# TECHNICAL BULLETIN LTB00537NAS1 01 JUL 2013



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NOTE: The information in Technical Bulletins is intended for use by trained, professional Technicians with the knowledge, tools, and equipment required to do the job properly and safely. It informs these Technicians of conditions that may occur on some vehicles, or provides information that could assist in proper vehicle service. The procedures should not be performed by 'do-it-yourselfers'. If you are not a Retailer, do not assume that a condition described affects your vehicle. Contact an authorized Land Rover service facility to determine whether this bulletin applies to a specific vehicle.

# **SECTION: 501-10**

Front Massage Seat Poor / No Operation

# AFFECTED VEHICLE RANGE:

Range Rover (LG) Model Year: 2013

VIN: DA100000-DA103969

#### **MARKETS:**

NAS

#### **CONDITION SUMMARY:**

**Situation:** The front massage seat may exhibit poor or no operation.

Cause: This may be caused by the massage pipe from seat control assembly coming adrift.

Action: In the event of a customer concern of the above, refer to the Service Instruction outlined below.

#### PARTS:

C43640 Cable tie Quantity: 1

# TOOLS:

Refer to Workshop Manual for any required special tools.

#### **WARRANTY:**

NOTE: Repair procedures are under constant review, and therefore times are subject to change; those quoted here must be taken as guidance only. Always refer to TOPIx to obtain the latest repair time.

NOTE: DDW requires the use of causal part numbers. Labor only claims must show the causal part number with a quantity of zero.

DESCRIPTION	SRO	TIME (HOURS)	CONDITION CODE	CAUSAL PART
Secure seat massage air pipe	05.10.10	0.10	42	LR039019

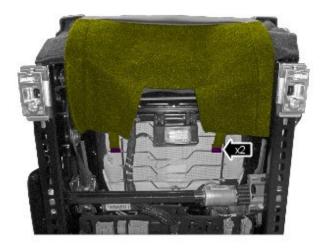
NOTE: Normal Warranty policies and procedures apply.

# **SERVICE INSTRUCTION:**

1. NOTE: Seat shown removed for clarity.

NOTE: Note the fitted positions of the elastic straps prior to release.

On the affected seat, release the two (2) elastic straps.

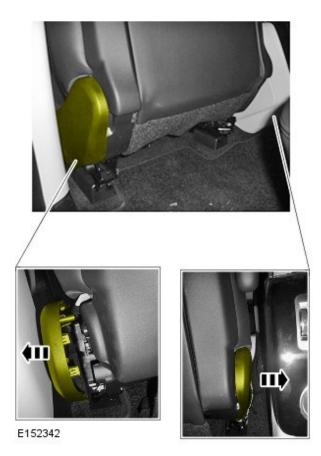


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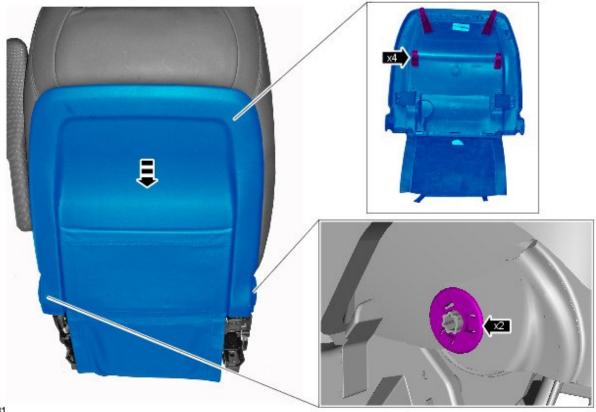
2. CAUTION: Do not use excessive force on the inner trim panel. The inner trim panel can be carefully flexed sufficiently to allow the release of the seat back from the spindle.

Carefully reposition the two (2) trim panels to allow access to the seat spindles.

• Release the four (4) clips on the outer trim panel.



- 3. Remove the seat back.
  - Carefully release the seat back over the two (2) spindles.
  - Slide the seat back downwards.

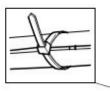


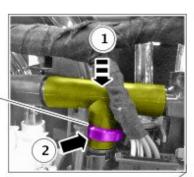
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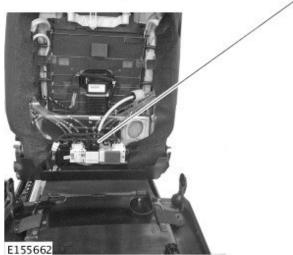
CAUTION: Make sure all the air pipes are correctly installed before installing the seat back.

Secure the air pipe to the solenoid in the position shown.

- Push the pipe securely into place.Secure pipe in place with tie strap.







5. CAUTION: Make sure that the Occupancy Classification System (OCS) harness (where fitted) is routed below the elastic strap as shown.

To install, reverse steps 1-4.

