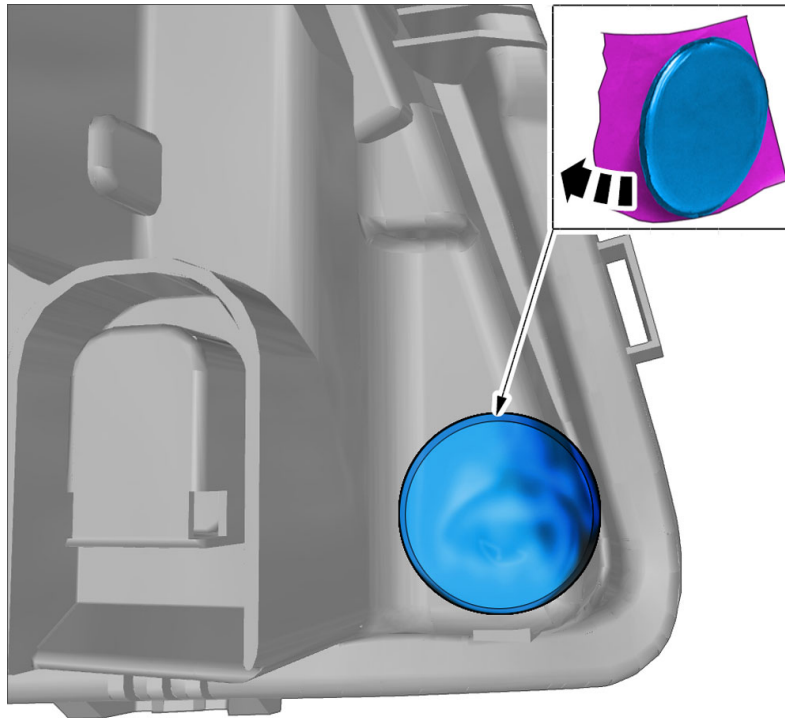
Note! Orientation view





Note! Make sure that the component is clean and free of foreign material.

Installation



Note! Ensure that the tape is fixed to the surface.

To install, reverse the removal procedure.