

rear seals1.pdf

Reference	SSM66237
Models	Range Rover / L322
Title	Rear Screen Left & Right Hand Edge Seal / Finishers
Category	Body
Last modified	02-Jul-2013 00:00:00
Symptom	102000 Window/Glass
Content	<p><b>Issue:</b> We have received multiple reports of corrosion / bubbling on the rear screen left hand &amp; right hand finishers part No's DED50018 &amp; DED500190 (See fig 1)</p> <p><b>Cause:</b> The finisher consists of a rubber coating over a metal carrier, during the manufacturing process a small area of the metal carrier was left exposed and not coated by rubber in the channel of the finisher, this allowed water to get into the metal carrier, which then corrodes and causes the bubbling appearance. (See fig 2)</p> <p><b>Action:</b> Part will require replacement ensuring that the replacement part is the latest level, this can be identified by a paint spot on either / both ends of the finisher (See fig 3)</p> <p><b>BLUE SPOT = OLD LEVEL PART</b> <b>WHITE SPOT = NEW LEVEL PART</b></p> <p>To replace the finishers it is simply a case of pulling the old one off and pushing the new on into place, there is a self adhesive pad at the top of the finisher so the area must be cleaned to ensure adhesion. There may be a tab on the bottom of the finisher which goes under the glass to aid with the rear screen spacing when fitting the glass, this is not required as the original spacer will tear off and remain under the glass when the old part is removed, so the tab can simply be cut off before fitting with a pair of scissors (See fig 4)</p> <p><b>PLEASE NOTE : The rear screen does NOT need to be removed to fit the finishers</b></p> <p>The SRO number and times are as follows 76:43:81 For one side @ 0.1 hrs 76:43:62 For a pair @ 0.3 hrs</p>



*Fig 1.*



*Fig 2.*



*Fig 3*



**Fig 4.**