



SI B51 15 13
Body Equipment

October 2013
Technical Service

SUBJECT

Rattling Noise in the Front Door

MODEL

F34

SITUATION

The customer may complain of a rattling noise from the front door panel when the vehicle is in motion.

CAUSE

The wiring harness near the tweeter is not routed correctly.

PROCEDURE

Drive the vehicle to confirm the noise is coming from the front door panel.



Refer to Repair Instruction 51 41 000 and remove the affected front door panel. Check the routing of the upper tweeter wire. The wire must be wrapped around the main harness to prevent noises. If the wire is not wrapped, remove the upper wire from the tweeter and wrap it around the main harness once, and then reattach the wire to the tweeter. Reattach the door panel in the reverse order of removal and test drive the vehicle to confirm the noise has been eliminated.

WARRANTY INFORMATION

Covered under the terms of the BMW New Vehicle/SAV Limited Warranty.

Defect Code:	61 12 42 39 00	
One Side		
Labor Operation:	Labor Allowance:	Description:
51 41 000	Refer to KSD2	Removing and installing left or right front door panel (Main work)

or		
51 41 503	Refer to KSD2	Removing and installing left or right front door panel (Plus work – Vehicle already in the workshop)
and		
51 99 000	1 FRU	Work time to reroute one speaker wire
or		
Both sides		
Labor Operation:	Labor Allowance:	Description:
51 41 002	Refer to KSD2	Removing and installing both front door panels (Main work)
or		
51 41 505	Refer to KSD2	Removing and installing both front door panels (Plus work – Vehicle already in the workshop)
and		
51 99 000	2 FRU	Work time to reroute both speaker wires

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