# TECHNICAL BULLETIN JTB00323NAS1 16 DEC 2013



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NOTE: The information in Technical Bulletins is intended for use by trained, professional Technicians with the knowledge, tools, and equipment required to do the job properly and safely. It informs these Technicians of conditions that may occur on some vehicles, or provides information that could assist in proper vehicle service. The procedures should not be performed by 'do-it-yourselfers'. If you are not a Retailer, do not assume that a condition described affects your vehicle. Contact an authorized Jaguar service facility to determine whether this bulletin applies to a specific vehicle.

## <u> SECTION: 501-08</u>

Rocker Panel Moulding Paint Delaminating

### AFFECTED VEHICLE RANGE:

F-TYPE (X152)

Model Year: 2014

**VIN:** K00001-K08071

#### MARKETS:

NAS

#### **CONDITION SUMMARY:**

**Situation:** Paint delamination / rub marks on the rocker panel moulding to rear quarter panel area in front of the rear wheel may be evident.

Cause: This may be caused by the location clip on the rocker panel moulding to body bracket not fully latching home

Action: Should a customer express this concern, follow the Service Instruction outlined below.

#### PARTS:

NOTE: Nitto EPT sealer EE-1010 3mm foam pad to be sourced from the Squeaks & Rattle kit; refer to Technical Bulletin JTB00231NAS and Service Bulletin 1-248NAS for more information and how to replenish the items in the Squeaks & Rattles Kit when necessary. Consumable cost of \$0.50 to be claimed as 'ZZZ001'.

XR818697 Cable tie Quantity: 2

### **WARRANTY:**

NOTE: Consumable cost of \$0.50 to be claimed as 'ZZZ001'.

NOTE: Repair procedures are under constant review, and therefore times are subject to change; those quoted here must be taken as guidance only. Always refer to TOPIx to obtain the latest repair

NOTE: DDW requires the use of causal part numbers. Labor only claims must show the causal part number with a quantity of zero.

DESCRIPTION	SRO	TIME (HOURS)	CONDITION CODE	CAUSAL PART
Rocker panel - Right - Complete - Local re-spray	79LMA3	0.6	07	T2R3970
Rocker panel - Left - Complete - Local				

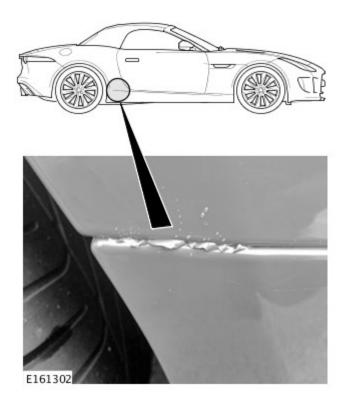
re-spray	79LLA3	0.6	07	T2R3971
Rocker panel remove and replace - Single	76.11.56	0.8	07	T2R3970 Right / T2R3971 Left
Rocker panel remove and replace - Pair	76.11.57	1.5	07	T2R3971
Rocker panel bracket modification - Right/Left	05.10.20	0.2	07	T2R3970 Right / T2R3971 Left

NOTE: Normal Warranty policies and procedures apply.

# **SERVICE INSTRUCTION:**

1. NOTE: Right side shown; left side similar.

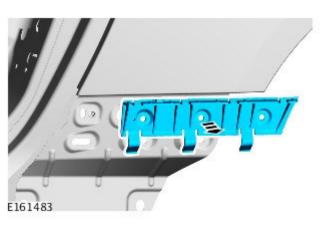
Area of concern.



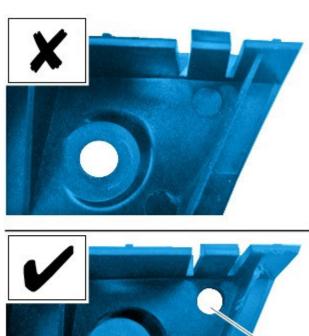
- 2. Remove the affected rocker panel moulding (see TOPIx Workshop Manual, section 501-08).
- 3. Repair and paint the damaged area on the rocker sill moulding.
- 4. Remove the three mounting bracket bolts.



**5.** Remove the rocker panel moulding bracket.



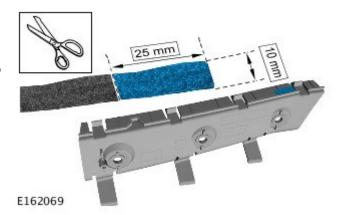
**6.** Using a suitable drill, drill out an 8mm hole in the rocker panel mounting bracket



ø 8mm

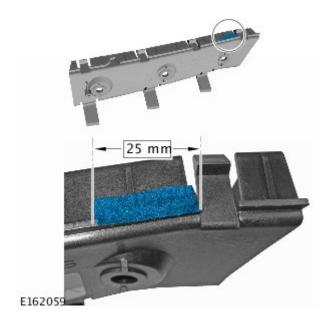
# 7. NOTE: Repeat this procedure for both sides.

Cut the Nitto EPT sealer EE-1010 3mm foam pad to 25mm in length from the Squeaks & Rattles Kit.



# 8. NOTE: Repeat this procedure on both side brackets.

Install the foam pad.

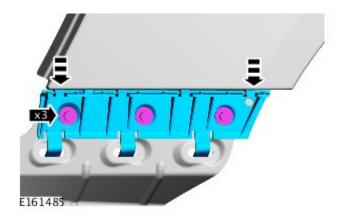


9. Install the rocker panel mounting bracket.

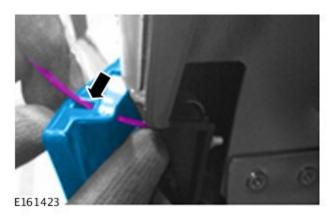


10. CAUTION: Make sure no damage is caused to the vehicle or bracket.

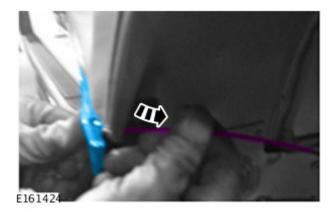
Push the bracket down when installing the three bolts.



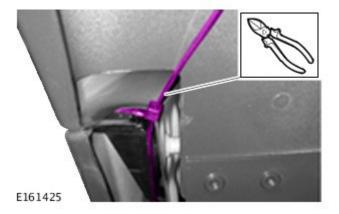
- **11.** Install the rocker panel moulding (see TOPIx Workshop Manual, section 501-08).
- **12.** Insert a cable tie through the rocker panel location hole and the 8mm hole drilled through the location bracket.



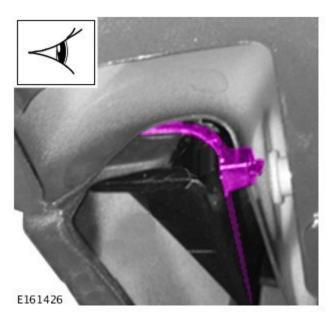
**13.** Locate the rocker panel moulding onto the location bracket and pull the cable tie tight.



**14.** Use a suitable tool to remove any excess cable tie.



**15.** Visually inspect the fitted cable tie



**16.** Finish the installation of the rocker panel moulding (see TOPIx Workshop Manual, section 501-08).