



Technical Service Bulletin

SUBJECT:			No: TSB-13-00-005
TRACTION BATTERY WATER DRAIN PROCEDURE - SERVICE MANUAL REVISION			DATE: April, 2013
			MODEL: 2012 i-MiEV
CIRCULATE TO:	<input type="checkbox"/> GENERAL MANAGER	<input type="checkbox"/> PARTS MANAGER	<input type="checkbox"/> TECHNICIAN
<input type="checkbox"/> SERVICE ADVISOR	<input type="checkbox"/> SERVICE MANAGER	<input type="checkbox"/> WARRANTY PROCESSOR	<input type="checkbox"/> SALES MANAGER

PURPOSE

This TSB updates service manual with the drilling locations for draining the traction battery in the event it is flooded with water.

AFFECTED VEHICLES

2012 i-MiEV

AFFECTED SERVICE MANUALS

2012 i-MiEV Service Manual – Group 00: Actions to be Taken at Traction Battery Water Intrusion.

Continued

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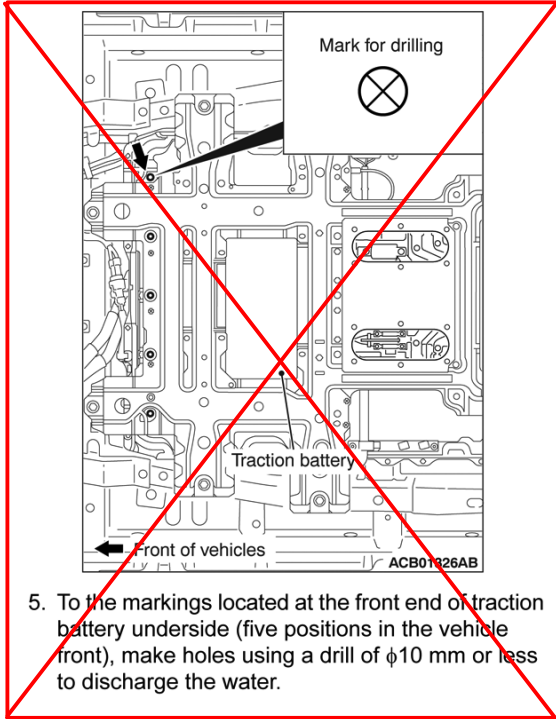
(4006)

The information contained in this bulletin is subject to change. For the latest version of this document, go to the Mitsubishi Dealer Link, MEDIC, or the Mitsubishi Service Information website (www.mitsubishitechinfo.com).

Please change 2012 i-MiEV Service Manual – Group 00: Actions to be Taken at Traction Battery Water Intrusion as follows:

CAUTION

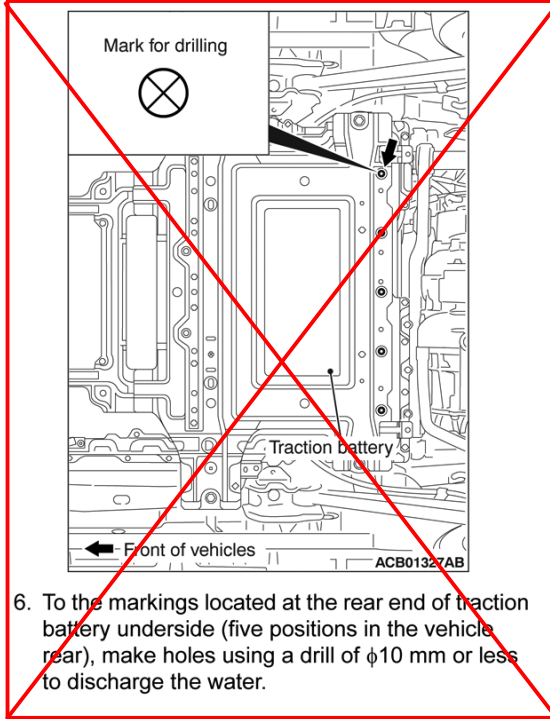
Because dissolved metal may be contained in the discharged water, appropriately process the water as industrial waste. **<Incorrect>**



5. To the markings located at the front end of traction battery underside (five positions in the vehicle front), make holes using a drill of $\phi 10$ mm or less to discharge the water.

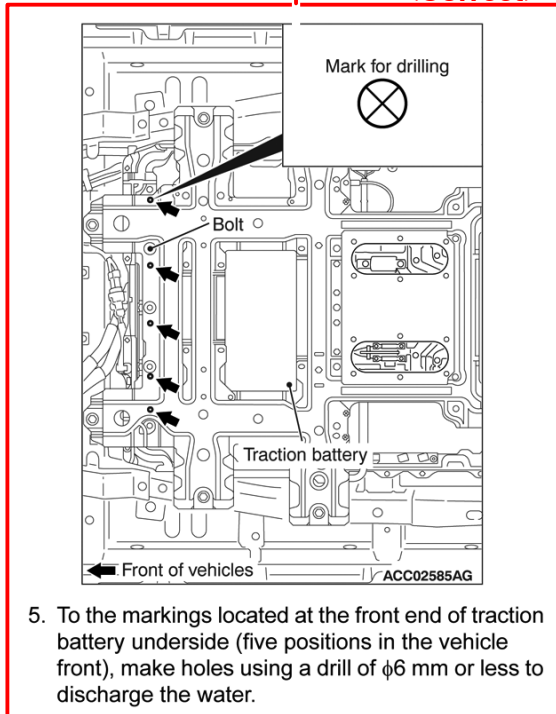
CAUTION

Because dissolved metal may be contained in the discharged water, appropriately process the water as industrial waste. **<Incorrect>**



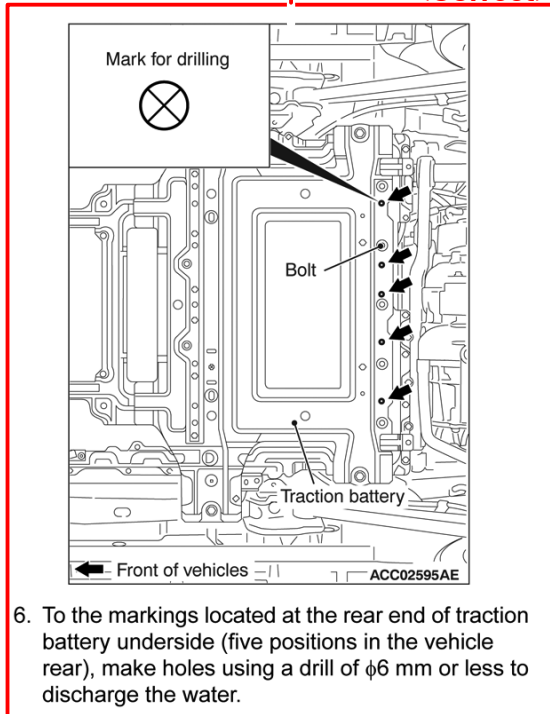
6. To the markings located at the rear end of traction battery underside (five positions in the vehicle rear), make holes using a drill of $\phi 10$ mm or less to discharge the water.

<Correct>



5. To the markings located at the front end of traction battery underside (five positions in the vehicle front), make holes using a drill of $\phi 6$ mm or less to discharge the water.

<Correct>



6. To the markings located at the rear end of traction battery underside (five positions in the vehicle rear), make holes using a drill of $\phi 6$ mm or less to discharge the water.