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Coding Information

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Title: One piece sunshade mounting bracket becomes loose or comes off the cab

Applies To: HPV style (DuraStar, TerraStar, WorkStar, TranStar, ProStar, LoneStar) day cabs, extended cabs, and travel crews built in Garland or Springfield between June 2010 and February 2012. This does not affect Escobedo built vehicles.

DESCRIPTION

The one piece sunshade mounting bracket used on all model day cabs have been seeing instances where the adhesive patches fail and the sunshade mounting bracket becomes loose and/or comes completely off the vehicle.



The sunshade mounting bracket has completely detached from the vehicle.





The sunshade mounting bracket is starting to come loose from the vehicle - the adhesive patch at the center mount is pulling apart.

RESOLUTION

- For installation of the mounting bracket, remove any remaining adhesive from cab roof, prime/paint the attachment area, and reinstall the new mounting bracket using Lord Fusor 120, T20, or T21 SMC Repair Adhesive. Then seal the perimeter with an all weather adhesive/sealant such as SikaFlex 221.
- For removal and installation of the sunshade to the bracket [CLICK HERE](#)
- If the bracket has not come off yet but is loose or in the process of detaching, follow the above procedure to repair. If the old bracket is not damaged during removal, just remove the adhesive patches from the mounting surface and reuse, otherwise reinstall with a new mounting bracket.
- Note: The sunshade mount can be removed successfully by heating the sunshade mount with a small heating device while gently lifting the sunshade mount with trim removal tools. It is not necessary to remove the inner trim of the cab. CAUTION: DO NOT GET TOO CLOSE WITH THE SMALL TORCH OR HEAT GUN. DAMAGE TO THE PAINT WILL RESULT. PAINT REPAIRS WILL THEN HAVE TO BE MADE.

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