



SI B51 02 13  
Body Equipment

February 2013  
Technical Service

## SUBJECT

### Noise from the Door Mirror when Opening the Front Door

## MODEL

F30

Produced from October 18, 2011 **with** option code SA760 (high-gloss shadow line)

## SITUATION

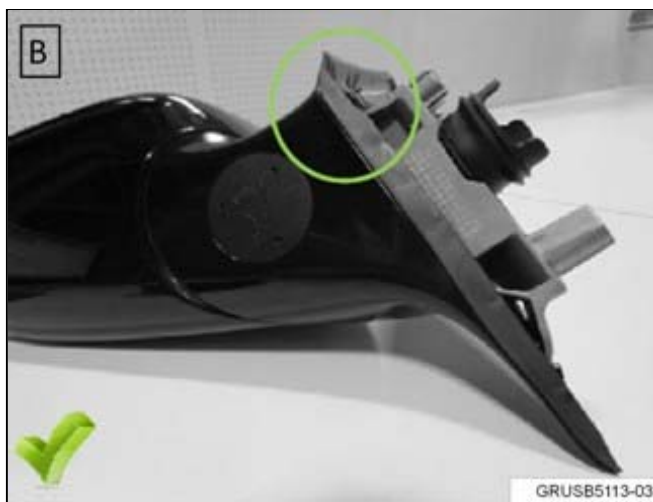
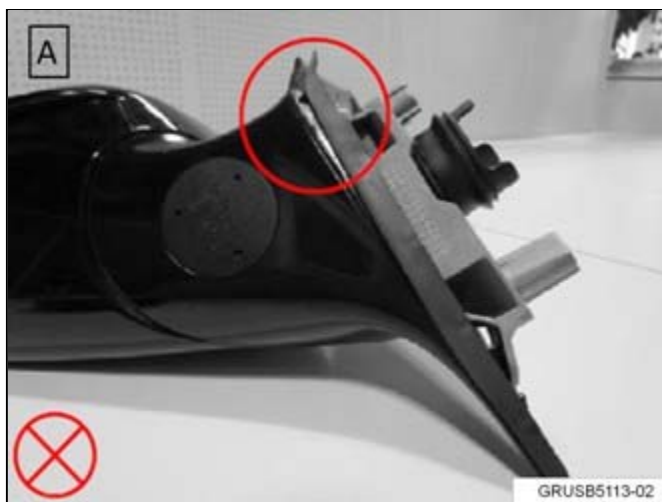
A grating noise may occur in the area of the mirror triangle when the door is opened or closed.

## CAUSE

The door mirror triangle fitment to the mirror recessed cover

## PROCEDURE

1. Confirm the noise is coming from the mirror triangle seal by opening and closing the front door several times.
2. Refer to ISTA Repair Instruction 51 16 000, "Remove and refit/replace door mirror on left or right front door."
3. The triangle sealing lip is not fully formed over the mirror housing, as shown in picture A.
4. Re-fit the sealing lip as shown in picture B.
5. Reinstall the removed parts in the reverse order of their removal.
6. Open and close the door several times to confirm the noise has been eliminated.



## WARRANTY INFORMATION

Covered under the terms of the BMW New Vehicle/SAV Limited Warranty.

**Defect Code:**           **51 16 00 39 00**

### **Repairing One Side**

<b>Labor Operation:</b>	<b>Labor Allowance:</b>	<b>Description:</b>
51 16 001	Refer to KSD2	Removing and installing rear view mirror on front door, left or right
51 99 000	1 FRU	Work time to refit mirror triangle on one side

Labor operation code 51 16 001 is a Main labor operation. If you are using a Main labor code for another repair, use the Plus code labor operation 51 16 501 instead.

or

### **Repairing Both Sides**

<b>Labor Operation:</b>	<b>Labor Allowance:</b>	<b>Description:</b>
51 16 021	Refer to KSD2	Removing and installing both rear view mirrors on front doors
51 99 000	2 FRU	Work time to refit mirror triangle on both sides

Labor operation code 51 16 021 is a Main labor operation. If you are using a Main labor code for another repair, use the Plus code labor operation 51 16 521 instead.

Refer to KSD2 for the corresponding flat rate unit (FRU) allowance. Enter the Chassis Number, which consists of the last 7 digits of the Vehicle Identification Number (VIN). Click on the “Search” button, and then enter the applicable flat rate labor operation in the FR code field.

Even though work time labor operation code 51 99 000 ends in “000,” it is not considered a Main labor operation.