



SUBJECT

Incorrect Exhaust Tips Installed

MODEL

E70 with the N55 engine and M Performance Package (option code 767)

E71 with the N63 engine and M Performance Package (option code 767)

Produced from 4/2012 to 6/2012

SITUATION

The M Performance option calls for chrome black exhaust tips. Certain E70 and E71 vehicles with the M Performance option were incorrectly built with chrome exhaust tips.

PROCEDURE

Replace the necessary exhaust components to fit the vehicles with chrome black exhaust tips.

PARTS INFORMATION

E70 with N55 and M Performance option

Part Number	Description	Quantity
18 30 2 218 603	Black Chrome Tailpipes	1
18 30 7 560 781	Clamping bush	2

E71 with N63 and M Performance option

Part Number	Description	Quantity
18 30 7 601 742	Rear silencer with exhaust flap	1
18 30 7 560 780	Clamping bush	2

WARRANTY INFORMATION

Covered under the terms of the BMW New Vehicle/SAV Limited Warranty.

Defect Code: 99 99 01 02 00

Labor Operation:	Labor Allowance:	Description:
18 12 031	Refer to KSD2	Replacing rear silencer

Labor operation code 18 12 031 is a Main labor operation; if you are using a Main labor code for another repair, use the Plus code labor operation 18 12 531 instead.