



Countries:	CANADA, UNITED STATES	Document ID:	IK0100032
Availability:	ISIS, Body Builder	Revision:	0
Major System:	FRAME AND BUMPER	Created:	8/14/2013
Current Language:	English	Last Modified:	8/14/2013
Other Languages:	NONE	Author:	Jon Frettinger
Viewed:	119		

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Coding Information

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Title: TerraStar Frame Reinforcement Excessive Gap Variance

Applies To: TerraStar Chassis

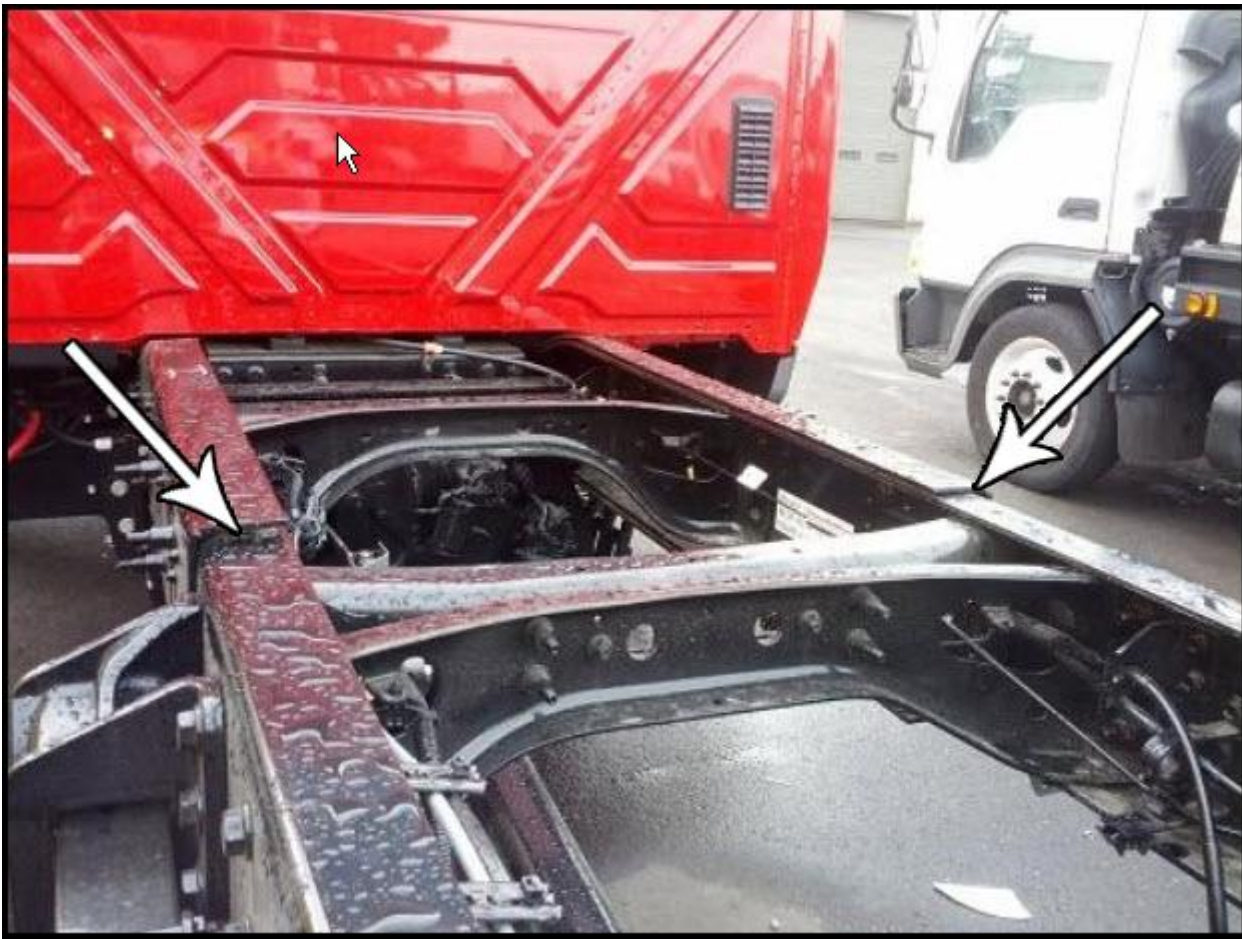
DESCRIPTION

During frame assembly the outer reinforcement was sometimes not held even on both sides prior to fastener torquing

REPAIR PROCEDURE

If the gap is larger than 1/4 inch variance from one side to the other and it is necessary for the installation of the body then the highest side reinforcement should be lowered to match the lower side. This will require most or all of the fasteners to be removed, reposition the reinforcement and refasten using the same fastener types as removed.

NOTE – In the event that Huck fasteners are removed, in order to maintain the same joint integrity, International requires that new Huck fasteners be used for attachment/reattachment of components, unless instructed otherwise by International service documentation.



Rienforcement Frame

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