



SI B51 03 13
Body Equipment

February 2013
Technical Service

SUBJECT

ActiveE: Rear Underbody Panel Modification

MODEL

E82E

SITUATION

The customer may complain about rubbing/rattling noises coming from the rear axle area when driving over speed bumps.

CAUSE

The rear underbody panel may be chafing against the rear sub-frame components or suspension thrust arms.

PROCEDURE

Submit a PuMA case titled "ActiveE: Rear Panel Modification." Modify the rear underbody panel following the repair instructions from the attachment.

WARRANTY INFORMATION

Covered under the terms of the BMW New Vehicle/SAV Limited Warranty.

Defect Code:	51 71 19 01 EE	
Labor Operation:	Labor Allowance:	Description:
51 75 110	Refer to KSD2	Removing and installing or replacing underbody paneling, rear
and		
51 99 000	3 FRU	Work time to modify rear underbody panel

Labor operation code 51 75 110 is a Main labor operation. If you are already using a Main labor code for another repair, use the Plus code labor operation 51 75 610 instead.

Refer to KSD2 for the corresponding flat rate unit (FRU) allowance. Enter the Chassis Number, which consists of the last 7 digits of the Vehicle Identification Number (VIN). Click on the "Search" button, and then enter the applicable flat rate labor operation in the FR code field.

Even though work time labor operation code 51 99 000 ends in "000," it is not considered a Main labor operation.

ATTACHMENTS

view PDF attachment [B510313 Attachment](#).

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