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Description of Revisions: *This service bulletin replaces the version dated January 2013. It now lists all service bulletins published before April 1, 2013.*

Active Service Bulletins

Group 00, General Information

SB No.	Date	Service Bulletin Title
00-2	Feb08	Service Publications Price List
00-6	Jun05	Freightliner Courtesy Engineering Policy
00-7	Jan92	Counterfeit Bolts
00-10	May92	Pipe Thread Sealant
00-11	May93	Vehicle Specs Not In Vehicles
00-12	May93	Orientation Icons In Service Literature Illustrations
00-13	Mar94	Serial Number Identification For Freightliner Vehicles Assembled in Mexico
00-17	Jun96	Century Class Lift Brackets
00-18	Aug03	Vehicle Model Designations
00-22	Aug97	New Synthetic Oil Supplier for Transmission and Rear Axle(s)
00-23	Aug06	Dealer Product Report
00-25	Apr08	Replacing Gross Vehicle Weight Rating (GVWR) Certification Labels
00-27	Nov01	Eaton Roadranger Service Literature Updates Available
00-28	May02	Allison Technical Assistance Center
00-29	Feb06	Washing Delivered Vehicles to Reduce Road Salt Corrosion
00-30	Jun06	Removal of Huskey™ 400 Corrosion Inhibitor
00-32	Dec06	Alliance Auxiliary Power Units
00-33	Oct08	Tips for Using ServiceLit in ServicePro
00-34	Dec08	New Hazard Type Used in Service Literature
00-35	Apr09	Aluminum and Stainless Steel Cleaning and Polishing
00-36	Jul09	New Operating Hours for the Customer Assistance Center
00-37	Jul11	Updated Cascadia Wall Charts for Vehicles with 6.0 SAM Hardware

Group 01, Engine

SB No.	Date	Service Bulletin Title
01-15	Jul92	Oil Dipstick Calibration, DDE Series 60 Engines
01-24	Jun93	Pro-Link Diagnostic Connector
01-50	Apr99	Caterpillar Adem III® Engines Operating with Eaton Auto Shift® Transmissions
01-52	Feb00	Exhaust Brake Installation on MBE900 Replacement Engine
01-53	Feb00	Flexplate Installation on MBE900 Replacement Engine
01-60	Feb02	New Oil Fill Tube for Caterpillar C-15 and C-16 Engines
01-61	Feb01	Vendor Change for Cummins ISM Dipstick
01-62	May01	Remote Throttle Installation, MBE900 Engine with PTO
01-64	Mar02	MBE Engine Support Information
01-65	Apr02	Butterfly-Hood Dipstick Installation

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01-66	Mar03	Caterpillar Serpentine Main Drive Belt Retention
01-67	Nov02	Exhaust Brake Influence on ISC Carryover
01-68	Nov02	Replacing Neutral-Safety and Backup Switches
01-69	Jan03	Incorrect Wiring, MBE 900 Series Engine Exhaust Brake Switch
01-70	Jun03	Caterpillar 3126 Engine Parameter Programming
01-71	Jun03	Replacing the Detroit Diesel ProDriver® Display Unit
01-72	Jul03	Breather Tube Replacing, Detroit Diesel Series 60 and MBE4000 Engines
01-73	Feb05	Shimming Fan Hub Bolts on Caterpillar 3126 and C9 Engines
01-75	Oct03	Replacing Drive Belts on MBE4000 Engines
01-76	Jan04	Detroit Diesel Support for MBE Engines
01-78	Aug04	Engine Vibration Checking
01-79	Nov04	Detroit Diesel Dipstick Marking
01-80	Mar05	Driver Reports of Exhaust Odors
01-81	Apr05	Incorrect Detroit Diesel VPOD Plumbing
01-82	Oct08	InstaHeat™ Fuel Heater Affecting Engine Performance
01-84	Sep05	MBE4000 Engine Mount Orientation
01-86	May06	Inoperative Block Heater on Cummins ISB Engines
01-87	Sep07	Correct Bolts for MBE4000 Rear Engine-Mount Legs
01-88	Nov09	Dealer Input on EPA10 Engine Issues
01-89	Oct08	Detroit Diesel Series 60 Breather Tube Freezing
01-90	Apr08	Engine PTO Function for CARB 08 Engines
01-91	Apr08	Drive Belt Replacement, DD15 Engines
01-93	Jul08	Cummins ISB Drive Belt Jumping
01-94	May08	Cracking Oil Fill Tubes on CAT C15 Engines
01-96	Feb10	Fault Code 1993 on Cascadias with Cummins ISX Engines
01-97	Apr10	Intermittent Cruise Control Operation
01-98	Jun11	No Throttle Response/Drive Belt Misalignment Due to Alternator Mounting
01-100	Dec11	Air-Intake Contamination, Cummins ISL G Engine

Group 09, Air Intake

SB No.	Date	Service Bulletin Title
09-10	Jul95	Duralite CAC
09-26	Jun06	CAC Baffle Removal
09-28	Jun07	Alternate Charge Air Cooler Available
09-29	Sep07	Torque Values for Improved CAC Clamps
09-30	Aug08	Charge Air Cooler Hose Replacement
09-31	Jul09	Business Class M2 Air Intake Duct Replacement
09-32	Sep09	Air Cleaner Safety Element Replacement, Business Class M2
09-33	Jan11	New CAC Isolator
09-34	Jan13	EPA10 Cummins ISX Air Intake Heat Shield Removal

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Group 13, Air Compressor

SB No.	Date	Service Bulletin Title
13-3	May05	Air Governor Mounting Capscrew Replacement
13-4	Nov06	Pressure Relief Valve for Air Systems in Very Cold Conditions
13-5	Jan07	CAT C15 Air Compressor Discharge Line Fitting Leak

Group 15, Alternators and Starters

SB No.	Date	Service Bulletin Title
15-6	Apr99	Replacements for Hehr Alternators
15-7	Sep99	Starter Conversion
15-10	May02	Optimized Idle Fault Code 62 Fix
15-11	Dec04	Alternator Replacements for Lestek and Powerline
15-12	Jun05	Accessories On When Key is Off
15-13	Oct05	Remote-Sense Alternator Overcharging
15-14	Dec06	Dust Intrusion Into the Starter Motor
15-16	Apr09	Delco Remy 31SI Alternator Replacement
15-17	May10	Leece Neville Alternator Remote-Sense Circuit
15-19	Jun11	Starting System Diagnosis

Group 20, Engine Cooling/Radiator

SB No.	Date	Service Bulletin Title
20-1	Jan92	Block Heater Location in L10 Engines With Low-Flow Cooling
20-2	Jan92	Unplugging Engine Block Heaters
20-20	Jun94	Index Fan Control System Diagnostics
20-21	May94	Shunt Tube/Alternator Bracket Bolt Interference
20-24	Oct94	Horton Fan Clutch Changes
20-25	Nov94	Caterpillar Long Life Coolant
20-26	Mar95	Fan/Radiator Interference
20-27	Mar95	Index K7W Fan Control Kit Function Check
20-28	May97	Engine Coolant Changes
20-29	Jan97	Surge Tank Filler Cap Leaking
20-30	Apr97	Surge Tank Breather Cap Leaking
20-31	Jul98	Horton Fan Clutches with 32-Inch Fans
20-32	Nov97	Gates PowerGrip Hose Clamps, Replacement
20-34	Mar99	Fan Shroud Interference on FLD Vehicles
20-35	Apr99	Corsair Fan Wiring Modification
20-36	Oct99	Use and Maintenance Guidelines for Extended-Life Coolants
20-37	Jun99	Interference Between the Upper Radiator Pipe and Hood
20-38	Jan00	Cummins N14 Engines Using Texaco Extended Life Coolant
20-39	Jun00	Cummins N14 Fan Drive Belt
20-40	Aug00	New-Style Coolant Hose Clamps Available
20-41	Jun00	Coolant Leakage Inspection Form
20-42	Sep02	Coolant Overflow Hose

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20-43	Mar03	Radiator Fan Shroud Seal
20-44	Jul03	Radiator Strut Rod Bracket
20-45	Oct03	New Surge Tank Cap
20-46	Jan04	ABA Hose Clamp Torque Values
20-47	Aug04	Plastic Surge Tank Supersession
20-48	Oct08	New Design Replacement Surge Tanks for Pre-EPA04 Vehicles
20-49	Apr06	Fan Shroud Modification
20-50	Jun04	Surge-Tank Cap Replacement
20-51	Sep04	Radiator Surge Tank Vent Line Plumbing
20-52	Dec05	Horton Drivemaster Fan Clutch Hub Bearings
20-53	Apr06	New Stainless Steel Lower Radiator Tubes
20-55	Apr07	Columbia Surge Tank Shunt Tube Support Bracket Breaking
20-56	Feb07	Transmission Oil Line Removal and Installation
20-57	Nov07	New Surge Tank Design
20-58	Feb09	Early EPA07 QLD Radiator Replacement
20-59	Jun08	Replacing Push-to-Connect Air Line Fittings with Brass Compression Fittings
20-61	Apr10	Replacement Shunt Tube, EPA07 Caterpillar C13 and C15 Engines
20-62	May09	Removing the Shipping Plate from the Fan Hub on ISB Engines
20-63	Apr11	Coolant Filter Inspection Procedure, DD13, DD15, DD16 Only
20-64	Oct10	Borg Warner (Kysor) Fan Clutch Nuts
20-66	Dec10	Gentech Low Coolant Level Sensor
20-67	Aug11	Surge Tank Leaks
20-68	Jan12	Conventional Fully-Formulated Coolant with SCA: Color Change
20-69	Apr12	Kysor Fan Clutch Sticking
20-70	Jul12	EPA07 and Newer Gentech Coolant Level Sensor Testing
20-72	Dec12	Coronado Radiator Mounts, Update—EPA10
20-73	Dec12	Cascadia Radiator Update—EPA10
20-74	Feb13	Kysor Fan Clutch Rocking Runout Inspection

Group 25, Clutch

SB No.	Date	Service Bulletin Title
25-21	Jun95	Mechanical Clutch Linkage Retrofit to Replace a Hydraulic Clutch System
25-25	Jul04	Clutch Linkage Rattle
25-34	Dec12	Clutch-Related No-Start Diagnostics

Group 26, Transmission

SB No.	Date	Service Bulletin Title
26-17	May00	Transmission Shift Indicator Adjustment
26-24	Jan01	Transmission Fluid Coolers Loosening
26-25	Feb01	Argosy Manual Transmissions Slipping Out of Gear
26-26	May01	High-Speed Vibrations with Allison MD 6-Speed Transmission

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SB No.	Date	Service Bulletin Title
26-27	Nov01	Rear Transmission Support Spring
26-28	Jul01	Mercedes-Benz Transmissions
26-29	Nov04	Argosy Shift Cable Troubleshooting (COEs Built Before March 2004)
26-30	Sep02	Meritor EOA Range Shift System Troubleshooting Information
26-31	Feb02	AS2 VEPS Update
26-32	Feb08	Stocking Mobiltrans SHC® DC Lubricant for Mercedes-Benz Transmissions
26-34	Feb04	FreedomLine™ Transmission
26-35	May02	Meritor™ Shift Lever Harness
26-37	Sep02	Shift Bar Housing
26-39	Nov04	Argosy Shift Cable Troubleshooting (COEs Built from March 2004)
26-40	Oct04	Mercedes-Benz Automated Transmission Low-Pressure Supply Hose
26-42	Mar06	SmartShift™ Mode Switch Replacement
26-43	Sep06	ServiceLink Fault Reporting for the AGS Transmission
26-44	Dec06	New ATF Specifications for Allison Transmissions
26-45	Jul07	Fretting Corrosion On SmartShift™ Wiring
26-46	Dec07	Checking the Harness Connections on Eaton AutoShift™ and UltraShift™ Transmissions
26-47	Dec07	Fuller Generation 3 Transmission ECU Failures
26-48	Jul08	Column-Mounted "PRNDL" Shift Control Inspection and Lubrication, Business Class M2
26-49	Nov10	New Transmission Coolant Line Clamps

Group 30, Throttle Control

SB No.	Date	Service Bulletin Title
30-7	Mar99	Engine Brake Sometimes Inoperative with DDEC Engines
30-11	Apr09	Accelerator Pedal Assembly Replacement
30-12	Jul08	Lack of Engine Power and Throttle Pedal Travel

Group 31, Frame and Frame Components

SB No.	Date	Service Bulletin Title
31-8	May10	Five-Piece Crossmember Replacement
31-16	Nov00	Side Fairing End Cap
31-19	May03	Bumper Misalignment Repair
31-20	May04	Century Class Enhanced Bumper Chrome
31-21	Jan05	Century Class Bumper Torques
31-22	Mar05	Holland Simplex® Fifth Wheel
31-23	Feb07	Rear Quarter Fender Cracking, Coronado
31-24	Nov06	Reinforcing Hendrickson AREO CLAD Bumpers, Columbia Vehicles
31-25	Nov09	AirLiner Suspension Six-Piece Bolted Service Crossmember
31-26	May09	Chassis Side Fairing—Kickplate Hinge Replacement
31-27	Jan10	Cascadia Side Fairing Kickplate Rubber Bumpers
31-29	Aug10	294 Bolt Replacement for Premiere 690 Coupling
31-31	Nov12	Huck-Spin 2 Changeover

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SB No.	Date	Service Bulletin Title
31-32	Mar13	Cascadia Chassis Side Fairing Lower Air Deflector Retention

Group 32, Suspension

SB No.	Date	Service Bulletin Title
32-4	Jan92	Equalizer Bushing Lubrication, Freightliner Four-Spring Suspension
32-19	Mar96	Checking Mounting Bolt Torque on AirLiner™ Control Rods
32-20	Feb96	Reyco Suspension Leaf Spring Change
32-21	May96	Hendrickson Bar Pin Alignment
32-24	Jun08	AirLiner Suspension Height Measurement
32-25	Feb99	Front Axle Clamp Assembly Difficulties
32-28	Sep01	New Medium-Duty AirLiner™ Height Control Valve Adjustment
32-29	Feb00	Hendrickson HAS Suspension Ride Height Adjustment
32-30	Mar00	Reyco Composite Spring
32-31	Apr03	Rough Ride Diagnosis
32-32	Nov00	Backing Plate Retrofit for Hendrickson HAS Control Rod
32-33	Jan01	Front Axle Spacer Replacement
32-34	Feb01	Cracks in 12,000-Pound Taper Leaf Front Springs
32-35	Feb01	Replacing TufTrac Spring Pack Assemblies
32-36	Aug01	Hendrickson AirTek Front Suspension Alignment and Adjustments
32-37	Jun02	Front Spring Hanger Bracket Fasteners
32-38	Oct01	Improved Axle Clamps for TufTrac Suspension
32-40	Sep10	AirLiner™ Suspension Air-Spring Bag Misalignment Troubleshooting
32-41	May04	Heat Testing Shock Absorbers
32-42	Sep06	Replacing or Upgrading Hendrickson Transverse Track Rods
32-43	Nov06	Replacing Rear-Suspension Axle Seats
32-44	Apr07	AirLiner™ Spring-Eye Bushing Replacement
32-45	Jun07	AMU Norgren Double-Check Valve Does Not Seal Completely
32-46	Dec11	Hendrickson PRIMAAAX/PRIMAAAX EX Suspension, Recommended Preventive-Maintenance Intervals
32-47	Sep10	Heavy-Duty Front Sway Bar Installation
32-48	May11	AirLiner Suspension Air-Spring Assembly

Group 33, Front Axle

SB No.	Date	Service Bulletin Title
33-3	Feb96	Hub Seal Oil Leakage: Increasing Seal Service Life
33-6	Aug93	Front Hub Serrated Studs
33-14	Jul97	Rockwell FF-981 Front Axle Wheel Removal
33-16	Oct98	Removing and Installing Axilok® Spindle Nuts
33-17	Dec99	Installing Gunitite Outboard-Mounted Brake Drums
33-18	May00	Meritor FF-981 Easy Steer Plus Axles
33-20	Oct00	Torque Reduction for Axilok and Pro-Torq Spindle Nuts
33-22	Aug04	Installing National® Standard Oil Seals

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SB No.	Date	Service Bulletin Title
33-23	Nov04	Freightliner Front Axles
33-24	Apr09	Steer Axle Maintenance, AAC and Meritor 6000-Pound and 8000-Pound Axles
33-25	Nov05	Tie-Rod and Drag-Link Ball-Stud Cover Deterioration
33-26	Sep08	Chamber Modifications to STEERTEK Axles are Prohibited
33-27	Mar11	Wheel End Maintenance and Service, Steer Axles

Group 35, Rear Axle

SB No.	Date	Service Bulletin Title
35-12	Dec95	Pinion Angles With AirLiner™ Suspension
35-15	Oct98	Removing and Installing Axilok® Spindle Nuts
35-16	Aug00	Torque Reduction for Axilok and Pro-Torq Spindle Nuts
35-18	Aug01	Axle Vent Oil Run or Stain
35-20	Oct04	Meritor MT-40-143MA-N Tandem Drive Axle Pinion Angles
35-21	Oct04	Freightliner Single Rear Axles
35-22	Mar09	Tandem Axle Input Seal Leaks
35-23	Jul10	Breather Oil Leak on Freightliner Tandem Rear Axles
35-24	Mar11	Wheel End Maintenance and Service, Drive Axles
35-25	May11	Sealing the Lower Pinion Cover, Model 4 Freightliner Rear Axles
35-26	Feb12	Lubricating the Wheel Bearings, Rear Drive Axles
35-27	Apr12	Damaging Effects of Mismatched Tires On Tandem Axles
35-28	Apr12	New Finish and Torque Specifications for Axle Shaft Nuts

Group 40, Wheels and Tires

SB No.	Date	Service Bulletin Title
40-4	Jan92	Balancing or Polishing Alcoa® Aluminum Wheels
40-8	Dec92	Wheel Separations
40-9	Mar94	Hub-Piloted Wheel Nut Wrench Sizes
40-10	Mar05	Chrome Wheel Nut Cover Fit

Group 41, Driveline

SB No.	Date	Service Bulletin Title
41-9	Jun02	Driveline Failure Analysis Publications Available
41-12	Jan09	Half-Round U-Joints, New Tightening Procedure

Group 42, Brakes

SB No.	Date	Service Bulletin Title
42-43	Apr01	Trailer ABS Lamp Operation Introduction
42-44	Apr04	WABCO E-Version Pneumatic ABS Troubleshooting (Cab- and Frame-Mounted)
42-51	May02	Brake Lights Remain On After Pedal Released
42-52	Feb03	Front Axle Air Brake Hose Leaks
42-53	Aug03	MGM Long Stroke Brake Chamber Replacement

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SB No.	Date	Service Bulletin Title
42-54	Dec03	Bosch Hydraulic Brake Troubleshooting
42-55	Sep03	Columbia/Century Class Front Axle Air Brake Hose Leaks
42-56	Sep03	Enabling M2 Exhaust Brake Lights
42-57	May06	Automatic Slack Adjuster Adjustment Caution
42-58	Apr05	Replacing Norgren AMU Pressure Protection Valves
42-60	Jan06	Bendix Automatic Drain Valve Installation
42-61	Dec05	Reservoir Internal/External Check Valve
42-62	Aug06	Incorrectly Installed Rear Brake Air Chambers
42-63	Jan08	ABS Fault Codes Due to Connector Water Intrusion
42-64	Feb10	Accessing a Service Brake Light Signal on M2 Vehicles
42-65	Aug10	WABCO Air Dryer Noise with Detroit Diesel Engines
42-66	Aug12	Bendix® Air Disc Brake Thermal Overload Issues
42-67	May12	Brake Shimmy—Meritor® Steellite X30™ Brake Drum with Excessive Runout
42-68	Dec12	Brake S-Cam Tube Lubrication Interval Change
42-69	Mar13	DEF Metering Unit Inlet Screen Clogging Due to Excessive Moisture in the Air System

Group 46, Steering

SB No.	Date	Service Bulletin Title
46-13	Mar93	Tilt Steering Wheel Looseness or Knocking
46-28	Oct02	Nelson Reservoir Cover Replacement
46-30	Apr10	Overflowing Power Steering Reservoir
46-31	Aug03	Supplemental Maintenance Recommendations to Enhance Power Steering System
46-35	Jul10	Adjustable Steering Column Release Pedal
46-38	Jan07	Reduced Steering Assist from TRW Power Steering Pumps
46-39	Jul07	Replacement Power Steering Reservoir Cap/Dipstick
46-40	Sep06	Airbag Clock Spring Modification for Steering Wheels
46-41	Jun12	Adjusting Tilt Lock Force on TRW Steering Columns
46-42	Jan08	Douglas Autotech Steering Column Tilt Lock Force
46-43	May07	Supplemental Restraint System (SRS) Warning Lamp Remains On
46-45	Dec09	Verification of Power Assist Tube Fitting Leakage, Rack and Pinion Steering Gear
46-46	May09	TRW Steering Column Tilt and Telescope Lock Adjustments
46-48	May10	Internal Leakage Test for TAS85 Steering Gears Equipped With an Internal Pressure Relief Valve
46-50	Sep10	Thrust Bearing Replacement, TRW Global Steering Column
46-51	May11	TRW Power Steering Pump Installation, MB4000 Engines
46-52	Nov10	Input Shaft Seal Replacement, Rack and Pinion Steering Gear
46-53	Jun12	Inspection Procedure for Rack and Pinion Steering Gear

Group 47, Fuel

SB No.	Date	Service Bulletin Title
47-5	Apr92	Unequal Fuel Levels With Dual Tanks
47-9	Jun00	23-Inch Aft-Mounted Fuel Tanks with Rotated Filler Neck

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SB No.	Date	Service Bulletin Title
47-10	Mar01	CNG Fuel Gauge Information
47-11	Apr02	ISX Fuel Tank Pressure
47-12	Apr01	EquiFlo Fuel Fill Neck Damage
47-13	Aug01	New Fuel Shutoff Rod End
47-14	Jan06	Fuel Line Replacement
47-15	Mar04	MBE4000 Fuel Filter
47-16	Jun04	Davco® Wrench Available
47-17	Jul05	Replacing Formed Fuel-Tank Brackets with Cast Brackets
47-19	Apr06	Alliance Fuel-Filter/Water-Separator Replacement Elements for Detroit Diesel Series 60 Single Filter Applications
47-21	Mar07	Resolving False Display of Diagnostic Code 128-57-4
47-22	Apr10	Exhaust Piping Reroute for Fuel Fill Interference
47-23	Jan12	Detroit® Fuel Additive Recommendations
47-24	Dec12	Crank/No Start, Loss of Engine Prime on Decked Vehicles

Group 49, Exhaust

SB No.	Date	Service Bulletin Title
49-1	Aug93	New Support Clamps and Bracket Assemblies
49-8	Feb95	Reselling Cummins B and C Series Engines Without Catalytic Converters
49-10	Aug95	3/4 Stainless Steel Muffler Shield Mounting
49-12	Feb96	Catalytic Converter Muffler Cold Weather Performance
49-13	Dec96	Muffler Outlet Routing
49-14	Jan97	Curved Top Stacks
49-15	May98	Upper Muffler-Mounting Bracket Loosening
49-16	Feb98	Cold Weather Problems with Catalytic Converters
49-17	Sep02	Interior Noise Level Problems
49-18	Nov98	Muffler Mounting
49-19	Feb05	New Supplier for Exhaust Flex Tubing
49-20	Apr00	Single Mufflers on High-Flow Engines
49-21	Feb09	Diesel Particulate Filter (DPF) Status Light On, EPA07 Engines
49-22	Nov07	Replacing the Exhaust Bellows for EPA07 Engines
49-24	Feb08	EPA07 Aftertreatment Device Visor Label
49-25	Aug08	Horizontally Mounted Aftertreatment Device Drain Hole
49-26	Jan12	EPA07 Exhaust Bellows Replacement
49-27	Oct10	Exhaust Stack Clamp Failure, EPA07 Vertical ATD
49-28	Jan12	New CGI Bellows
49-29	Jan11	DEF Tank Cover Fastener Replacement
49-30	Sep12	Gentech DEF Coolant Flow Solenoid, Testing and Replacement
49-31	May12	New DEF Injector Guard
49-32	Feb13	DEF Gauge Reading Incorrectly
49-33	May12	DEF and Coolant Line and Fitting Leaks

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Group 54, Electrical, Instruments, and Controls

SB No.	Date	Service Bulletin Title
54-4	Jan92	Replacement of VDO Gauges With Stewart-Warner Gauges
54-7	Aug93	Wiring Revision for Installation of a New VIGIL® I or II Lightbar
54-9	Aug93	Radio Static Reduction
54-19	Aug93	Radio Fadeout, Radios With Built-In Fader Control
54-21	Jan92	Correct Electrical Receptacles for Engine Heaters
54-26	Jul92	VIGIL and Kysor VIP Lightbar Turn Signal Wiring
54-30	Jan94	Index High Coolant Temperature Alarm Switch, VIGIL I®
54-31	Nov92	Battery Cable Hose Clamp Replacement
54-33	Feb95	Battery Isolator System
54-41	Jun94	Battery Isolator, DDEC III
54-43	Jul94	Low-Air Pressure Switch Problems
54-44	Aug94	Vigil® Low-Coolant-Level False Alarms with Index Probe
54-48	Jan95	DDC ProDriver™
54-49	Jan95	CELECT™ RoadRelay Overview
54-51	Mar95	Accent Light Strip Fuel Access Flap
54-54	Jun95	Speedometer/Tachometer Calibration, Dodge V8, V10, and Caterpillar CFE Engines
54-55	Jul10	Electrical Terminal Protection
54-56	Dec95	Retrofitting Daytime Running Lights
54-61	Sep96	Calibration Update for Ametek Speedometers and Tachometers
54-62	Sep96	Speedometer and Tachometer Troubleshooting, Century Class
54-63	Nov96	CB Jumper Harness
54-70	Oct97	New Naming System for Electrical Wiring Diagrams
54-71	Feb98	Vehicle Speed Sensor: Optimized Idle Feature
54-72	Nov97	ICU Roll Call Fault Reporting
54-74	Dec97	Trucklite Auxiliary Turn Signal Lamp Replacement
54-76	Feb98	Vehicle Storage
54-77	Mar98	Pyrometer Gauge Needle Deflection
54-78	Nov98	Instrumentation Control Unit Shorting
54-79	May98	Bulb Replacement, Century Class
54-80	Jun98	ICU Identification
54-82	Jun98	Eaton AutoShift™ Wire Damage
54-83	Aug98	Voltmeter Accuracy Test
54-84	Apr99	Optimized Idle and Parking Brake Light Replacement
54-85	Sep98	Optimized Idle Low Voltage Run Time
54-86	Sep98	Marker Light Flickering
54-88	Aug98	Dash Bulb Replacements
54-89	Nov98	Daytime Running Lights Indicator Bulb Removal
54-90	Jan99	Battery Cable Replacement
54-91	Jan01	Eaton VORAD Collision Warning System (CWS), Version EVT-300
54-92	Dec98	Cummins Power Harness Corrosion Fix
54-93	Apr99	DDEC IV and Optimized Idle Problems

Validity List

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**Freightliner
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SB No.	Date	Service Bulletin Title
54-94	Feb02	Low Voltage Disconnect
54-95	Jul99	Replacing Dash Bulbs with LEDs
54-96	May99	Optimized Idle Sensor Mounting Problem
54-97	Mar99	Identifying Tractor/Trailer Electrical Connectors
54-98	May99	Argosy Step Fault Code Readings
54-99	May07	ICUI to ICU2M Conversion
54-100	Jul99	Replacing Remote-Sense Alternators
54-101	Aug99	Optimized Idle and Parking Brake Indicator LEDs
54-102	Aug99	Fuel Gauge/Sender Test
54-104	Oct99	LED Side Marker Lights Available
54-105	Oct99	Fresh Air Warning Buzzer Disable
54-106	Feb01	Trip Miles Reset With Optimized Idle
54-107	Dec99	Changing Odometer Units
54-108	Dec99	Changing the Delphi Delco Radio Frequency
54-109	Dec99	RAMI Antenna
54-110	Feb00	Engine Shutdown
54-111	Feb00	ICU2M Software Release 1.40
54-112	Feb00	ICU2M Starter Lockout Fix
54-113	Feb00	Replacing Mechanical Flashers With Electronic Flashers
54-114	Mar00	J1939 Inoperative
54-115	Mar00	Step Deployment Unit Troubleshooting
54-117	Apr00	Engine Brake Wiring Fix
54-119	Apr00	Fuel Sender Gasket Replacement
54-120	Apr00	AM Radio Reception Problems
54-121	Apr00	False Overheating Indication from Temperature Switch
54-122	Sep05	ICU3 Service Cluster Available
54-123	Jul00	Eaton Vehicle Speed Sensor Operation Problems
54-124	Jul00	J1939 System Check for Allison 1000/2000 Transmissions
54-125	Aug00	ICU3 Warning Light Position and Wiring Correction
54-126	Aug00	Water-In-Fuel Lamp Operation
54-127	Aug00	Disabling the Delco Theft Deterrent LED
54-128	Sep00	Transmission Warning Light Wiring Repair
54-129	Jan01	Freightliner Data Logger Unit (DLU), Version 1.1
54-130	Dec00	Eaton AutoShift™ Troubleshooting
54-131	Jan01	RAMI Antenna Multiplexer Replacement and Part Numbers
54-133	Mar01	J1939 Datalink Diagnostics
54-134	Apr01	Eaton/Bosch ABS Low Voltage Code
54-135	Apr01	LVD (Low Voltage Disconnect) Alarm
54-136	Apr01	Fuel Lever Sender Guard
54-137	Apr01	Fuel Lever Sender Hits Tank
54-138	Sep02	Argosy Step Deployment Troubleshooting
54-139	Jun05	Isspro Thermocouple and Pyrometer Testing

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SB No.	Date	Service Bulletin Title
54-140	Jun01	Non-Functioning Optimized Idle
54-141	Jun01	Low Coolant Level (LCL) Sensor/Engine Shutdown
54-142	Jun01	ICU2M Version 2.0
54-143	Jun01	Supplemental Restraint System Not Responding
54-144	Jun01	FLD Visor Harness Replacement
54-145	Jul01	Radio/Electronics Failures
54-147	Dec08	Headlamps Hi-Lo Illuminate
54-148	Jun11	Radio Troubleshooting and Field Service Updates
54-149	Sep01	Headlamp Connector Corrosion
54-150	Sep01	Battery Cable Routing and Clamp Support
54-152	Sep01	MBE900 Exhaust Brake Wiring
54-153	Feb02	ICU2L and ICU2M Repair
54-154	Oct01	Allison Automatic Transmission NSBU Switch
54-155	Oct01	Security Measures for Replacing Ignition Keys
54-156	Jul06	Adding Features to the Multiplexed Electrical System
54-157	Jul02	Troubleshooting Eaton Dash Switches
54-158	Jul02	No Speedometer at Low Speed
54-160	Jul02	Optimized Idle LED Illumination
54-161	Oct02	Low Coolant Level Sensor Replacement
54-162	Mar03	Air Intake Heater Rewire
54-163	Dec02	Paddle Switch Replacement
54-164	Dec02	Turn Signal Cancellation Loss
54-166	Dec02	M2 Bulkhead Module Fault Display
54-167	Jan03	Checking Smart Switches Using DataLink Monitor
54-168	Jan03	New DataLink Monitor Templates
54-169	Apr03	Checking Ametek Engine Coolant Temperature Gauge Accuracy
54-170	May03	Mercury Switch Removal
54-171	May03	Updating DataLink Adapter Drivers
54-173	Jun03	Adding M2 Marker Lights
54-174	Jun12	Converting Between Combination and Separate Stop/Turn-Lights
54-176	Sep03	VORAD Sensor Bracket Replacement
54-177	Nov03	Bulkhead Module Fault Code Information
54-178	Aug03	Battery Access Door Replacement
54-179	Jun04	Wiring Constant Power to the Sleeper Alarm Clock
54-180	Dec03	Wiring Repair Information
54-181	Aug04	Fog Light Control on Business Class® M2 Vehicles
54-184	Apr04	Using Correct DLA/PDM Cables
54-185	May04	Using the Correct Port Cable for the Data Link Adapter
54-187	Sep04	ICU2M J1587 Fault Codes Differ on Driver's Display vs. ServiceLink Display
54-188	Nov04	ICU3 Fuel Gauge Field Repair
54-189	Sep12	Unintended Wiper Cycling
54-190	Oct04	Tyco PDM Changeover

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SB No.	Date	Service Bulletin Title
54-191	Apr07	ServiceLink "Page Two" Fault Codes
54-192	Oct04	Using the Correct Tools for Freightliner-Branded, Delco, or Panasonic Radio Removal
54-193	Oct04	M2 Vehicle CHM Under-Cab Mount Wiring
54-194	Oct04	Required Maintenance for Freightliner-Branded and Delco Cassette Players
54-195	Jan05	Series 60 Engine to UltraShift™ Transmission Intermittent Communication
54-196	Jan05	Trailer PDM Relocation
54-197	Mar05	Coolant Temperature Sender
54-198	Dec04	"Check Trans" Light Displaying at Start-Up
54-199	Dec04	Caution Using ICU3-M2 Clusters for Testing in Other Vehicles
54-200	Mar05	Sleeper Bunk Harness Routing
54-201	Sep05	Gauge Dial and Backlighting Mismatch, MBE4000
54-202	Apr05	Rerouting the DDEC IV Relative-Humidity-Sensor Harness
54-203	Aug05	Sleeper Storage Compartment Light Stays On
54-204	Aug05	Eaton Programming, Data Link Error Message
54-205	May11	Engines with Optimized Idle Intermittently Not Starting
54-206	Jan06	Turn-Signal Nuisance Fault Codes
54-207	Aug06	Side-Marker Light Retrofit
54-208	May07	Hardwired Cruise Function with Mercedes-Benz Engines
54-209	Feb06	Incorrect Primary Electrical Trailer Cable Length
54-210	Apr06	New-Style Power Line Carrier (PLC) Filter Retrofit
54-212	Apr12	Snowplow-Light Wiring Interface
54-213	Nov06	Electric Windows Not Operating on M2 Crew Cabs
54-214	Nov06	J1587 Fault Codes Displayed Incorrectly
54-215	Oct09	ICU4M Missing VORAD Information or Reporting Fault SA 42 SPN 639 FMI 07
54-216	Aug07	End-of-Frame Air (PTO) Fault Codes, Business Class M2
54-217	May07	ICU/3X Display of "Page Two" Fault Codes
54-218	Mar12	Adding the Daytime Running Lights (DRL) Option to Business Class M2 Vehicles
54-219	Jul08	Tyco™ Extraction Tool Available
54-220	Jun09	Replacing Tyco PDMs with Delphi PDMs
54-221	Feb08	Progressive Low-Voltage Disconnect (PLVD) Electrical Current Draw
54-222	Oct10	MEGA Fuse Breakage
54-223	Apr08	Ordering Service Wiring Harnesses for Cascadia
54-224	Apr09	New Severe-Duty Taillight and Trailer PDMS (Power Distribution Modules)
54-225	Oct08	New Coolant-Level Sensor Available for Use With Extended-Life Coolants
54-226	Jul08	Radio and J1939 Datalink Wiring for the Cascadia
54-227	Aug08	Erroneous Fault Codes for DDEC V Engines
54-228	Dec09	Testing Absorbed Glass Mat (AGM) Batteries
54-230	Dec09	Introduction to Using Input/Output (I/O) Controls for Advanced SAM Troubleshooting
54-231	May12	Replacing SAM Cab and SAM Chassis Hardware Assemblies
54-235	Nov09	Charging AGM Batteries
54-236	Dec08	Parts, Service, and Troubleshooting for Sleeper Refrigerators
54-237	Mar11	New Turn/Park/DRL Bulb Socket

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SB No.	Date	Service Bulletin Title
54-238	Feb09	Inoperative Cruise Control "Pause" Switch on Cascadia Vehicles
54-239	Jul12	Cascadia Cabin CAN ECU Compatibility
54-240	Jul09	Fuses Blowing in NITE System Battery Cables
54-241	Jun12	Troubleshooting Tips for ServiceLink Flashing/Programming
54-242	Dec09	Cascadia Battery Box Cover
54-244	Oct09	Relocating the Satellite Radio Antenna
54-246	Sep09	New SAM Cab Parameter for Low Voltage Disconnect
54-247	Sep09	Intermittent Electrical Issues
54-249	Nov09	New Pin for Battery Box Latch, Business Class M2
54-250	Dec09	Proper Testing of Certain Failure Modes on AGM Batteries
54-251	Mar10	Condensation and Possible Water Entry Points in Headlamp Assemblies
54-252	Apr10	Headlamp Harness Chafing Prevention
54-253	Feb10	Permanent Active Fault: SAM Cab SPN 521102 FMI 3
54-254	Apr10	Repairing Antenna Mounts on Cascadia Vehicles
54-255	Aug10	Cascadia Electrical System Update 2010.5 Pre-Series Vehicle Information
54-256	Sep10	Disabling Bulb Outage Faults on Cascadia 5.4 Software
54-257	May11	Erroneous SAM Cab Fault Codes for Body Builder Connector
54-258	Dec10	Cascadia Exterior Lights Blinking
54-259	Jan12	Chassis Module Replacement
54-260	May11	MEGA Fuse Junction Block to PNDB Modification
54-261	May11	Battery Box New Rubber Draw Latch Installation
54-262	Jun11	Swivel-Type Utility Lamps Rattling
54-263	Aug11	Random Fault Code SPN 6971 with FMI 5
54-264	Mar12	Cascadia Virtual Technician Retrofit
54-265	Mar12	Cummins ISB and ISC, Low Coolant Level Sensor Conversion
54-266	Sep11	Bulkhead Module (BHM) Wake-Up Fault
54-267	Mar12	Business Class M2 and 108SD/114SD Virtual Technician Retrofit
54-268	Mar12	Coronado Virtual Technician Retrofit
54-269	Apr12	Alternate Transmission Interface Connector
54-270	May12	Antenna Whipping Against the Roof Deflector
54-271	Nov12	Early Failure of 8A31 AGM Primary Batteries
54-272	May12	SAM Cab 6.0 and 6.2 Fleet Management ECU Ignition Signal
54-273	Jul12	GHG14 CDU (Customer Demonstration Unit) Promise® Data Recorder

Group 55, Special Equipment, Fire/Emergency/Vocational

SB No.	Date	Service Bulletin Title
55-1	Jan92	Roper 3600-Series Pump Instruction Book

Group 60, Cab

SB No.	Date	Service Bulletin Title
60-18	Jun95	Wooden Dash Panel Damage from Overtightening Mounting Screw

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SB No.	Date	Service Bulletin Title
60-39	Nov95	Crew Cab and Extended Cab Roof Repair
60-44	Jan95	Dash Panel Paint
60-50	Dec98	Interior Scuff Removal
60-53	Oct96	Rear Window Seal Replacement
60-59	Jan97	Roof Cracks at the Visor
60-66	Apr97	Norcold Refrigerator Troubleshooting
60-72	Jul97	SleeperCab® Sidewall Assembly Replacement
60-75	Nov97	Side Extender Corrosion Repair
60-78	Feb02	Side-Wall Adhesive Limited Shelf Life
60-79	Jan98	Cabinet Drawer Sliding Open
60-83	Mar99	Roof Seam Seal Repair
60-84	Jan01	Day Cab Conversion
60-85	Oct98	Spray Guard Below Door Installation
60-93	Feb06	B-Pillar Striker Pin Reinforcement
60-96	Oct00	Roof Cap Repairs
60-98	Nov00	Cab Tilt Latches Binding
60-102	Feb02	Cab Rear Crossmember Assembly Available
60-107	Nov02	Mirror Glass Replacement
60-111	Sep03	TV Cabinet Brace Installation
60-112	Jan03	Mid-Roof Cab Roof Repair
60-118	Aug03	Adding the Intake Heater Telltale to the ICU3-M2
60-120	Aug03	Mid-Roof Trim Tab Modification
60-125	Jan05	Windshield Molding Retainer Strip
60-126	Jan05	Removing Adhesive Residue from Sleeper Curtains
60-127	Jan05	Compression Nuts Cracking on Hood-Mounted Mirror
60-128	Jan06	Loose Covers on the SleeperCab External Sun Visor
60-129	Feb08	Squeaking or Rattling of the Sleeper Floor
60-130	Dec08	Dash Cracks Around MV-3 Brake Valve
60-131	Sep06	Repair Procedure for Freightliner Dashes
60-132	Dec07	Leaf-Spring Modification for Business Class® M2 Cab Suspension
60-133	Jul09	Flex Extender Installation on Delivered Vehicles, Cascadia
60-135	Jun08	External Sunvisor Wind Noise, Day Cab
60-136	Jun08	Business Class M2 Windshield Seal Changes
60-137	Jul08	XT Trim Tab Vibration
60-138	Apr09	Converting Argosy Windshield from One-Piece to Two-Piece
60-139	Sep08	Replacing Privacy-Curtain Rail Fasteners
60-140	Mar09	Misdiagnosed Head Gasket Leak on MBE4000 Engine Caused by Rain Tray Leak
60-141	Oct09	Sleeper Vent Door Out of Alignment
60-142	Jun09	Matching Cab Rear Suspension Air Springs
60-143	Feb10	Broken Side Extender Mounting Bosses
60-144	Jun10	New Cascadia Windshield Seal, Adhesive, and Preparation
60-145	May10	Damaged Splash Shield Studs, Cascadia

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SB No.	Date	Service Bulletin Title
60-146	Dec10	Cascadia Side Extenders Without Mid-Span Mounting Bosses—Replacement and Mid-Span Support
60-147	Sep11	Mirror Rain Deflectors
60-149	Jun11	Cascadia Mirror Vertical Cracking
60-150	Jan12	Door Frame Cracking at Door Check Mounting Location
60-151	Mar12	Reinforcement Plates for Cab Shock Brackets

Group 72, Doors

SB No.	Date	Service Bulletin Title
72-10	Jul05	Severe-Duty Door-Check Strap Installation
72-16	Mar99	Door Release and Lock Adjustment
72-27	Jan03	Hurd Key and Locksets
72-31	Mar04	Vent Window Seal Leaking
72-32	Mar04	Downview Mirror
72-35	Sep05	Door Hinge Lubrication
72-36	Jun08	Door Lock Rod Disengages From Lock Cylinder
72-38	Feb12	Binding or Inoperative Power Window

Group 82, Windshield Wipers and Washer

SB No.	Date	Service Bulletin Title
82-11	Mar98	Wiper/Washer Switch Replacement
82-13	Oct98	Sprague Wiper Con Link Replacement
82-14	Oct98	Trico Socket Lube
82-16	Jul04	Remote Washer Bottle Filler Neck Relocation

Group 83, Heater and Air Conditioner

SB No.	Date	Service Bulletin Title
83-10	Dec92	Air-Conditioner Refrigerant Recovery and Recycling
83-11	Jan92	Climate Control Refrigerant Compressor Oil Leaks
83-29	Jan92	Installing a Fresh-Air/Recirculation Valve
83-59	Jan98	Air Conditioning Retrofit, R-12 to R-134a
83-65	Sep99	Expansion Valve Noise
83-66	Sep98	ACPU Water Intrusion
83-67	Aug09	C10/C12 Tensioner Wear
83-71	Apr10	Binary Switch Retrofit for Century Class and Argosy Vehicles
83-74	Jun09	Binary Switch Retrofit for FLB COEs, FLD Conventionals, and Business Class Vehicles
83-88	Aug01	Auxiliary HVAC Resistor Block Failure
83-89	Mar01	SlimLine A/C Adaptor
83-90	Oct02	Part Numbers for SlimLine Seals and Mini Stat-O-Seals
83-91	Mar03	Hot Air Bursts in A/C Mode
83-92	Apr02	Increased HVAC Output Retrofit
83-93	Apr02	Viscous Fan Drive and A/C Output

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SB No.	Date	Service Bulletin Title
83-95	Oct02	A/C Refrigerant Sealer Usage
83-97	Jun03	Interference Between the A/C Condenser Hose and the Hood
83-99	Aug03	Coronado Refrigerant Line
83-100	Jul04	Cab Evaporator Freezing
83-104	Nov03	Refrigerant Line Support Bracket Replacement
83-105	Jan04	Interference Between the Refrigerant Lines and the Hood or Charge Air Cooler
83-106	May04	HVAC Front Control Unit
83-107	May04	HVAC Blower Motor Corrosion
83-110	Jan07	Failure of Primary Heater Core
83-111	Jan05	Sleeper Evaporator Freeze-Up
83-112	Aug07	M2 HVAC Performance
83-113	Aug05	Refrigerant Charge Levels for New Modine Condenser
83-114	May05	Approved Leak Detection Methods for Air Conditioning Systems
83-115	Jun05	M2 Heater Core Gasket Failure
83-116	Aug05	Use Only Approved Refrigerants
83-117	Aug05	Refrigerant Line Reinforcement on Vehicles With MBE Engines
83-118	Jul07	Loss of A/C Due to Evaporator Freezing
83-119	Oct06	A/C System Receiver-Drier Replacement Guidelines
83-120	Oct06	New Refrigerant Charge Label
83-121	May07	Super Heavy-Duty A/C Compressor Available
83-122	Feb08	Bergstrom NITE Parked HVAC Performance Issues
83-123	Apr08	Incorrect Repairs of Thermostatic Expansion Valves
83-124	Apr08	Large Temperature Swings at A/C Outlet
83-125	May08	Use Only Specified Hardware for A/C Compressors
83-126	Oct08	Washable HVAC Air Inlet Filter
83-127	Sep08	Dash Modification for HVAC Access
83-128	Dec08	Cascadia Heater Supply Hose Replacement
83-130	Jun09	Ambient Air Temperature Sensor Harness Chaffing
83-131	Feb10	DD 13/15/16 HT2 Heater Return Line Replacement
83-133	Mar10	New H02 and H03 A/C Lines
83-134	Mar10	H01 and H02 Line Replacement, EPA07 MBE4000
83-135	Jan12	A/C High-Pressure (fan cycling) Switch Replacement
83-137	Jan11	ParkSmart™/Espar Auxiliary Heater Service
83-138	Jun11	Webasto Heater Power-Supply-Circuit Voltage Drop
83-139	May11	HVAC Controller Exiting Bunk Override Mode
83-140	Jun11	Condenser Mounting Brackets
83-141	May11	A/C Condenser Shortage
83-142	Jan12	Espar 7-Day Timer Memory Loss
83-143	Feb12	Refrigerant Leaks Due to Improperly Tightened Fasteners
83-144	May12	Optimized Idle and Auxiliary Cab Heater Concurrent Operation
83-145	Aug12	ParkSmart Refrigerant Loop Service Kits
83-146	Jul12	New HVAC Fresh Air Inlet Plenum for Improved Blower Life

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SB No.	Date	Service Bulletin Title
83-147	Oct12	Blower Switch Replacement, Pre-CDTC Century, Columbia & Argosy
83-148	May12	Cascadia HVAC Cab Inlet Filter Inspection
83-149	Sep12	ParkSmart Interconnect Controller Logic Loss
83-150	Dec12	ParkSmart, Split Unit, Controller and Harness Changes
83-151	Jan13	Heater Valve Incorrect Plumbing
83-152	Jan13	Goodyear Heater Hose Replacement

Group 88, Hood, Grille, and Cab Fenders

SB No.	Date	Service Bulletin Title
88-20	Mar00	Hood Hatch (Butterfly) Alignment
88-24	Sep97	Hood Damage Repair
88-26	Apr00	Century Fender Change
88-27	Jun01	Repairing Star Cracks in Fiberglass Fenders
88-28	Dec01	Columbia Hood Debond
88-29	Oct02	Quarter-Fender Reinforcement
88-30	Jun03	Grille Chrome Peel Repair
88-31	Jul03	Columbia Grille Installation
88-32	Feb05	Hood Cross-Bar Rubs on A/C Condenser
88-33	Aug08	Bug Screen Retension Repairs
88-34	Jun09	Splash Shield Rattle
88-35	Jan07	Failure of Hood Tilt-Assist Torsion Bars, Coronado
88-36	Sep10	Check Straps for the Cascadia Hood
88-37	Mar09	Cascadia Hood Tilt-Assist Strut Reorientation
88-37	Mar09	Cascadia Hood Tilt-Assist Strut Reorientation
88-38	Jul09	Cascadia Hood Tilt Pivot Lubrication
88-39	Aug08	Cascadia Grille Fastener Rust
88-40	Mar10	Hood Paint Damage From Grille Contact, Cascadia
88-41	Jan11	Hood Restraint Cable Interference
88-42	Feb12	Hood-Mounted Splash Shield Rivet Replacement
88-43	Nov11	Fender Damage Caused By Splash Shield Contact
88-44	Jan13	Braces for Cascadia Cab-Mounted Splash Shields
88-45	Feb12	Insulating Pad for Solid Cast Aluminum Rear Hood Support

Group 91, Seats and Restraint Systems

SB No.	Date	Service Bulletin Title
91-2	Sep95	Seat/Backwall Interference
91-3	Jan98	Seating Recline Limiters
91-12	Sep04	Using Loctite in EzyRider Seat Air Spring Installation
91-13	Feb06	EzyRider Side Pods and Air-Control Valves
91-14	May07	Supplemental Restraint System (SRS) Warning Lamp Remains On
91-15	Nov07	Supplemental Restraint System (SRS) Light On (inactive code 232 s001 06)

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Group 98, Paint

SB No.	Date	Service Bulletin Title
98-6	Sep96	Interior Paint, Raised Roof Models
98-7	Jul96	Rear Seam Seal Paint Peeling
98-8	Dec96	Touch-Up Paint for Interior Cabinets
98-9	Dec96	Using Flexible Primer on Plastic Components
98-10	Jul97	Chassis Paint Usage
98-11	Sep97	Mirror Arm Paint
98-12	Aug02	Cab Surface Repair
98-13	Aug00	Side Fairing Primer Repair
98-14	Dec00	Bumper Paint
98-15	Oct12	Paint Finish Standards
98-16	Nov04	DuPont™ Imron® Elite
98-17	Jan04	Paint Supplier Change
98-18	Jan09	Repainting Plastic Bumper Components
98-19	Apr05	Body Paint Repair Process

Canceled Service Bulletins

Canceled Service Bulletins Since January 2004

SB No.	Canceled Date	Service Bulletin Title	Vehicle Application	Reason Code (see list below)
00-8	Dec08	California Roadside Smoke Inspection	Argosy, BC, Cargo, CC, Cor, Col, Con, FLA, FLB, FLC, FLD, M2	B
00-14	May06	Approved Carriers For Returns	COE, 120 Conv, FLA, FLB, FLC, FLD, BC, CC	B
00-19	Jan04	Ashland Pliogrip Adhesives	COE, 120 Conv, FLA, FLB, FLC, FLD, BC, CC	C
00-21	Dec08	Freightliner Service Updates	COE, 120 Conv, FLA, FLB, FLC, FLD, BC, CC	B
00-26	Oct07	Drilling Caution Tape	Condor	B
01-3	Apr08	Vehicles Equipped With Fuel Heaters and Electronic Engine Controls	CC, FLA, FLC, FLD	B
01-6	Apr08	Oil Fill Tube Leakage Repair, Caterpillar 3176 Engine	FLA, FLC, FLD	B
01-7	Apr08	Jake Brake Model C-317 Control Module Lockup	FLA, FLC, FLD	B
01-8	Apr08	Cummins NTC-444 Engine Overheating	FLA, FLC, FLD	B
01-12	Apr08	Alternator Belt Wear, DDE 60 With Right-Hand Mounted A/C Compressor	FLA, FLD	B
01-14	Apr08	ECM Moisture Damage on CAT 3176 Engines	FLD	B
01-16	Apr08	Rear Engine Mounts	BC	B
01-22	Apr08	Electronic Engine Troubleshooting Guidelines	FLA, FLC, FLD	B
01-26	Apr08	Pro-Link 9000 Cartridge for DDEC III: New Part Number	FLC	B

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SB No.	Canceled Date	Service Bulletin Title	Vehicle Application	Reason Code (see list below)
01-27	Apr08	Cruise Control Dash Switch Breakage	BC, FLA, FLB, FLC, FLD	B
01-28	Apr08	Leakage With Low-Sulphur Fuel	BC, FLA, FLB, FLC, FLD	B
01-29	Apr08	DDEC III® Reprogramming For Jake Brake®	FLB, FLD	B
01-33	Apr08	Dipstick Installation	FLD	B
01-34	Apr08	Engine Data Plate Horsepower Rating	BC, FLA, FLB, FLC, FLD	B
01-35	Apr08	CELECT™ Fuse Location	FLB, FLC, FLD	B
01-36	Apr08	TFH Spinner II Mounting Bracket Change	FLB	B
01-38	Apr08	Cummins C8.3 Engine Damper Refit	BC	B
01-39	Apr08	Noise Panels Discontinued, CAT 3406	FLB, FLC, FLD	B
01-40	Apr08	New Dipstick, DDC 60 Engines	FLC, FLD	B
01-41	Apr08	Injection Pump Replacement, OM 366LA	BC	B
01-42	Apr08	CFE Belt Damage	BC	B
01-43	Apr08	CAT 3176B V-Belt Tensioner	FLD	B
01-44	Apr08	Engine Oil-Pan Fill Capacities	BC, Cargo, CC, Col, Condor, FLA, FLB, FLC, FLD, M2	B
01-45	Apr08	31-Pin Diagnostic Breakout Tee	CC, FLA, FLB, FLC, FLD	B
01-46	Jun04	Detroit Diesel Distributors	BC, CC, FLA, FLB, FLC, FLD	B
01-47	Apr08	Hewitt Road Speed Governor Testing and Adjusting	BC, FLC, FLD	B
01-48	Apr08	Bencon Oil Reservoir Mounting	CC	B
01-49	Apr08	Caterpillar 3406E Serpentine Belt Premature Wearing	CC, FLB, FLC, FLD	B
01-51	Apr08	Exhaust Odors from 1998 Detroit Diesel Series 60 Engines	CC, FLD	B
01-54	Apr08	New Unit Pump O-Rings, MBE900 Engine	BC	B
01-55	Apr08	MBE900 Engine RPM Limited at Start	BC	B
01-56	Apr08	Standoff Bracket Installation on Caterpillar Engines With Thermos-Style Oil Dipstick	FLD	B
01-57	Apr08	Caterpillar Engine Drive Belt Noise	BC, CC, Col, Condor, FLB, FLC, FLD	B
01-58	Apr08	Oil Fill Tube Clamp	FLD	B
01-59	Apr08	Cummins ISX Engine Oil Check and Fill	CC, Col	B
01-63	Apr08	MBE900 Engine Oil Fill Capacity	BC	B
01-74	Oct07	Grid Heater Relay Assembly Relocation	Condor	B
01-77	Oct07	Cummins ISL Engine Oil Fill Tube Leak Fix	Condor	B
01-83	Oct07	Cummins ISL Turbo Shield Fix	Condor	B
01-85	Oct07	Caterpillar C/10 and C/12 Crankshaft Pulley Replacement	Condor	B
09-6	May08	Charge-Air Inlet/Shift Tube Interference	FLB	B
09-7	May08	Air Cleaner Housing Cracks	BC, M2	B

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09-8	May08	Soft-Mount Charge Air Cooler Retrofit	FLA, FLB, FLC, FLD	B
09-9	May08	Air Intake, Inside/Outside Retrofit	FLB	B
09-11	May08	Air Cooler Replacement	FLD	B
09-12	Feb04	CAC Hose Splitting, DDC Series 60 Engines	FLD	C
09-14	May08	Vacuator™ Valve Replacement	BC	B
09-15	Feb04	Air Intake Duct Rubbing Against Engine Lift Eye	Col, CC	C
09-16	May08	Charge Air Cooler Piping Support Bracket Retrofit and Charge Air Cooler Piping Retrofit	CC	B
09-17	Feb04	Cold Side Charge Air Cooler Piping Retrofit	Arg	C
09-18	May08	Hot Side Charge Air Cooler Piping Retrofit	CC	B
09-19	May08	Air Intake Reducer Elbow Replacement	BC	B
09-20	Feb04	Honeywell Charge Air Cooler Parts	BC, CC	C
09-21	Feb04	Deep Sump Cover Assembly Kit	BC	B
09-22	May08	Stainless Steel Fasteners for Air Cleaner Assemblies	BC	B
09-23	May08	MBE900 Turbocharger Troubleshooting	BC	B
09-24	May08	Charge Air Cooler Failure	FLD	B
09-25	May08	Argosy Air Intake Duct Replacement	CC	B
09-27	Aug08	Business Class M2 Air Intake Improvements	M2	A
13-1	Jan04	Holset SS191 Air Compressor Air Inlet Tube	BC	C
13-2	Jun08	Air Compressor Removal from MBE900 Replacement Engine	BC	B
15-2	Jan04	Delco Remy CS-130 Alternator Replacement With 21-SI	BC	B
15-3	Jan04	Starter Disengagement Problems	BC	A
15-4	Jan04	Alternator Testing Before Replacement	BC, CC, FLA, FLB, FLC, FLD	A
15-5	Jan04	High-Amperage Alternator Charging Problems	BC	A
15-8	Jan04	Delco Remy Alternator Analyzer Available	BC, CC, Cargo, FLA, FLB, FLC, FLD	A
15-9	Jun08	Replacing Leece-Neville Alternator Brushes	CC	B
15-15	May08	Delco Remy 31SI Alternator Replacement	BC, CC, Cargo, Col, FLA, FLB, FLC, FLD, M2	B
20-6	Jan04	CAT 3406 Expansion Valve Overflow	FLA, FLC, FLD	B
20-10	Jan04	Kysor K 22 Fan Clutch	FLA, FLD	B
20-15	Jan04	Corsair Fan Clutch Bracket on Cummins C-Series Engines	BC	B
20-16	Jan04	Air-Activated Fan Clutch Control, Exhaust Port Blockage	FLA, FLC, FLD	B
20-19	Jan04	JEB Engine Heater Mounting, CUM L10	FLA, FLC, FLD	B
20-54	Oct07	Surge Tank Cracking, Condor	Condor	B
25-3	Jan04	Clutch Linkage Modification for Installation of New Rockwell Clutch	FLA, FLD	B
25-4	Jan04	Clutch Linkage Adjustment When Installing a New Rockwell Clutch	FLC	B

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25-15	Jan08	Clutch Slipping	BC, M2	B
25-18	Jan08	New Eaton Valeo Vibration Damper on Cummins L10 and M11	FLA, FLB, FLC, FLD	B
25-22	Jan08	Clutch Pedal Wear at the Clevis Pin	BC	B
25-24	Jan08	Argosy COE Clutch Linkage Tool Available	CC	B
25-26	Jan08	Solo Clutch Input Shift Sleeve Inspection	CC, Col	B
25-27	Jan08	Clutch Rod Ball-End Assembly Installed Incorrectly	BC	B
25-28	Jan08	FLX Cross-Shaft Wear	CC, Col	B
25-30	Jan08	Sachs Hydraulic Clutch	BC, CC, Col, FLD	A
25-31	Jan08	Clutch Pedal Effort	Col	B
25-32	Jan08	Lube-Free Bushing Replacement	CC, Col, FLD	B
25-33	Jan08	Clutches with Hydraulic Actuation and Manual Adjustment	M2	A
26-2	May08	Transmission Oil Cooler Mounting Change	FLA, FLD	B
26-4	May08	Fill/Dipstick Tube Cracks, Automatic Transmission	BC	B
26-6	May08	Transmission Troubleshooting—Non-Synchronized Transmissions	BC, CC, FLA, FLB, FLC, FLD	C
26-7	May08	Transmission Fluid Cooler Mounting	BC, CC, FLA, FLB, FLC, FLD	B
26-8	May08	Transmission Slipping	BC	B
26-10	May08	Transmission Modulator Adjustment	BC	B
26-11	May08	Allison Transmission Cooler Leakage	BC	B
26-12	Oct06	Aisin Transmission Troubleshooting, Replacement, and ECU Replacement	BC	A
26-13	May08	Aisin Automatic Transmission Fluid and Filter Change Intervals	BC	A
26-14	May08	Synthetic Lubrication Change Information	BC, CC, Cargo, FLB, FLC, FLD	A
26-15	May08	Installing Floor Stiffeners	CC	B
26-16	May08	Column Shift Difficulty, Allison Transmissions	BC	B
26-18	May08	Dash Air Leak Noise	FLD	B
26-19	May08	Shifter Gate Attachment	BC	B
26-20	May08	Neutral Start/Backup (NSBU) Switch Adjustment	BC, Cargo	B
26-21	May08	Allison Transmission Sensor Wiring	BC	B
26-22	May08	Allison Transmission Sensor Wiring	Cargo	B
26-23	Aug07	Freightliner SmartShift™ Troubleshooting	CC, Col, M2	A
26-33	May08	Oil Fill Tube Misalignment	BC	B
26-36	May08	External Water-to-Oil Transmission Cooler Replacement	BC, Cargo, CC, FLD	B
26-38	May08	Automated Gear Shift Transmission Troubleshooting	M2	A
26-41	May08	Mercedes-Benz AGS Transmission Not Shifting and 40-amp Fuse Blown	M2	B
30-2	Jan04	Guide Hole Liner for Throttle Cable	FLA, FLD	B
30-4	Jan04	Throttle Return Springs and Spring Bracket	BC, FLA, FLC, FLD	B

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30-5	Jan04	Williams 331233 Electronic Throttle Pedal Wiring, CAT 3406 PEEC	FLD	B
30-8	May08	Engine Brake Sometimes Inoperative with DDEC III Engines	CC	B
30-9	May08	TPS Pivot Pin/Pivot Pin Mounting Bracket Replacement	BC	B
30-10	May08	Throttle Position Sensor Replacement	FLD	B
31-3	Jan04	Chassis Side Fairing Repair	FLD	B
31-5	Jan04	Suspension Crossmember Gusset Spacers	FLA, FLC, FLD	B
31-7	Jan04	Frame Rail/Bell Housing Interference	BC	B
31-9	Aug08	Mudflap Stiffener Installation, Front Axle	FLD	C
31-10	Aug08	Mudflap Deflection, Front Cowl-Mounted	FLD	C
31-11	Aug08	ASF Fifth-Wheel Oblong Hole	FLA, FLB, FLD, BC, FLC	C
31-13	Aug08	Forward Side Fairing Wear Adjustment	FLD	C
31-15	Aug08	Fog Light Plugs	Col	C
31-17	Aug08	Classic Bumper Support	FLD	C
31-18	Aug08	Grille Fasteners, Bumper	Coronado	C
32-3	Aug08	Leaning After Turns; AirLiner™ Suspension With Dump Valve	Cargo, Cascadia, CC, Cor, Arg, Columbia, Condor, FLA, FLB, FLC, FLD	C
32-6	Mar04	Four-Spring Equalizer Vented Grease Zerk Replacement	FLA, FLC, FLD	B
32-11	Mar04	Axle Shifting on AirLiner™ Suspension, FLA/D/C112	FLA, FLC, FLD	B
32-15	Mar04	Front Suspension Bushing Bonding	BC	B
32-16	Mar04	Suspension Dump Valve Exhaust Port Blocked	BC, FLA, FLC, FLD	B
32-18	Aug08	AirLiner™ Air-Spring Piston Blemishes	BC, M2, FLB, FLC, FLD	C
32-22	Aug08	AirLiner™ Axle Clamp Replacement	BC, FLA, FLB, FLC, FLD	C
32-26	Aug09	Suspension Height-Control Valve Troubleshooting	BC, FLB, FLC, FLD, CC, Cor, Arg, Col, M2	C
32-27	Aug08	Lower Shock Mounting Bracket Cracking	BC, CC, Cor, Arg	C
32-39	May08	Dump Truck Leaning Troubleshooting	BC, FLD	B
33-10	May08	Wrong Toe-In Readings with Hunter Equipment	FLA, FLB, FLD	B
33-12	May08	Loose Hub Caps on Rockwell FF-981 Axles	CC, FLB, FLD	B
33-13	May08	PDI Procedure for Rockwell FF-981 Axle Hub Caps	CC, FLB, FLD	B
33-15	May08	New Model for Bee Line® Alignment Equipment	BC, CC, FLA, FLB, FLC, FLD	A
33-19	May08	Axle Alignment Specifications	BC, Cargo, CC, Col, Condor, FLA, FLB, FLC, FLD	A
33-21	May08	Converting Grease-Lubricated Steer Axle Preset Hubs to Oil	CC	C
35-5	Aug08	Eaton Drive Axle Breather Improvement	COE, 120 Conv, FLA, FLD, FLC	C

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35-8	Aug08	Hub Seal Oil Leakage: Increasing Seal Service Life	COE, 120 Conv., FLA, FLB, FLD, FLC	A
35-10	Aug08	Axle Spindle Repairs	COE, 120 Conv., FLA, FLD, Medium Trucks, FLC	C
35-17	Aug08	Axle Alignment Specifications	FLA, FLB, FLD, BC, FLC, CC, Argosy, Cargo, Condor	A
35-19	Sep10	Carrier-to-Housing Leaks, Dana® Spicer® D/R404 Series Axles	FLB, FLD, BC, CC, Argosy, Cargo, Col, Condor, Cor, M2	B
40-11	Aug09	Inner Tie Rod Inspection, Rack and Pinion Steering Gear	Cascadia, Col, CC	B
41-1	Mar08	Easy Service U-Joints Loose	FLA, FLC, FLD	B
41-6	Mar08	Rockwell U-Joint Redesign	BC, CC, FLB, FLC, FLD	B
41-7	Mar08	Midship Bearing Brackets Upgrade	BC, FLA, FLB, FLC, FLD	B
41-8	Mar08	Meritor 16T Midship Driveline Washer Replacement	BC	B
41-10	Mar08	New Meritor Mid-Ship Bearing Hanger Available	CC, Col, FLC, FLD, M2	B
41-11	Oct07	Telma Brake Retarder Right-Hand-Drive Side Inoperative	Condor	B
42-1	Mar08	Steering Axle Brakes	FLA, FLC, FLD	B
42-3	Mar08	Additional Limiting Valves Prohibited	FLA, FLC, FLD	B
42-5	Mar08	MV-2 Valve Plastic Housing Breakage	Cargo, CC, Col, Condor, FLA, FLB, FLC, FLD	B
42-9	Mar08	Pressure Protection (PR-4) and ECON Valves	FLA, FLC, FLD	B
42-11	Mar08	Gunite Brake Drum Change	BC, Cargo, CC, Col, Condor, FLA, FLB, FLC, FLD, M2	B
42-12	Mar08	WABCO® ABS Electronic Control Unit (ECU) Replacement	Cargo, CC, Col, Condor, FLA, FLB, FLC, FLD	B
42-13	Mar08	WABCO® ABS Diagnostic Switch Idles Engine	FLA, FLC, FLD	B
42-14	Mar08	Brake Drum Installation, Hub-Piloted Wheels	BC, Cargo, CC, Col, Condor, FLA, FLB, FLC, FLD, M2	B
42-15	Mar08	Faulty Brake Fluid	BC, M2	B
42-18	Mar08	Air/Oil Junction Block Removal and Installation	FLA, FLD	B
42-19	Mar08	Alcohol Injectors With WABCO System Saver 1000 Air Dryer	BC, Cargo, CC, Col, Condor, FLA, FLB, FLC, FLD, M2	B
42-21	Mar08	Wabco C2 ECU Change to C3	FLA, FLB, FLD	B
42-22	Mar08	Bendix BP-R1 Brake Valve "Flutter"	BC, Cargo, CC, Col, Condor, FLA, FLB, FLC, FLD, M2	B
42-23	Mar08	Air Drier Cracks, Horton XL21	FLD	B

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42-24	Mar08	Bendix Parking Brake Valve Retrofit	BC, FLA, FLB, FLC, FLD	B
42-25	Mar08	Rear Brake Relay Valve Bracket	BC, FLB, FLC, FLD	B
42-27	Mar08	Rockwell WABCO D-Version ABS	BC, CC, FLB, FLC, FLD	B
42-28	Mar08	Parking Brake Cable Upgrade	BC	B
42-29	Mar08	Hydraulic Brake Fluid or Film	BC	B
42-30	May08	Diagnostic Switch Installation, WABCO D-Basic Version ABS	BC, CC, FLA, FLB, FLC, FLD	B
42-31	May08	Brake Lining Inspection Update	BC, CC, FLB, FLC, FLD	A
42-32	May08	Errant ABS Fault Code	BC	B
42-33	May08	WABCO ECU Cover Replacement	BC	B
42-34	May08	ABS Solenoid Valve Plumbing	BC, Cargo, CC, FLB, FLC, FLD	B
42-35	May08	Ride Problems on Vehicles with Min-Cer Brake Drums	BC, FLD	B
42-36	May08	DRM Splash Shield Kit Available	CC	B
42-37	May08	Park Brake Knob Pop-Out Information	BC, Cargo, CC, Col, FLA, FLB, FLC, FLD	B
42-38	May08	Unreported Retarder and Datalink Circuit Faults	Col	A
42-39	May08	Leaking Check Valve	BC	B
42-40	May08	Park Brake Replacement Cables	BC	B
42-41	May08	Excessive Wear of DURAPARK Brake Linings	BC	B
42-42	May08	False Fault Code Logging, ECU Version Update Needed	BC	B
42-45	May08	Loose Rear Brake Spider Bolts	BC, Cargo, CC, Col, FLB, FLC, FLD, M2	A
42-46	May08	Bendix AD-9 Upper Mounting Band Installation	BC, Cargo, CC, Col, FLD	B
42-47	May08	Bendix D2A Nonadjustable Governors Introduced	BC, Cargo, CC, Col, Condor, FLC, FLD	B
42-48	May08	Hydraulic Disc Brake Rotor Corrosion	BC, M2	B
42-49	May08	Air Leaks at Air Line Fittings	BC, M2	A
42-50	May08	Meritor Q Plus™ Brakes Need Lubrication	BC, CC, Col	B
46-2	Jun08	Eaton Power Steering Pump Warranty Return	COE, 120 Conv, FLC	B
46-3	Jun08	Power Steering Pump Leakage, Caterpillar Engines	COE, 120 Conv, FLC	B
46-9	Jun08	TRW Steering Gear Repair	FLA, FLC, FLD	B
46-18	Jun08	Steering Shaft U-Joint Cup Reseating	BC, CC	B
46-19	Jun08	Steering Noises	CC	B
46-20	Jan04	Sheppard M100 Steering Gear Adjustment	FLB, FLD	A
46-21	Jun08	Sheppard M100 Steering Gear Leaks	CC	B
46-22	Jun08	Steering Column Shaft Noises	BC, CC	B
46-23	Jun08	Broken Air Line Fitting Repair	CC	B
46-24	Jun08	Steering Assist Ram Bracket Replacement	FLD	B

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46-25	Jun08	Steering Pressure Hose Leaks	CC, Col	B
46-26	Jun08	TRW Power Steering Cylinder	FLD	B
46-27	Jun08	Steering Filter End Caps	BC, CC, Col, FLD	B
46-29	Jun08	Hydraulic Fluid for the Power Steering System	BC, CC, Col, Coronado, FLD	B
46-32	Jun08	Steering Assist Ram Bracket Modification	BC, Col	B
46-33	Oct07	Steering Gear Splash Shield Installation	Condor	B
46-34	Aug04	Steering Gear Mounting Bolt Replacement	Condor	B
46-36	Sep08	New Power Steering System Troubleshooting Procedures	FLA, FLB, FLD, BC, FLC, CC, Argosy, Cargo, Col, Condor, Coronado, M2	A
46-37	Sep08	Rack and Pinion Steering Gear	CC, Col	B
46-44	Aug09	Rack and Pinion Alignment Procedure	CC, Columbia, Cascadia	A
46-47	Feb10	Inner Tie Rod Inspection and Repair, Rack and Pinion Gear	CC, Col, Cascadia	B
46-49	May12	Rack and Pinion Steering Gear Service Procedures	CC, Col, Cac	B
47-7	Jan04	Fuel Tank Venting Problems	FLA, FLB, FLC, FLD	B
47-20	Jan10	Davco Fuel Pro 382 and Diesel Pro 232/233 Fuel/Water Separator Testing	FLD, BC, FLC, CC, Argosy, Col, Coronado, M2, Cascadia	A
49-7	Jun04	Cab-Mounted Exhaust Attachment Breakage	BC	B
49-23	Mar08	EPA07 MBE900 Regeneration Problem	M2	B
54-25	May08	Isspro Fuel Level Sender	FLA, FLC, FLD	B
54-39	Oct04	Clock Face Turns Black	FLA, FLD	B
54-52	Oct04	Grote Turn Switches	BC, FLA, FLB, FLD	B
54-65	May08	Engine Coolant Supply Tube	CC	B
54-66	May08	Electronic Control Parameters	BC, CC, FLA, FLB, FLC, FLD	B
54-67	May08	Low Coolant Level Indication	CC	B
54-68	May08	Qualcomm® Display Problems	CC	B
54-69	Oct04	Loose Terminals on ICU Electrical Gauges	CC	B
54-73	Oct04	Basic ICU	CC	A
54-81	May08	Coolant Temperature Sensor Replacement	BC, CC, FLA, FLB, FLC, FLD	B
54-87	Oct04	HighwayMaster® Aftermarket Installation	CC, FLD	A
54-103	Oct04	New Eaton® VORAD® Phone Number	CC	A
54-116	Oct04	Instrument Control Unit (ICU) 2M Software Release 1.80	CC	B
54-118	Oct04	Alliance ICU1 Clusters Available	CC	C
54-132	Jan07	Eaton ServiceRanger Software	BC, CC, Col, FLB, FLD	B
54-159	Oct07	Turn Signal and Flasher Circuit Upgrade	Condor	B
54-165	Jul04	Multifunction Turn Signal Switch Replacement	M2	B

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54-172	Oct07	Condor Electrical ABS Fix	Condor	B
54-175	May08	Marker/Turn Signal Rewire	Col	B
54-183	May08	Columbia Headlight Jumper Harness	Col	B
54-186	Oct07	Marker Light Replacement	Condor	B
54-229	Sep08	Upgrading to SAM Cab and SAM Chassis ECU Software to Version 5.2	Cascadia	B
54-232	Jan10	Cascadia Intermittent Cruise Control Dropout Issues	Cascadia	B
54-243	Oct10	ServiceLink Issues with Cascadia RollTek Systems	Cascadia	B
54-245	Jan10	Cascadia Operating Software Release 5.4	Cascadia	B
60-1	Mar08	Rust Prevention Using Silicone Sealant	FLC	B
60-5	Mar08	Moto Mirror Troubleshooting and Remedies	FLA, FLC, FLD	A
60-21	Mar08	Discoloration of Wooden Dash	FLD	B
60-23	Mar08	Reinforcing Cab Side Extenders	FLD	B
60-24	Mar08	Mirror Struts to Improve Door Stiffness	FLA, FLD	B
60-26	Mar08	Cabinet Fix, 70-Inch SleeperCab	FLD	B
60-27	Mar08	Installation of Gas Spring Bunk Supports for 48-Inch SleeperCabs	FLA, FLD	B
60-31	Mar08	A-Pillar Plastic Cover Replacement	BC, M2	B
60-32	Mar08	Leaking Side Windows in Roof Caps	FLB, FLD	B
60-33	Mar08	FLB Grille Rubs	FLB	B
60-36	Mar08	Cab Suspension Shock Absorbers	FLD	B
60-37	Mar08	Raised Roof Assemblies Without Rivet Holes	FLB, FLD	B
60-38	Mar08	One-Way Screw Removal, Radio and Dash Panel B	FLB, FLD	B
60-42	Mar08	Cab-Mounted Mirrors	FLD	B
60-43	Mar08	Swing-Out Side Window Replacement in Roof Caps	FLB, FLD	B
60-45	Mar08	Noises at the Front of the Cab	FLD	B
60-46	Mar08	Cab Nose From Tilt Strut Rattle	FLA, FLB	B
60-47	Mar08	Hehr Swing-Out Window Leaks	FLB, FLD	B
60-49	Sep10	Structural Adhesives: Windshields, Sideskins, and FRP Panels	CC	B
60-51	Mar08	Metal Air Horn Valve Available	FLA, FLB, FLD	B
60-52	May10	Rain Tray Removal	CC	B
60-54	Mar08	Cabinet Top and Panel Color Change	CC	B
60-55	Mar08	Able Body Sleeper Box Insulation	FLD	B
60-56	Mar08	Mirror Bracket Folding	CC	B
60-58	Mar08	Silencer Insulation Packages	FLD	B
60-60	Mar08	Mekra Mirror Adjustment Problem Repair	CC	A
60-61	Mar08	Cab Upholstery Fasteners	CC	B
60-62	Mar08	Side Window Latch Interference Fix	CC	B
60-63	Mar08	Access Door Seal Change	CC	B
60-64	Mar08	Frontwall Fastener Replacement	CC	B
60-65	Feb05	Mirror Cover Rework	CC	B

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60-67	Mar08	Vanity Mirror Spring Clip Installation	CC	B
60-68	Mar08	Mid-Roof SleeperCabs Wind Noise Fix	CC	B
60-69	Mar08	Cowl Modification for Ease of Windshield Wiper Motor Servicing	CC	A
60-73	Oct10	Front Cab Mount Replacement	FLD	B
60-74	Oct10	Mid-Roof SleeperCabs® Built Using Urethane Sealant, Removal and Installation	CC	B
60-76	Mar08	Noises at the Frontwall Panels	CC	B
60-77	Mar08	Front Cab Mount Grinding Noises	CC	B
60-80	Dec10	Rear Cab Mount Enhancement or Repair	CC	B
60-81	Mar08	Baggage Compartment Leaks	CC	B
60-82	Mar08	Frontwall Leaks, Century Class	CC	B
60-86	Mar08	Front Cab Mount Wear	CC	B
60-87	Feb09	Troubleshooting the Cab Height-Control Valves	CC	A
60-88	Mar08	Windshield Replacement Procedures	CC	A
60-89	May08	Refrigerator Cooling Fan and Cabinet Ventilation Modification	CC, FLD	B
60-90	May08	Under Deck Air Horn Repositioning	FLD	B
60-91	May08	Windshield Inspection Form	CC	B
60-92	Jan08	Cab Frame Mount Isolator Replacement	CC	A
60-94	Jun11	Premature Sway Bar Bushing Wear	CC	A
60-95	May08	Elimination of Factory Undercoating	FLD	B
60-97	May08	Mirror Support Nuts	BC	B
60-99	May08	Ambulance Front Cab Mount Modifications	BC	B
60-100	May08	Mekra Mirror Peeling	Col	B
60-101	May08	Classic XL Cab Mounts	FLD	B
60-103	Oct07	Loose Mirror Pivot Repair	Condor	B
60-104	May08	Windshield Molding Fastener Reinforcement	CC	B
60-105	May08	Drain Tube Replacement	CC, Col	B
60-106	May08	Air Manifold Dash Leak	FLD	B
60-108	Oct10	Cab Mount Isolator Bushing Replacement	Argosy	B
60-109	May08	Sleeper Bunk Gas Strut Replacement	CC, Col, FLB, FLC, FLD, M2	B
60-110	May08	Center Storage Console Installation	M2	B
60-113	May08	Dome Light Replacement	CC, Col	B
60-114	Oct07	Condor Mirror Bracket Replacement	Condor	B
60-116	Oct07	Mekra Mirror Head Angle Adjustment	Condor	B
60-117	May08	Columbia Mirror Clamps	CC, Col	B
60-119	Mar04	New Bonded Roof Caps	M2	A
60-121	Oct07	Cab Loom Removal	Condor	B
60-122	Oct07	Condor Steps Bending Fix	Condor	B
60-123	Oct07	Window Bonding Fix	Condor	B

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60-124	Oct07	Cab Safety Release Latch Relocation	Condor	B
72-4	Jan04	AristoAire® Air Windows, Slow Movement	FLA, FLD	B
72-6	Jan04	Door Seal Drag	FLA, FLB, FLD	B
72-8	Jun08	Door Panel Cracking	BC, FLC	B
72-9	Jan04	Air Leaks at the Door Latch	FLB, FLD	B
72-11	Jun08	Door Check Weld-Stud Replacement	FLA, FLB, FLD	B
72-13	Jun08	Operable Wing Window Adjustment	BC, FLC	B
72-14	Jun08	Door Carpet Replacement	CC	B
72-15	Jun08	Door Rattle, Century Class	CC	B
72-17	Jun08	Door Trim Seal Replacement	BC	B
72-18	Jun08	New Cab Door Auxiliary Seal	CC	B
72-20	Jun08	Upper Door Trim Retaining Clip Replacement	BC, FLC	B
72-22	Jun08	Door Panel Modification	CC	B
72-23	Jun08	Door Latch Paint	CC	B
72-24	Oct10	Door Latch Lubrication	Argosy, BC, Cargo, CC, Coronado, Col, Condor, FLA, FLB, FLC, FLD	B
72-25	Oct07	Door Restraint Strap Installation	Condor	B
72-26	Oct07	Door Glass Replacement	Condor	B
72-28	Oct07	Door Latch Linkage Fix	Condor	B
72-29	Oct07	Condor Outer Door Skin Loosening	Condor	B
72-30	Oct07	Door Release Handle Replacement	Condor	B
72-33	Oct07	Low Entry Fold-Up Door Fix	Condor	B
72-34	Oct07	Door-Opening Restraint Strap Relocation	Condor	B
72-37	Jul11	Cab Door Handle Lubrication	Cargo, CC, Col, Condor, FLA, FLB, FLC, FLD	B
82-6	Jun08	Intermittent Wiper Retrofit	BC	B
82-10	Jun08	Enhanced Wiper Arm	CC	B
82-12	Jun08	Headlight Washer Leak	CC	B
82-15	Jun08	Sprague Wiper Nuts Replacement	BC	B
83-5	Mar08	Heater/Air-Conditioner Troubleshooting	Cargo, CC, Col, Condor, FLA, FLB, FLC, FLD	B
83-6	Aug11	Heater/Air-Conditioner Blower Motor Checking	FLA, FLB, FLC, FLD	B
83-7	Mar08	Air Conditioner Compressor Storage and Handling	FLA, FLC, FLD	B
83-8	Mar08	Returning Refrigerant Compressors	Cargo, CC, Col, Condor, FLA, FLB, FLC, FLD	B
83-9	Mar08	Approved Air Conditioning Hose Assemblies	FLA, FLC, FLD	B
83-12	Mar08	Moisture Indication on Replacement Receiver-Drier	Cargo, CC, Col, Condor, FLA, FLB, FLC, FLD	B
83-14	Mar08	Air Conditioner Compressor Failure, Systems With Auxiliary Power Units	BC, FLA, FLC, FLD, M2	B

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83-24	Mar08	Replacing York Refrigerant Compressors	FLA, FLD	B
83-34	Mar08	Air Conditioning Repair Points	FLA, FLD	B
83-36	Mar08	NTC/N14, CCI Compressor Bracket Changes	FLA, FLD	B
83-37	Mar08	Caterpillar 3176, CCI Compressor Leaking at Base	FLA, FLC, FLD	B
83-38	Mar08	Refrigerant Compressor Mounting on Cummins L10	FLA, FLC, FLD	B
83-41	Mar08	Auxiliary HVAC Retrofit to C.T.C.	FLA, FLD	B
83-42	Mar08	A/C Compressor Belt Throwing, CAT 3176	FLA, FLB, FLD	B
83-44	Mar08	Adjustment Link Bolt Breakage, Cummins L10 and M11	FLA, FLB, FLD	B
83-47	Mar08	Replacing Climate Control Refrigerant Compressors	BC, Cargo, CC, Col, Condor, FLB, FLC, FLD, M2	B
83-48	Mar08	A/C Compressor Leakage, CCI R-134a	BC, FLB, FLC, FLD, M2	B
83-50	Mar08	A/C Fan Cycling Switch	BC, FLB, FLC, FLD, M2	B
83-51	Mar08	A/C Fittings Tightening	FLB, FLD	B
83-52	Mar08	A/C Fan Cycling Switch Malfunction	BC, FLB, FLC, FLD, M2	B
83-53	Mar08	A/C Charge Port Corrosion	FLB	B
83-54	Jan04	HVAC Condensate Drain Repair	BC	B
83-55	Dec04	A/C Leak Detection	BC, Cargo, CC, Col, Condor, FLA, FLB, FLC, FLD, M2	A
83-56	Mar08	Automatic Temperature Control (A.T.C.) Module Replacement	CC	B
83-58	Jan04	Air Conditioning Protection Unit	CC	A
83-60	Mar08	Loose Clutch Mounting Bolts, CCI Compressors	BC, CC, FLB, FLC, FLD	B
83-61	Mar08	Hot Air Blowing in the Sleeper	CC	B
83-62	Jan04	Change in Refrigerant Capacities	CC	A
83-63	Mar08	HVAC Resistor Block Replacement and Jumper Harness Installation	CC	B
83-64	Mar08	A/C Clutch Grounding	BC, CC, FLB, FLC, FLD	B
83-68	Mar08	Cummins M11/ISM A/C Belt Jumping	BC, CC, FLB, FLC, FLD	B
83-69	Mar08	Heat/Defrost Air Cylinder Anchor Repair	CC	B
83-70	Mar08	Refrigerant Compressor Adjusting Link Replacement	BC	B
83-72	Mar08	Expansion Valve Noise	BC	B
83-73	Mar08	Temperature Control Wires Reversed on the Auxiliary HVAC Unit	CC, FLD	B
83-75	Mar08	New Index ACPU/APADs High Pressure Switch	BC, CC, FLB, FLD	B
83-76	Mar08	C10/C12 Belt Jumping Correction	BC, CC, FLD	B
83-78	Mar08	Water Regulating Valve Cable Replacement	BC	B
83-79	Mar08	Water Regulating Valve	BC	B
83-80	Mar08	Temperature Control Pinion Gear Stripping	BC	B
83-81	Mar08	Main HVAC Water Leak Inspection and Repair	CC	B
83-82	Mar08	A/C Compressor Mounting Bracket Replacement	BC	B
83-83	Mar08	New Water Regulating Valve and Cable	CC	B

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83-84	Mar08	SlimLine Seal Torque Specs	CC, Col	B
83-85	Mar08	A/C Drive Belt for Cummins M11/ISM Engines	BC, Cargo, CC, Col, Condor, FLA, FLB, FLC, FLD, M2	B
83-86	Mar08	HVAC Filter Maintenance	CC, Col	B
83-87	Mar08	Auxiliary Heater Core Cleaning	CC, FLD	B
83-94	Mar08	Blower Motor Problem on Red Dot Sleeper Heater and Air Conditioner With C.T.C.	FLD	B
83-98	Mar08	A/C Condenser Leaks	CC, Col	B
83-101	Mar08	Sanden Refrigerant Compressor Oil SP-20 and SP-15	BC, Cargo, CC, Col, Condor, FLA, FLB, FLC, FLD, M2	B
83-102	Oct07	Heater Control Valve Enhancement	Condor	B
83-103	Nov04	Behr Constant Discharge Temperature Control Troubleshooting Procedures	FLD, CC	A
83-108	Mar08	HVAC Junction Block	CC, Col	B
83-109	Jan05	UV Dye Leak Detection	BC, Cargo, CC, Col, Condor, FLA, FLB, FLC, FLD, M2	A
83-129	Aug11	New A/C Condenser	CAC	B
83-135	Jun12	A/C High-Pressure (fan cycling) Switch Replacement	CAC, CC, Col, M2	B
83-136	Aug11	ParkSmart Auxiliary HVAC System Information	CAC	B
83-141	Jun12	A/C Condenser Shortage	CAC, CC, Col, Cor, FLD, M2, 108SD/114SD	B
88-15	Jan04	Difficult Hood Tilt, Classic XL	FLD	B
88-16	Jan04	Headlight and Headlight Bezel Retention, Medium Trucks	FLD	B
88-17	Oct08	Sound Dampening, FLD Hood	FLD	A
88-18	Oct08	Grille Alignment	Col	B
88-19	Oct08	Hood Rivet Loosening	FLD	B
88-21	Oct08	Hood Assist Cable Change	Cargo, M2	B
88-22	Oct08	Hood Tilt Assist Cable Attachment	FLD	B
88-23	Oct08	Bonded Fastener Installation	BC, M2, FLA, FLB, FLC, FLD	C
88-25	Oct08	Mud Flap Damage on the Classic FLD Conventional	FLD	B
91-4	Oct08	SPACE Seat Restraint Servicing	CC, Argosy	B
91-6	Oct08	Bostrom Bench Seat Replacement	BC	C
91-7	Oct08	EzyRider Seat Shroud Adjustment	CC, Argosy, Col	B
91-8	Oct08	Seat Ball Check Valve Modification	CC	B
91-10	Jun11	Supplement Restraint System Belt Tensioner Fault Code	CC	A
91-9	Apr07	General Information, Wiring Diagrams, and Troubleshooting Procedures for the Air Bag/SPACE Systems	CC, Col	A

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91-11	Aug09	Seat Belt Retractor Adjustment	FLA, FLB, FLD, BC, FLC, CC, Arg, Cargo, Col, Cor, M2	A

A = Added to appropriate manual(s).
 B = Information is obsolete.
 C = Parts not available/no longer needed.