

Measure no.

US 55250630-01

Subject

Rear drive cover screw is loose on R 1200 GS (K50)

Status date (mm/dd/yy)

10/15/13

Status

Accepted

Organization

US, MOT

Date created (mm/dd/yy)

10/15/13

Created by

Rainer Wanninger

PQM Problem reference**Release date (mm/dd/yy)****Approved by****Dealer release**

Allow automatic release

Vehicles affected**E series**

K50

Engine**Body****Production period (from/to)**

(mm/dd/yy)

/ 8/10/13

Comment on production period**Feedback (all cases relating to**

measure up to) (mm/dd/yy)

Complaint

Grinding noises from the rear drive, acoustic problems

Cause

Individual cover screws from the rear drive are coming undone of their own accord.

Screw chafes against the brake disc and makes noises.

Measure

If one or more loose screw connections occur, undo all of the screws and tighten them again using Loctite 243 (blue intermediate strength).

Note: Undo and retighten the screws individually, not all of them at once, in order to prevent the cover from becoming loose.

-Tightening torque: 25 Nm

-Mark tightened screws with a colored dot on the screw head.

-Replace damaged screws using part number 07 11 9 907 041.

-Replace all other chafed/damaged components

Complaint**Fault location**

Transmission

Fault type

Fuse missing

Fault place

Cause

#	Fault location	Fault type	Fault place
1	33/11 Angular gear, housing cover	Part connection: Loose	
Repair Task		Special Clearance	Area
		No	Powertrain

Fault code

Progman / DIS / ISTA / ISTA/P

System	State	Version
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