

Front Door Glass Run Deformed

Service Category Vehicle Exterior

Section Window/Glass

Market USA

Scion Supports
ASE Certification 

Applicability

YEAR(S)	MODEL(S)	ADDITIONAL INFORMATION
2012 – 2013	iQ	

Introduction

Some vehicles may exhibit a condition where the front door glass window run pulls out of the upper rear corner of the door frame or otherwise becomes deformed during operation of the window. A new front door glass run weatherstrip is now available to address this condition.



Production Change Information

This bulletin applies to vehicles produced **BEFORE** the Production Change Effective VIN shown below.

MODEL	PLANT	PRODUCTION CHANGE EFFECTIVE VIN
iQ	Takaoka	JTNJJXB0#DJ023428

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Warranty Information

OP CODE	DESCRIPTION	TIME	OFP	T1	T2
671051	R & R Front Door Glass Run (One Side)	0.7	68141-74011 68151-74011 68141-74020 68151-74020	62	13

APPLICABLE WARRANTY

- This repair is covered under the Toyota Basic Warranty. This warranty is in effect for 36 months or 36,000 miles, whichever occurs first, from the vehicle's in-service date.
- Warranty application is limited to occurrence of the specified condition described in this bulletin.

Parts Information

NOTE

Please order correct part based on door frame channel design (see Figures 1 and 2).

1. If vehicle is equipped with the early design door frame channel (Figure 1), use the table below.

PART NUMBER		PART NAME	QTY
PREVIOUS	NEW		
68141-74011 68141-74020	68141-74021	Run, Front Door Glass, RH	1
68151-74011 68151-74020	68151-74021	Run, Front Door Glass, LH	1

Figure 1. Early Design - Extended Window Channel Edge



2. If vehicle is equipped with the late design door frame channel (Figure 2), use the table below.

PART NUMBER		PART NAME	QTY
PREVIOUS	NEW		
68141-74011	68141-74012	Run, Front Door Glass, RH	1
68151-74011	68151-74012	Run, Front Door Glass, LH	1

Figure 2. Late Design - Shorter Window Channel Edge



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Required Tools & Equipment

SPECIAL SERVICE TOOLS (SST)	PART NUMBER	QTY
Plastic Pry Tool Set*	00002-06000-01	1

* Essential SST.

NOTE

Additional SSTs may be ordered by calling 1-800-933-8335.

Repair Procedure

1. Confirm window run is deformed or being pulled out of upper rear corner of door frame.
2. Confirm correct replacement part based on door frame channel design (see Parts Information).
3. Replace the door glass run.

Refer to the Technical Information System (TIS), applicable model and model year Repair Manual:

- 2012 iQ:
Vehicle Exterior – Door/Hatch – “Door/Hatch: Front Door: [Disassembly](#) / [Reassembly](#)”
- 2013 iQ:
Vehicle Exterior – Door/Hatch – “Door/Hatch: Front Door: [Disassembly](#) / [Reassembly](#)”

4. Confirm proper window operation.