

ATTENTION:

- GENERAL MANAGER
- PARTS MANAGER
- CLAIMS PERSONNEL
- SERVICE MANAGER

IMPORTANT - All Service Personnel Should Read and Initial in the boxes provided, right.



QUALITY DRIVEN® SERVICE

SERVICE BULLETIN

APPLICABILITY: 2009-2013MY Forester
SUBJECT: Rear Door Wheel Arch Molding

NUMBER: 15-131-08R
DATE: 08/20/08
REVISED: 02/22/13

INTRODUCTION

In the event you encounter a customer complaint that the rear door wheel arch molding is loose, there is the possibility that the 3M™ Tape which attaches the molding has not adhered properly. Please use the following repair procedure for replacing the molding(s).

PART INFORMATION

PART NAME	PART NUMBER
Molding Rear Door LH	E201SSC030
Molding Rear Door RH	E201SSC060

REPAIR PROCEDURE / INSTRUCTIONS



Continued...

<p>CAUTION: VEHICLE SERVICING PERFORMED BY UNTRAINED PERSONS COULD RESULT IN SERIOUS INJURY TO THOSE PERSONS OR TO OTHERS.</p> <p>Subaru Service Bulletins are intended for use by professional technicians ONLY. They are written to inform those technicians of conditions that may occur in some vehicles, or to provide information that could assist in the proper servicing of the vehicle. Properly trained technicians have the equipment, tools, safety instructions, and know-how to do the job correctly and safely. If a condition is described, DO NOT assume that this Service Bulletin applies to your vehicle, or that your vehicle will have that condition.</p>	<p>SUBARU OF AMERICA, INC. IS "ISO 14001 COMPLIANT"</p> <p>The international standard for excellence in Environmental Management Systems. Please recycle or dispose of automotive products in a manner that is friendly to our environment and in accordance with all local, state and federal laws and regulations.</p>
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IMPORTANT INSTALLATION TIPS

DO NOT:

- Apply Parts to surface that are not thoroughly cleaned.
- Install parts if the temperature is less than 60 degrees or more than 110 degrees Fahrenheit.
- Apply less than 30 PSI to 3M Tape surfaces for less than 30 seconds.
- Install using other adhesives or epoxy not listed in the instructions.

DO:

- Make sure all installation surfaces are clean, free of dirt, grease and debris.
- Make sure all vehicle surfaces are between 60 and 110 degrees Fahrenheit, to allow for proper 3M Tape adhesion.
- Only use 3M Tape as indicated in installation instructions.
- Apply 30 psi to all 3M tape surfaces for a minimum of 30 seconds.
- Allow 24 hours for maximum bond.


CAUTION: If proper application pressure and time requirements are not followed, the part will not adhere properly to the vehicle!

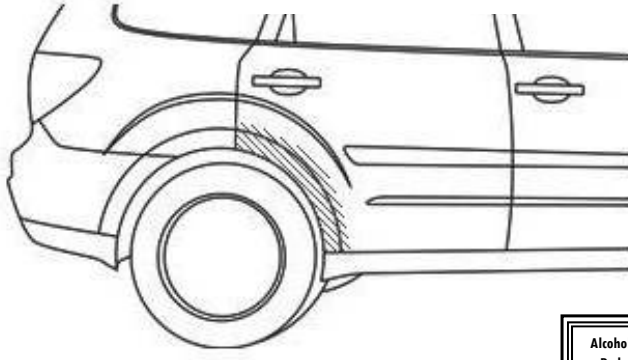
Removal Procedure

- 1) Remove loose wheel arch molding.
- 2) Remove all adhesive residue using 3M™ Stripe Off Wheel (PN 07499) or equivalent.
- 3) Use 3M™ General Purpose Adhesive Remover, or equivalent, to remove any remaining adhesive.
- 4) Clean surface thoroughly.




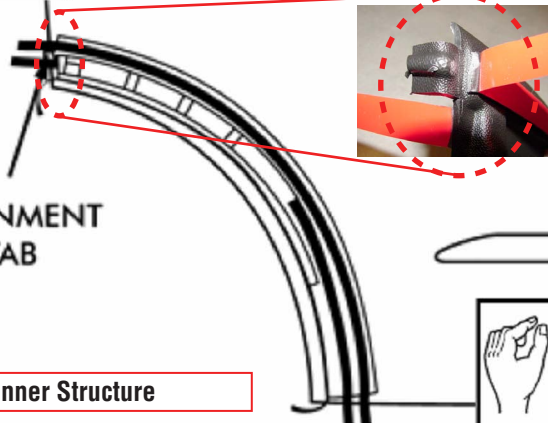
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1  Use an alcohol wipe to clean surfaces at areas of tape (shown below). NOTE: It is very important that the surface is clean and has a surface temperature between 60°F & 110°F.




Alcohol Pad


 Open door. Hold Inner Door Piece on door, aligning edge of door with alignment tab on inner door piece.

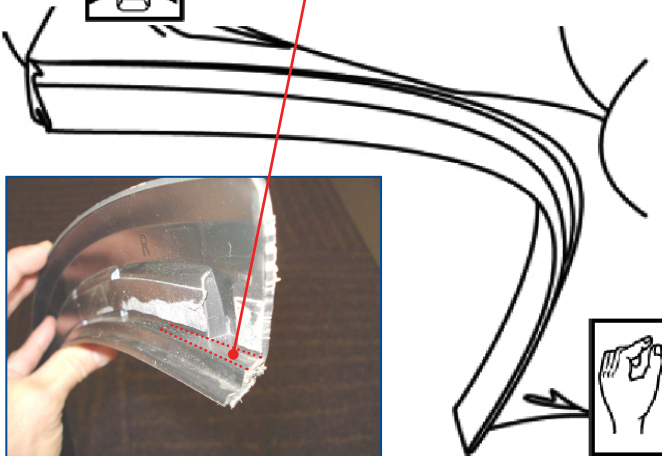



ALIGNMENT TAB

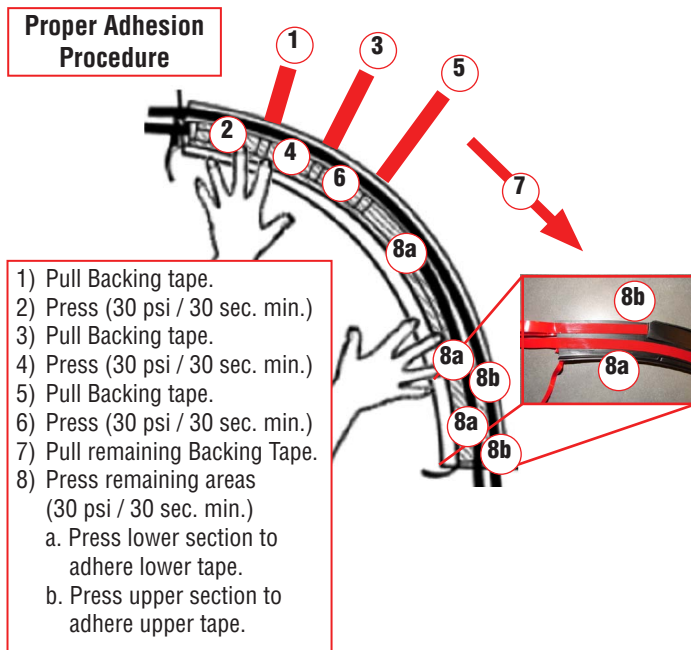
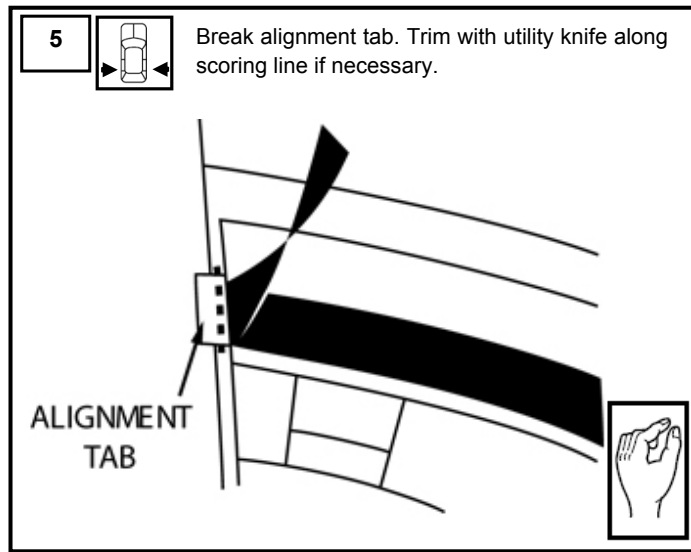
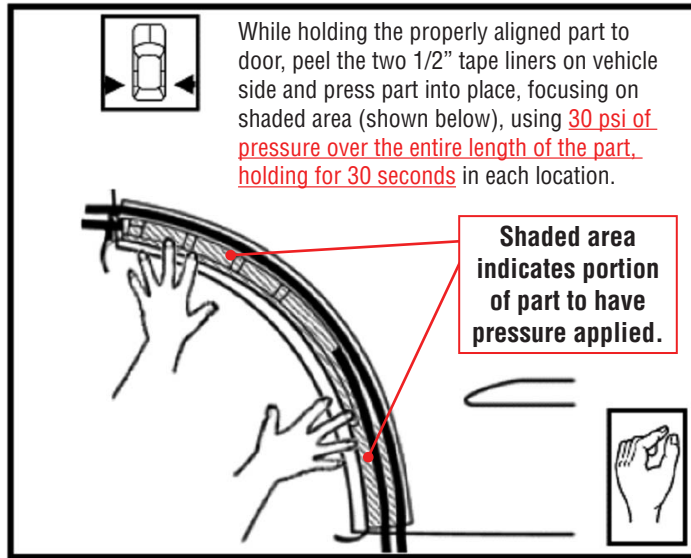
Inner Structure




 Align inner edge on door edge as shown.

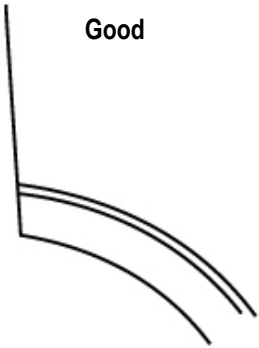



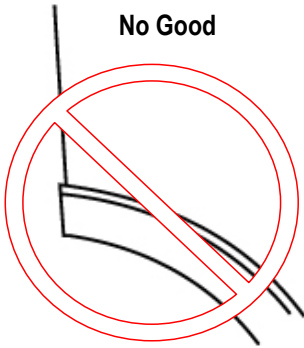
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


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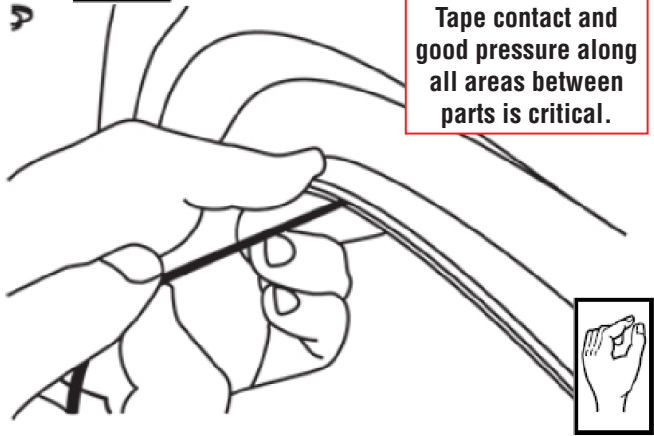
6  Ensure inner structure is adhered and placed properly. Position outer door piece over inner door piece. Align flare with door edge as shown in picture below. Avoid rolling part over door seam radius).

Good 

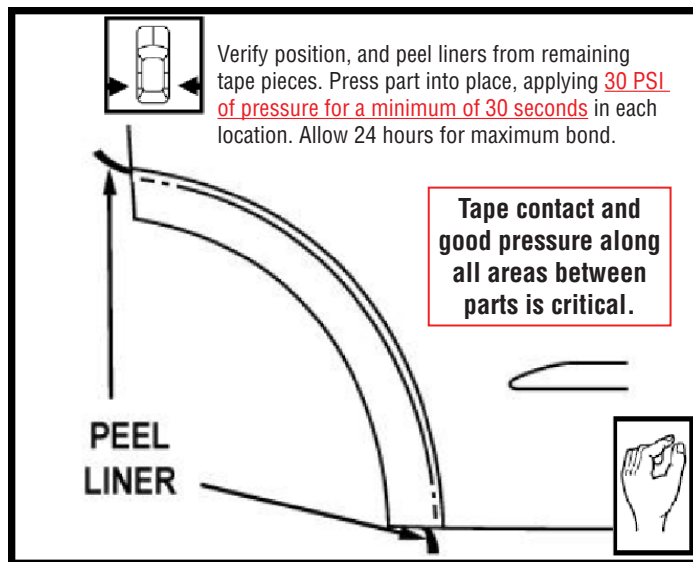
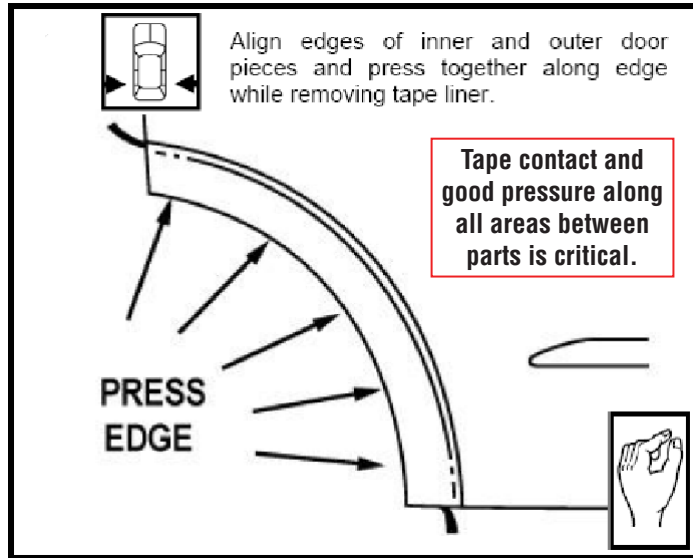
No Good 

 Peel liner from 1/4" tape while pressing upward on inner edge of part.

Tape contact and good pressure along all areas between parts is critical.



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Note: Check for interface between the door piece and the door seal by slowly pushing the door shut. If necessary, adjust door seal by pushing it up towards the body.

WARRANTY/CLAIM INFORMATION

For vehicles within the Basic New Car Limited Warranty period, this repair can be claimed using:

LABOR DESCRIPTION	LABOR OPERATION #	FAIL CODE	LABOR TIME
WHEEL ARCH MOLDING; R&R, ONE	B067-101	ZJS - 23, 29	0.3 hours
WHEEL ARCH MOLDING, R&R, EACH ADDITIONAL	C067-105		0.2 hours