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Title:

Exhaust Bellows Damage

Applies To:

DuraStar, WorkStar, PayStar, TranStar, ProStar models when equipped with bellows exhaust pipe.

DESCRIPTION

Exhaust bellows damage may occur anytime the bellows is bent out of form. Bending of bellows portion of the pipe can stress the bellows and cause premature cracking in the bellows core. Bending can be caused by improper installation or removing one end of the pipe and forcing the pipe out of position during diagnostic procedures.

SYMPTOMS

- Broken or cracked bellows, Exhaust leak, Exhaust noise

TROUBLESHOOTING

1. Inspect bellows potion for cracks or leaks

RESOLUTION

1. Replace any damaged pipe taking care not to bend the bellows out of form during installation.
2. Do not bend the bellows out of form to run the engine while performing diagnostics . If necessary to run the engine with the exhaust pipe disconnected from the aftertreatment assembly remove the clamps from both ends and locate the pipe away from the area.

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