



SI B51 15 11
Body Equipment

April 2013
Technical Service

This Service Information bulletin supersedes SI B51 15 11 **dated July 2011**.

NEW designates changes to this revision

SUBJECT

Headlight Washer Nozzle Cover Sticks Out

MODEL

NEW E92

NEW E93

NEW Produced from February 28, 2010

SITUATION

After using the headlight washer system, the telescoping headlight washer nozzle does not fully retract.

NEW CAUSE

The left and/or right headlight washer nozzle cover tilts in the bumper cut-out.

NEW PROCEDURE



The customer may state the headlight nozzles are not flush with the front bumper, as shown. In this case, both left and right nozzle covers must be replaced.
Refer to ISTA Repair Instruction 51 11 ... "Removing and installing/replacing cover for headlight washer with special tool."

NEW PARTS INFORMATION

Part Number	Description	Quantity
61 67 7 253 393	Left spray nozzle cover-primed	1
61 67 7 253 394	Right spray nozzle cover-primed	1

NEW WARRANTY INFORMATION

Covered under the terms of the BMW New Vehicle/SAV Limited Warranty.

Defect Code:	61 67 08 41 00	
Repairing One Side		
Labor Operation:	Labor Allowance:	Description:
51 99 010	4 FRUs	Work time for removing and installing/replacing cover for headlight washer (Main work)
or		
51 99 010	2 FRUs	Work time for removing and installing/replacing cover for headlight washer (Plus work – Vehicle already in the workshop)

or

Repairing Both Sides

Labor Operation:	Labor Allowance:	Description:
51 99 010	6 FRUs	Work time for removing and installing/replacing covers for both headlight washers (Main work)
or		
51 99 010	4 FRUs	Work time for removing and installing/replacing covers for both headlight washers (Plus work – Vehicle already in the workshop)

and

Sublet – Refinishing Headlight Washer Spray Nozzle Cover(s)

Sublet Code 3	Sublet amount, see below	Reimbursement for the paint work - one or both Headlight washer spray nozzle covers
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Note: Aftersales Area Manager (AAM) “Field Authorization” (FAS) is not required.

Paint and Refinish Work

Invoice eligible paint and refinish sublet work on the repair order at the actual cost charged with no handling or markup. The sublet amount must also include any discounts or allowances.

Appropriate charges are determined by comparing them to the corresponding warranty rates. Prior to performing the repair, calculate your center's repair cost and then obtain outside repair estimate(s) for price comparison purposes.

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