



NUMBER: 23-009-13

GROUP: Body

DATE: February 27, 2013

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SUBJECT:

Chipped Paint On Deck Lid At Spoiler

OVERVIEW:

This bulletin involves inspecting the rear deck lid for possible paint chipping at the rear spoiler and if necessary correcting any paint damage and installing spoiler tape to prevent spoiler to paint surface contact.

MODELS:

2012 (LX) 300

NOTE: This bulletin applies to SRT vehicles only built prior to April 23, 2012 (MDH 0423XX).

SYMPTOM/CONDITION:

The customer may notice paint chipping on the deck lid at the rear spoiler

DIAGNOSIS:

Inspect the rear deck lid for possible paint chipping at the rear spoiler. If chipping is found or if the customer describes the symptom, perform the Repair Procedure.

PARTS REQUIRED:

Qty.	Part No.	Description
4	68213235AA	Spoiler Tape, Double Sided Die Cut
5 (AR)	06510663AA	Nut, Self-Locking
1	NPN	3M Automotive Adhesion Promoter Wipe #4298 or Equivalent

NOTE: One 3M Automotive Adhesion Promoter Wipe will service one vehicle.

SPECIAL TOOLS/EQUIPMENT REQUIRED:

NPN	Isopropyl Alcohol
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REPAIR PROCEDURE:

1. Remove the spoiler. Refer to the detailed procedures available in DealerCONNECT > TechCONNECT under: Service Info > 23 - Body > Decklid/Hatch/Liftgate/Tailgate > Removal.

NOTE: If any paint chipping has occurred, repair any damage using standard paint refinish procedures.

2. Clean the mounting surface on the underside of the spoiler at the red tape locations (1) with isopropyl alcohol (Fig. 1).
3. Apply 3M #4298 Adhesion Promoter or equivalent to the same locations.
4. Install four pieces of double sided spoiler tape (1) part number 68213235AA to the locations in red (Fig. 1).

NOTE: Locate the outer tape approximately 2mm away from the lip on the forward curved edge and sides of the spoiler. Locate the inner tape 2mm away from the lip on the forward curved edge and centered between the mounting studs.

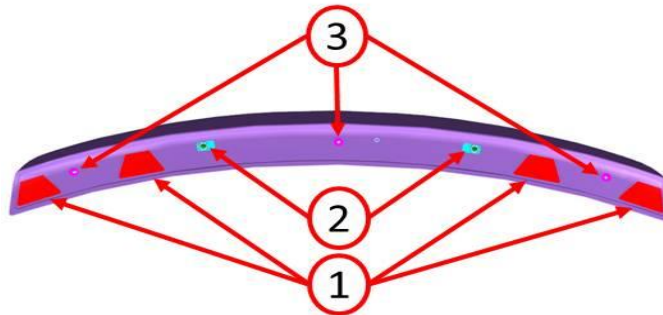


Fig. 1 Spoiler Modification

- 1 - Spoiler Tape (Location Area)
- 2 - Attachment Stud Clips
- 3 - Spoiler Molded Studs

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5. Remove the red liner from the tape and align the spoiler to the deck lid with the two attachment stud clips (2) and spoiler molded studs (3) (Fig. 1).
 6. Press the spoiler to the deck lid at all four tape locations (1) (Fig. 1).
 7. Tighten the studs to the deck lid using locking fastener 06510663AA if the spoiler is not already equipped with them.

POLICY:

Reimbursable within the provisions of the warranty.

TIME ALLOWANCE:

Labor Operation No:	Description	Amount
23-02-06-97	Spoiler, Deck Lid Mounted - Install Double Sided Tape (1 - Semi-Skilled)	0.4 Hrs.

FAILURE CODE:

ZZ	Service Action
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