

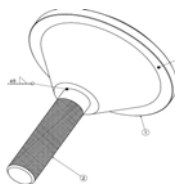
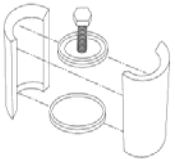
TO: Dealers Only

FROM: Service Operations

SUBJECT: **Detroit Axle Phase 2.5 Service Tools**

GENERAL INFORMATION

Detroit Axle phase 2.5 service tools have been released. These tools allow for the repair or replacement of the FRT Model 4 bearing cage. Tools will be automatically shipped and invoiced to your facility in the month of February.

Tool Part Number	Tool Description	Image	Usage
DDE W420589031500	Seal Installer		Installation of new style bearing cage seal
DDE W420589033300	Bearing Remover		Input bearing remover

ADDITIONAL INFORMATION

Ordering Information: Tools will be automatically shipped and invoiced to your facility during the month of February..

- DDE W420589031500 Seal Installer
- DDE W420589033300 Bearing Remover

Refer to Detroit Axle TS letter [13 TS-9](#) for individual tool usage and procedures. If there are any questions or concerns about the use of these tools, call the Detroit Customer Support Center. Do not attempt to modify these tools in any way; doing so may result in damage to the tool or axle assembly.

CONTACT INFORMATION

Please contact the Detroit Customer Support Center at 855-253-0427 or email csc@daimler.com if you have any questions.