



SI M51 01 13
Body Equipment

February 2013
Technical Service

PERFORM THE PROCEDURE OUTLINED IN THIS SERVICE INFORMATION ON ALL AFFECTED VEHICLES BEFORE CUSTOMER DELIVERY OR THE NEXT TIME THEY ARE IN THE SHOP FOR MAINTENANCE OR REPAIRS.

SUBJECT

Service Action: Replace Both Sun Visors

MODEL

R55

R56

R60

Produced from August 2010 to April 2011

SITUATION

When opening the sun visor mirror cover, the pivot pins bind.

CAUSE

The spring tension is too great and weak pivot pins can break.

AFFECTED VEHICLES

This Service Action involves R55, R56 and R60 vehicles which were produced from August 2010 to April 2011.

In order to determine whether a specific vehicle has had this Service Action completed or is affected by this Service Action, first check the B-pillar label for code number **57**. If code number **57** has been punched out, the campaign has already been performed. If code number **57** has not been punched out, it will be necessary to utilize the "Service Menu" of DCSnet (Dealer Communication System) or the Key Reader. Based on the response of the system, either proceed with the corrective action or take no further action.

CORRECTION

Replace both sun visors.

PROCEDURE

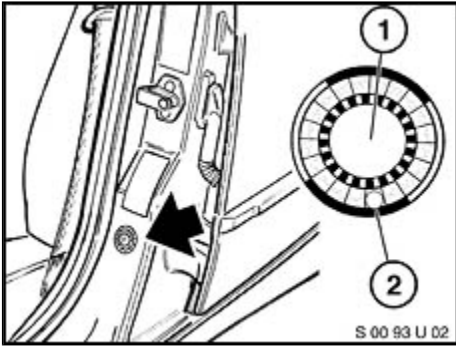
Replace both sun visors. Refer to ISTA Repair Instruction 51 16 080, "Remove and installing or replacing the left or right sunvisor and counter support."

PARTS INFORMATION

Part Number	Description	Quantity
51 16 7 370 183	Left sun visor R55, R56, beige	1
51 16 7 370 184	Right sun visor R55, R56, beige	1
51 16 7 370 185	Left sun visor R55, R56, black	1
51 16 7 370 186	Right sun visor R55, R56, black	1

51 16 9 812 637	Left sun visor R60, beige	1
51 16 9 812 638	Right sun visor R60, beige	1
51 16 9 812 635	Left sun visor R60, carbon black	1
51 16 9 812 636	Right sun visor R60, carbon black	1

LABEL INSTRUCTIONS



This Service Action has been assigned code number **57**. After the vehicle has been checked and/or corrected, obtain a label (MD20-040) and:

- A. Emboss your MINI dealer warranty number in the middle of the label (1);
- B. Punch out code number **57** (2), printed on the label; and
- C. Affix the label to the B-pillar as shown.

If the vehicle already has a label from a previous Service Action/Recall Campaign, affix the new label next to the old one. Do not affix one label on top of another one because a number from an underlying label could appear in the punched-out hole of the new label.

WARRANTY INFORMATION

The repair described in this bulletin is covered under warranty regardless of time or mileage.

Reimbursement for this Service Action will be via normal claim entry utilizing the following information:

Defect Code: **00 51 05 03 00**

Labor Operation:	Labor Allowance:	Description:
00 60 972	3 FRU	Replace both sun visors

Labor operation code 00 60 972 is a Plus labor operation.