

Service Bulletin

Circolare Tecnica - Technisches Rundschreiben - Circulaire Technique - Circular Tecnica

Date: 19 April 2013

Object: **Silencer Kit W000W1008**

Product: **F4 - F4 R - F4 RR - MY 2013**

As a result of our continuous surveillance on the product quality we considered necessary to introduce a technical update with the installation of a exhaust silencer reinforcing plate on motorcycles with the following VIN numbers:

ZCGF630ABDV003401	ZCGGCFTW4DV003439	ZCGF630ABDV003472	ZCGF630ABDV003505
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ZCGNCFTW7DV003815	ZCGF630ABDV003850	ZCGF630ABDV003890	
ZCGNCFTW9DV003816	ZCGF630ABDV003851	ZCGF630ABDV003891	

MATERIALS FOR THE UPDATE:

Part Number: W000W1008 exhaust silencer plate kit.

The spare parts will be sent directly from MV Agusta, the costs will be reimbursed through normal warranty procedure; the shipping costs will be covered by MV Agusta.

In case of necessity you can order additional kits, requesting them with warranty order code W000W1008.

Silencer Kit assembling procedure W000W1008:

Exhaust silencer plate kit assembly instruction - F4 MY13 (P/N 8000B8890)

- 1) Remove the No. 2 inviolable TORX screws placed near the license plate holder as shown in Fig. 01.



- 2) Remove the No. 3 M6 fixing screws of the license plate holder (see Fig. 02-03).



3) Remove the license plate holder from the exhaust silencer and support it during the following operations (see Fig. 04).



Fig. 04

4) Take the reinforcement plate from the kit.
Make sure to keep the upper side of the plate (bearing the "UPPER SIDE" writing) turned upwards during the assembling operations (see Fig. 05).



Fig. 05

5) Take No. 2 M5x16 screws from the kit.
Apply a slight layer of **Loctite 270** on the first threads of the screws (see Fig. 06).

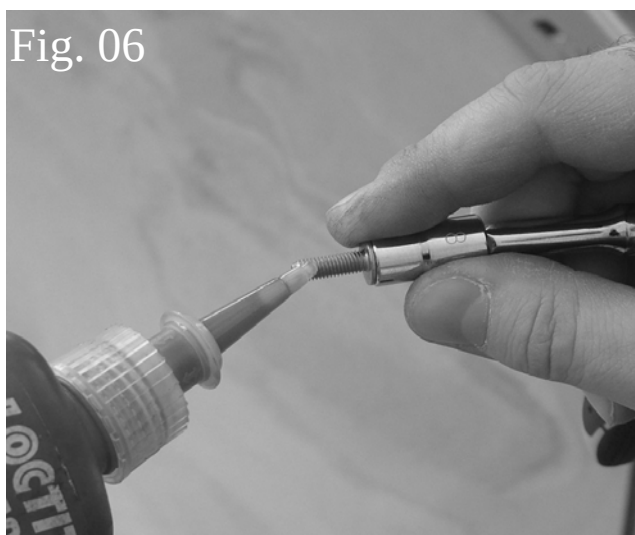


Fig. 06

6) Take No. 2 spacers from the kit and insert them on the spot-facings on the upper side of the plate as shown in Fig. 07.

7) Place the plate on the exhaust silencers as shown in Fig. 08.



Fig. 07



Fig. 08

8) Insert the No. 2 M5x16 screws previously prepared in the two bores shown in Fig. 09. Fully turn the screws without tightening.



Fig. 09

9) Take No. 3 M6x16 screws from the kit. Apply a slight layer of **Loctite 270** on the first threads of the screws (see Fig. 10).

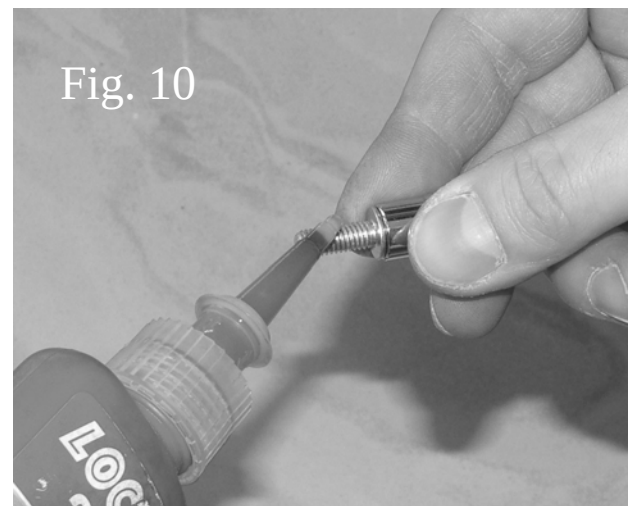


Fig. 10

10) Reassemble the license plate holder on the exhaust silencers and fix it by inserting No. 3 M6x16 screws previously prepared (see Fig. 11-12). Fully turn the screws without tightening.



11) Tighten the No. 2 M5 screws at the prescribed torque (see Fig. 13).



**M5 screws tightening torque:
max. 6 ÷ 7 N·m**



12) Tighten the No. 3 M6 screws at the prescribed torque (see Fig. 14).



**M6 screws tightening torque:
8 ÷ 10 N·m**



Procedure for Warranty reimbursement: Send a Warranty Request for reimbursement of the parts and labour including all the relevant information regarding the motorcycle and parts with the following codes:

- Warranty Type = GS
- Special Warranty Code = 2776
- Operation Code: H - 999
- Labor: 0,3 hours
- Defect Code: 099

Please make note to this same communication.

The reimbursement of the warranty request will be carried out via Invoice as is the normal procedure.

We kindly ask you to proceed with the installation of the exhaust silencer plate kit in the pre-delivery phase, in case that the motorbike has already been sold to the final customer, it's mandatory to contact the customer and to complete the installation of the silencer plate.

Thank you for your co-operation; if you should require any technical / commercial support, we are at your service.

With best regards,
MV AGUSTA MOTOR S.p.A.
Technical Service Department