



Service Bulletin 497

Strictly Confidential

May 2013

Affected Models Bonneville, Bonneville T100 and Bonneville T100 Black

VIN Numbers 596158, 596169, 596182, 596210, 596222, 596253,
596267, 596331, 596363, 596375, 596386, 596395,
596402, 596419, 596423, 596448, 596466, 596474,
596485, 596513, 596537, 596576

Subject Ignition Switch

Markets Argentina, USA, Canada, New Zealand

Background Information

We have identified that there is a possibility that the spring washers for the ignition switch screws may be missing on the above models. Dealers are requested to remove and refit the ignition switch screws with spring washers.

Customer Contact Instructions

Motorcycles in the affected VIN range must be modified prior to delivery to the customer, or at the next service/visit to the dealership.

Identification of Affected Motorcycles

Bonneville, Bonneville T100 and Bonneville T100 Black motorcycles listed in the VIN range above.

Warranty Claim Instructions

Fault code 01291093

Repair code 99497

Repair time allowance 0.35 hrs (includes admin allowance)

Genuine Parts

Genuine parts 2 x T3551202 - Washer Spring, M5 x 8.55 x 1.5



Genuine Parts Ordering Instructions.For Triumph Subsidiary and Overseas Distributor dealers using Triumph Warranty On-Line with Parts Auto Ordering Flag switched on: Order all repair parts by submitting a New Prior through the Warranty On-Line system. Entering the above repair code in a New Prior will automatically add the parts required and labour times for this Service Bulletin.

For Overseas Distributor dealers NOT using Triumph Warranty On-Line or for Overseas Distributor dealers using Triumph Warranty On-Line with Parts Auto Ordering Flag switched off: Orders should be placed using the normal parts ordering procedure.

Genuine Parts Return InstructionsNot Applicable.

Other Instructions

Once completed, please mark the service record book that the requirements of this recall action have been complied with.

Replacement Procedure

Install the washers following the procedure listed below:



Warning

Throughout the following procedure, ensure the motorcycle is stabilised and adequately supported. This will help prevent it from falling and causing injury to the operator or damage to the motorcycle.

Note:

- **Some affected motorcycles listed in the VIN numbers on page 7 will have been modified and repaired by Triumph prior to their release from the factory.**
- **The modified motorcycles can be identified by checking the 'Vin Enquiry' on Triumphonline.net.**

Removal

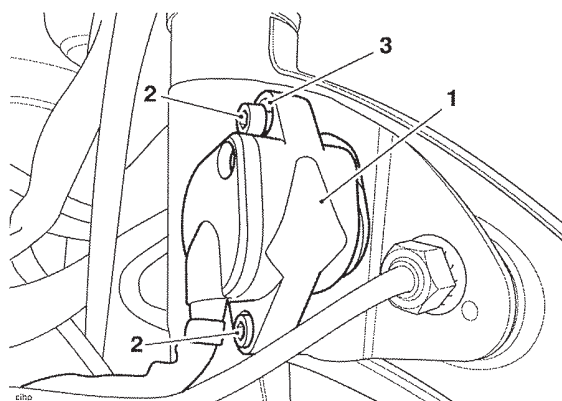
1. Remove the seat, as described in the Service Manual.
2. Disconnect the battery, negative (black) lead first.

Note:

- **Note the position of the mounting rubber and plate positioned between the headlight shell and bracket for installation.**
3. Remove the headlight, as described in the Service Manual.
 4. Remove the fixings securing the ignition switch to the headlight bracket.

Installation

1. Fit the spring washers to the fixings. Refit the ignition switch to the headlight mounting bracket and tighten the fixings to **5 Nm**.



1. Ignition switch
2. Fixings
3. Spring washer

2. Refit the headlight, as described in the Service Manual.
3. Reconnect the battery, positive (red) lead first.
4. Refit the seat, as described in the Service Manual.
5. Check and, if necessary, adjust the headlight as described in the Service Manual.

Circulation

(Initial and date when read and return to central file holder)

Service Manager	Parts Manager	Sales Manager	Workshop Supervisor	Technician 1	Technician 2