



SI B51 37 12  
Body Equipment

February 2013  
Technical Service

**PERFORM THE PROCEDURE OUTLINED IN THIS SERVICE INFORMATION ON ALL AFFECTED VEHICLES BEFORE CUSTOMER DELIVERY OR THE NEXT TIME THEY ARE IN THE SHOP FOR MAINTENANCE OR REPAIRS.**

#### SUBJECT

**Service Action: Replace B-pillar Manufacturer's Certification Label**

#### MODEL

F30

Produced from March 2012 to September 2012

#### SITUATION

The B-pillar manufacturer's certification label data does not match the vehicle.

#### AFFECTED VEHICLES

This Service Action involves F30 models which were produced from March 2012 to September 2012.

In order to determine whether a specific vehicle has had this Service Action completed or is affected by this Service Action, first check the B-pillar label for code number **636**. If code number **636** has been punched out, the campaign has already been performed. If code number **636** has not been punched out, it will be necessary to utilize the "Service Menu" of DCSnet (Dealer Communication System) or the Key Reader. Based on the response of the system, either proceed with the corrective action or take no further action.

#### PROCEDURE

Replace the B-pillar manufacturer's certification label.



#### PARTS INFORMATION

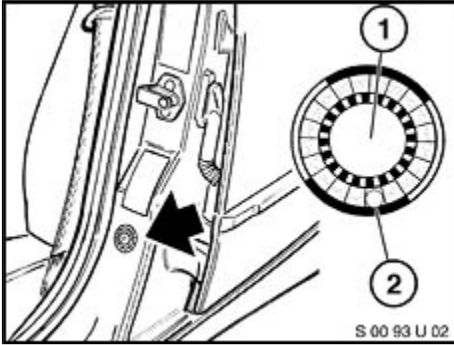
Please email your request to [CodedParts@bmwna.com](mailto:CodedParts@bmwna.com) including your Location Code, VIN, Part Number and contact information including phone number.

Part Number	Description	Quantity
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71 21 2 122 606

Manufacturer's certification label

1

**LABEL INSTRUCTIONS**

This Service Action has been assigned code number **636**. After the vehicle has been checked and/or corrected, obtain a label (SD 92-417) and:

- A. Emboss your BMW center warranty number in the middle of the label (1);
- B. Punch out code number **636** (2), printed on the label; and
- C. Affix the label to the B-pillar as shown.

If the vehicle already has a label from a previous Service Action/Recall Campaign, affix the new label next to the old one. Do not affix one label on top of another one because a number from an underlying label could appear in the punched-out hole of the new label.

**WARRANTY INFORMATION**

The repair described in this bulletin is covered under warranty regardless of time or mileage.

Reimbursement for this Service Action will be via normal claim entry utilizing the following information:

<b>Defect Code:</b>	<b>00 71 87 01 00</b>	
<b>Labor Operation:</b>	<b>Labor Allowance:</b>	<b>Description:</b>
00 60 185	5 FRUs	Replace Manufacturer's certification label

Labor operation code 00 60 185 is a Main labor operation.

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