



SI B51 06 13  
Body Equipment

March 2013  
Technical Service

## SUBJECT

**Driver's Door Mirror Adjustment Range Not Sufficient**

## MODEL

E84

F30

Produced from October 31, 2011 **without** option code 430 (automatic anti-glare)

## SITUATION

The driver's door mirror inward travel is not sufficient.

## CAUSE

The mirror glass carrier inward bump stop is too high and limits the inward travel.

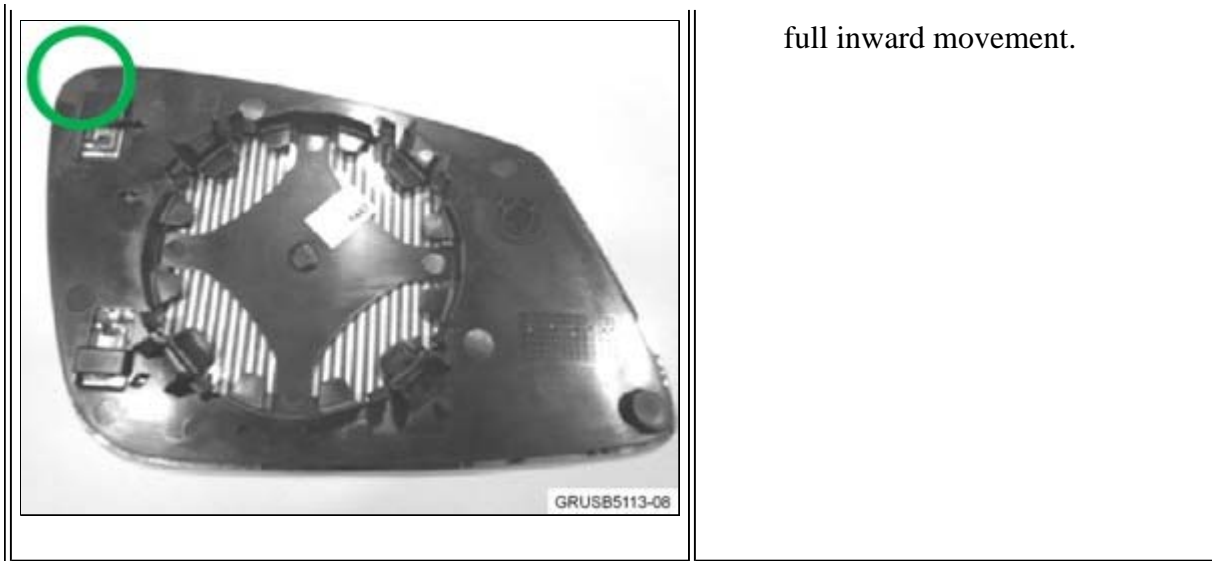
## PROCEDURE

Remove the driver's door mirror glass. Refer to ISTA Repair Instruction 51 16 026, "Replacing mirror glass."



1. Place the removed mirror glass on a clean work surface. Locate the upper/inner plastic bump stop (red circle).

2. Use an appropriate grinding tool or sander to fully remove the plastic bump stop (green circle). Use caution when removing the bump stop to prevent damage to the mirror glass and the mounting lugs. Reinstall the modified mirror and check for



full inward movement.

Note: Replacement of the mirror glass or mirror housing will not correct this issue, and must not be claimed as warranty.

#### WARRANTY INFORMATION

Covered under the terms of the BMW New Vehicle/SAV Limited Warranty.

<b>Defect Code:</b>	<b>51 16 17 33 00</b>	
<b>Labor Operation:</b>	<b>Labor Allowance:</b>	<b>Description:</b>
51 16 026	Refer to KSD2	Replacing glass for mirror
and		
51 99 000	1 FRU	Work time to remove the driver's door mirror bump stop

Labor operation code 51 16 026 is a Main labor operation. If you are already using a Main labor code for another repair; use the Plus code labor operation 51 16 526 instead.

Refer to KSD2 for the corresponding flat rate unit (FRU) allowance. Enter the Chassis Number, which consists of the last 7 digits of the Vehicle Identification Number (VIN). Click on the "Search" button, and then enter the applicable flat rate labor operation in the FR code field.

Even though work time labor operation code 51 99 000 ends in "000," it is not considered a Main labor operation.

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