

Retail Operator General Manager	Sales New Motorcycles	Sales Pre-Owned Motorcycles	Business Manager (F&I)	Service	Parts & Accessories	Administration
Date: September 2013 Bulletin # 46 004 13 (027)		Source: SI 24/2013 Name: Shawn McLean Title: Service & Technical Manager Phone: 201-307-4131				



BMW Motorrad USA

Service Information Bulletin

****Technical Campaign****

Subject: Side Stand

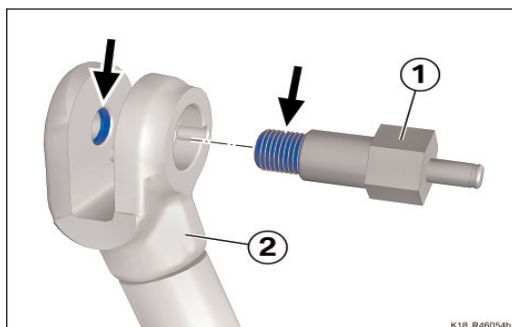
Model: C 600 Sport (K18, 0132), C 650 GT (K19, 0134)

Details: BMW Motorrad has ascertained that in some cases the threaded fastener of the side stand can work loose. If this remains unnoticed by the rider, the consequence is that the side-stand switch is not tripped when the side stand is extended or retracted. There is a possibility of the engine refusing to start.

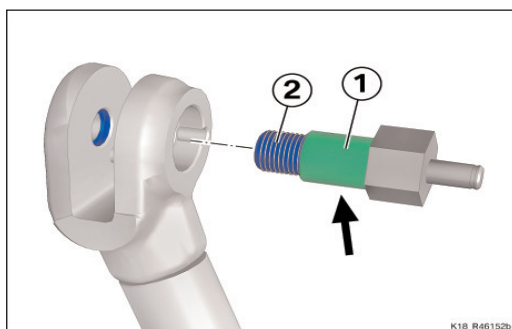
Vehicles affected: In order to determine if a specific vehicle is affected by this Technical Campaign, it will be necessary to verify all vehicle VINs through a DCS Vehicle History Check. Based on the response of the system, either proceed with the repair or take no further action. Please note, affected VINs may not appear until 24-72 hours after the release of this bulletin.

Production Solution: After September 24, 2012 high-strength Loctite was applied in series production to secure the screw of the side stand. A new construction status with a modified pivot-bearing concept was introduced into series production in August 2013.

Aftersales Solution: Before handing over a new vehicle to its owner or when vehicles possibly affected by this problem are next brought to the workshop, secure the pivot bearing screw of the side stand with high-strength Loctite as described below. For details on removing and installing side stand, see work item 46 53 005 Removing/installing/cleaning/lubricating Side Stand in the latest RSD (Repair and Service Data BMW Motorrad).



Clean threads (arrows) of screw (1) and in side stand (2).



Cover threads (2) and lightly lubricate only the bearing face (arrow) of screw (1).

Lubricant	
Klüberplex BE 11-462 or an equivalent such as Staburags NBU 30 PTM	83 22 0 397 761 07 55 9 056 992

Apply thread-locking compound to thread (2).

Thread-locking compound	
Loctite 270, High strength	83 19 2 210 337

Warranty Information: The repair described in this bulletin is covered under warranty regardless of time or mileage.

Warranty:	Defect code: 00 46 40 00 00	Securing threaded fastener for side stand
	Labor code: *00 60 273	Securing threaded fastener for side stand, 3 FRUs
	Sublet: Code 4	For lubricant and thread-locking compound not to exceed \$3

*Main Work 00 60 273 - this main labor operation crediting 3 FRUs includes all repair procedures to complete the task with allowance for necessary ancillary tasks (e.g., visual inspection, lubrication, cleaning parts etc.) and administrative tasks.

Only one main labor operation can be claimed per repair visit. All other labor operations for any other line(s) must be claimed using plus code labor operations.

Please refer to the Warranty Policy and Procedures Manual regarding add-ons, proper support, documentation, claims submission and archiving requirements as applicable.

Contact: Service and Technical Manager