

# **Technical Service Bulletin**

SUBJECT:			No:	TSB-13-55-001
TORQUE SPECIFICATIONS FOR A/C CONTROL UNIT MOUNTING - SERVICE MANUAL REVISION			DATE:	March, 2013
			MODEL: 2012 i-MiEV	
CIRCULATE TO:	[ ] GENERAL MANAGER	[ ] PARTS MANAGER		[X]TECHNICIAN
[X] SERVICE ADVISOR	[X] SERVICE MANAGER	[ ] WARRANTY PROCESS	OR	[ ] SALES MANAGER

### **PURPOSE**

This TSB updates the torque specification for the A/C control unit mounting bolts.

#### **AFFECTED VEHICLES**

2012 i-MiEV

#### AFFECTED SERVICE MANUALS

2012 i-MiEV Service manual: Group 55 Heater - Ventilation and Air Conditioning > A/C Control Unit > Removal and Installation.

Please apply the following changes to the 2012 i–MiEV Service Manuals: Group 55 – Heating, Air Conditioning and Ventilation > A/C Control Unit > Removal and Installation

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## A/C CONTROL UNIT

#### **REMOVAL AND INSTALLATION**

Pre-removal and post-installation operation
Rear floor cover panel removal and installation (Refer to GROUP 42 – Loose Panel .)

5.0 ± 1.0 N·m
44 ± 8 in-lb

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44 ± 8 in-lb

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44 ± 8 in-lb

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#### Removal steps

- 1. A/C control unit
- 2. A/C control equip bracket