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Missing Bolts (Rear Engine Mount and Frame)

GU

PI0751, Missing Bolts (Rear Engine Mount and Frame)

(July 2011)

Certain GU chassis' have been identified as having four fasteners left out during assembly. Two of the fasteners go through the right side rear engine support and frame and the other two go into unused holes in the right frame forward of the engine support.

Required Parts

- 2 - 975210 14 mm Hex Bolt
- 2 - 979231 Hex Bolt Nut
- 2 - 980060 Hex Bolt
- 2 - 969306 Hex Bolt Nut

Note: Information is subject to change without notice.
Illustrations are used for reference only and may differ slightly from the actual vehicle being serviced. However, key components addressed in this information are represented as accurately as possible.

Procedure

You must read and understand the precautions and guidelines in Service Information, group 70, "General Safety Practices, Frame, Springs and Wheels" before performing this procedure. If you are not properly trained and certified in this procedure, ask your supervisor for training before you perform it.

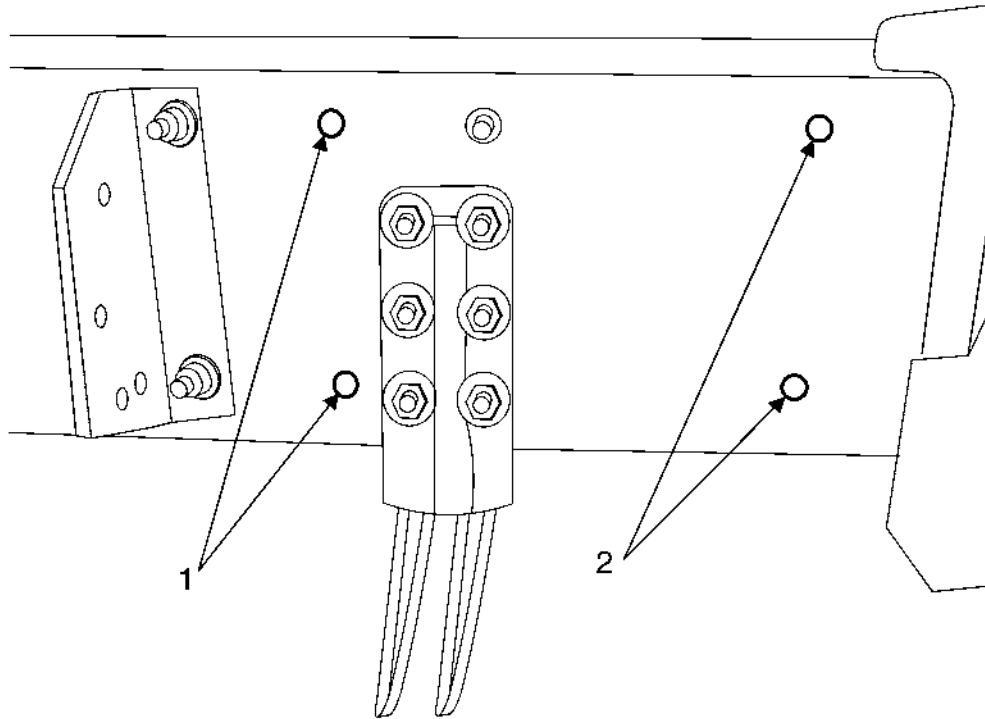


DANGER

Before working on a vehicle, set the parking brakes, place the transmission in neutral, and block the wheels. Failure to do so can result in unexpected vehicle movement and can cause serious personal injury or death.

- 1 Secure the vehicle for service by parking it on a flat level surface, applying the parking brake, chocking the rear wheel, and placing the transmission in neutral.
- 2 Remove all cables from the ground (negative) battery terminals to prevent personal injury from electrical shock and prevent damage to electrical components.

- 3 Install Hex Bolt (part number 975210) into the open holes on the RIGHT REAR engine support. Secure with hex bolt nut (part number 979231). Torque to 175 Nm (130 ft-lb).



W2066620

- 1 Missing Engine Support Bolt Locations
- 2 Missing Frame Bolt Locations
- 4 Install Hex Bolt (part number 980060) through the unused holes in the frame and secure with hex bolt nut (part number 969306). Torque to 175 Nm (130 ft-lb).
- 5 Install all previously removed cables to the ground (negative) battery terminals.

Reimbursement

This repair is covered by an authorized Service Program. Reimbursement is obtained via the normal claim handling process.	
Claim Type (used only when uploading from the Dealer Bus. Sys.)	B
Recall Status	
Vehicle inspected, repair not required	1- Inspected OK
Vehicle repaired per instruction	2- Modified per instruction
Labor Code	
Primary Labor Code	2991C-ZZ-96 — 0.5
Time to take charge and determine campaign status	101AA-0A-00 0.3 hrs.
Causal Part	980060
Authorization Number	PI0751
Expiration Date	07/15/2012

Note: Take Charge Time is not included in the Labor Code for this operation. Take charge may be eligible but can only be used once per repair visit. If vehicle is having other warranty repairs performed, take charge should be charged to the warranty repair, otherwise take charge can be charged to this service program.