



Technical Service Bulletin

SUBJECT:			No: TSB-13-42A-002
DOOR ADJUSTMENT UPDATE FOR VEHICLES WITH SIDE SRS – SERVICE MANUAL REVISION			DATE: January, 2013
			MODEL: See below
CIRCULATE TO:	<input type="checkbox"/> GENERAL MANAGER	<input type="checkbox"/> PARTS MANAGER	<input checked="" type="checkbox"/> TECHNICIAN
<input checked="" type="checkbox"/> SERVICE ADVISOR	<input checked="" type="checkbox"/> SERVICE MANAGER	<input type="checkbox"/> WARRANTY PROCESSOR	<input type="checkbox"/> SALES MANAGER

PURPOSE

This Technical Service Bulletin updates the door adjustment procedure in the Body Section of the applicable service manuals.

AFFECTED VEHICLES

All vehicles equipped with side (seat-mounted) and/or curtain airbag Supplemental Restraint System.

AFFECTED SERVICE MANUALS

All service manuals for vehicles equipped with side (seat-mounted) and/or curtain airbag Supplemental Restraint System.

Continued

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Please replace the door adjustment procedure with the provided information:

To avoid inadvertent airbag deployment, always turn ignition switch to the "OFF" position and wait 60 seconds or more before adjusting the striker.



<NEW>
DOOR

42A-55

<Added>

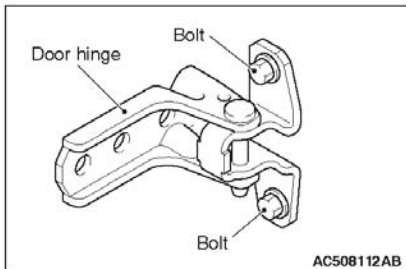
- (4) Use the door hinge adjusting wrench (Special tool: MB990834 or MB991163) to loosen the body-side door hinge mounting bolts (mounting nuts for the door upper hinge of the rear door).
- (5) Move the door to adjust the clearance between the door and the body is even.

CAUTION

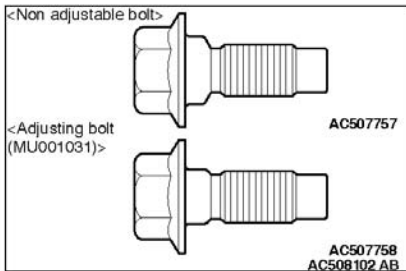
To adjust the striker, always turn the ignition switch to "LOCK" (OFF).

<OLD>

2. When the door is not flush with the body surface:



- (1) Loosen the door-side hinge mounting bolts.
- (2) Move the door to adjust so that the door is flush with the body surface.



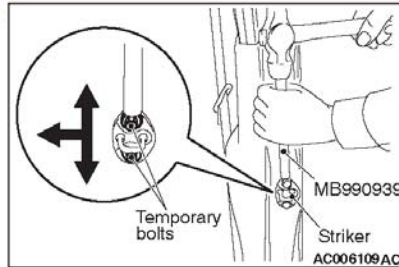
- (3) If adjustment is not possible, replace the door-side door hinge mounting bolt with the adjustment bolt (MU001031).

NOTE: If the adjustment bolt has been already installed, reuse it.

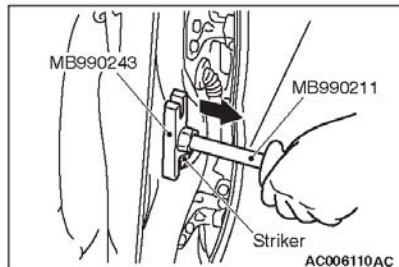
- (4) Move the door to adjust so that the door is flush with the body surface.
- (5) Tighten the door-side door hinge mounting bolt to the specified torque.

Tightening torque: 26 ± 6 N·m

3. When the door is stiff to close and open:

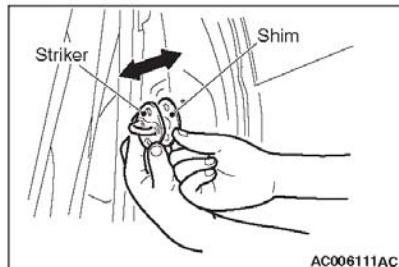


- (1) Adjustment using the striker (toward the inside of the vehicle and vertical direction):
Install a temporary bolt instead of the striker mounting bolt, and use the remover bar (Special tool: MB990939) and a hammer to tap the temporary bolt to the desired direction.



- (2) Adjustment by using the striker (toward the outside of the vehicle):
Using the following tools, pull the striker toward the outside of the vehicle to adjust.

- Slide hammer (MB990211)
- Body puller (MB990243)



- (3) Adjustment using shims: (forward and rearward)
Increase or decrease the number of shims so that the striker engages with the door latch properly.