

SB-10043373-9511



Countries: UNITED STATES Document ID: IK1600149
 Availability: ISIS, FleetSIS Revision: 2
 Major System: CAB / SLEEPER / HOOD Created: 4/11/2012
 Current Language: English Last Modified: 4/30/2012
 Other Languages: NONE Author: Patrick Gotschall
 Viewed: 173

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Coding Information

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Title: One piece sunshade mounting bracket becomes loose or comes off the cab

Applies To: HPV style (DuraStar, TerraStar, WorkStar, TranStar, ProStar, LoneStar) day cabs, extended cabs, and travel crews built in Garland or Springfield between June 2010 and February 2012. This does not affect Escobedo built vehicles.

DESCRIPTION

The one piece sunshade mounting bracket used on all model day cabs have been seeing instances where the adhesive patches fail and the sunshade mounting bracket becomes loose and/or comes completely off the vehicle.



The sunshade mounting bracket has completely detached from the vehicle.





The sunshade mounting bracket is starting to come loose from the vehicle - the adhesive patch at the center mount is pulling apart.

RESOLUTION

- For installation of the mounting bracket, remove any remaining adhesive from cab roof, prime/paint the attachment area, and reinstall the new mounting bracket using Lord Fusor 120, T20, or T21 SMC Repair Adhesive. Then seal the perimeter with an all weather adhesive/sealant such as SikaFlex 221.
- For removal and installation of the sunshade to the bracket [CLICK HERE](#)
- If the bracket has not come off yet but is loose or in the process of detaching, follow the above procedure to repair. If the old bracket is not damaged during removal, just remove the adhesive patches from the mounting surface and reuse, otherwise reinstall with a new mounting bracket.

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