



SI M52 01 13
Seats

February 2013
Technical Service

SUBJECT

Front Seat Lumbar Support Not Working

MODEL

R60

SITUATION

The lumbar support does not function properly or at all for one or both front seats.

CAUSE

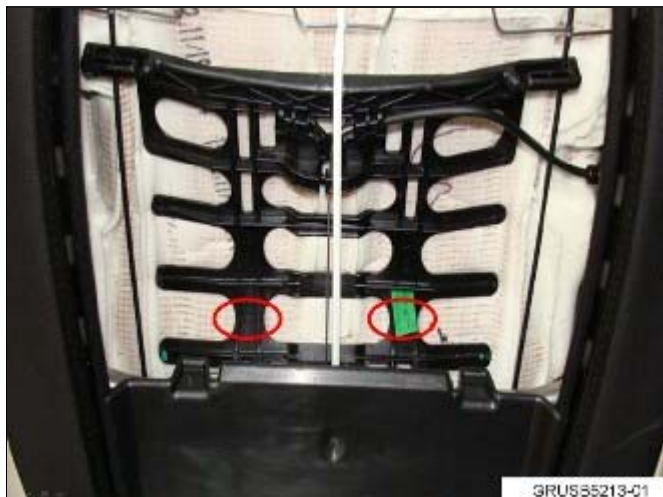
In most cases, the lumbar knob will rotate with limited or no movement of the lumbar support; this is due to a fractured or broken lumbar support.

PROCEDURE

The red circles in the photo below show where the breakage normally occurs.

If damage is seen, replace the affected lumbar support with the improved part.

Refer to ISTA Repair Instructions 52 13 055, "Remove and install/replace lumbar support on front seat."



PARTS INFORMATION

Part Number	Description	Quantity
52 10 9 809 395	Lumbar support driver's side	1
52 10 9 809 396	Lumbar support passenger's side	1

WARRANTY INFORMATION

Covered under the terms of the MINI New Passenger Car Limited Warranty.

Defect Code: 52 10 21 12 00

Repairing One Side

Labor Operation:	Labor Allowance:	Description:
52 13 055	Refer to KSD2	Remove and replace one lumbar support

Labor operation code 52 13 055 is a Main labor operation. If you are using a Main labor code for another repair, use the Plus code labor operation 52 13 555 instead.

or

Repairing Both Sides (Additional Work)

Labor Operation:	Labor Allowance:	Description:
52 99 000	12 FRUs	Additional work – replacing the other lumbar support during the same workshop visit

Even though work time labor operation code 52 99 000 ends in “000,” it is not considered a Main labor operation.

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