

# 2013 PRE-DELIVERY SERVICE CHECK SHEET June 2013 Rev1

			_			
BEFORE INSP	ECTION	OK Adjust/	Repair	UNDER VEH	IICLE (ON HOIST)	OK Adjust/ Repair
01 Install Short Pin (see page 2)		🗖			sc brake anti-corrosion wheel film*	
FUNCTIONAL OPERATION					or defects/damage (including spare tire) Pressure Warning System (TPWS) (see	
Apply parking brake and cycle ignition "IG-ON"; place gear selector in reverse, turn on lights and rear defogger. Unlock doors; release fuel door.					overs/caps/spare tire wheel covers*	
<ul><li>02 Check warning/in</li><li>03 Check windshield</li><li>04 Check headlights switch, emergence</li></ul>	rtesy, map, and sun visor lights* dicator lights, gauges, and horn wipers and washers, instrument lights, turn signals, dimmy y flashers, and brake lights side rear view mirror operation/			05 Inspect for fue 06 Visually check for looseness. 07 Inspect under 08 Install rubber b	bolts and nuts on chassis and powertrain the vehicle for damage, rust, etc.	
adjustment			]	<b>ROAD TEST</b>		
07 Check audio/navi set clock 08 Install shift-lock o	O7 Check audio/navigation* systems, set SSP to xB, and set clock			variety of road surface driving performance.	helps assure customer satisfaction. Drive vehicle o es and driving conditions. Check for unusual noise a	
10 Check that the electroluminescent dash illuminates				Enter Odometer Reading		
-	ned**ift knob illuminates**				gine operation	
WALKAROUNE	INSPECTION			02 Check engine	operation during warm-upat normal operating temperature	
Start at left front door. Check window and door lock operation (from master switch, if equipped). Continue around vehicle in a counterclockwise of checking each door and window operation, child door locks, seat belts, condition, all lights, luggage compartment contents. Finish by checking he aim and continue into UNDER HOOD checks.			n or	O4 Check clutch or automatic transmission operation O5 Check brake and parking brake operation  O6 Check steering operation and off-center/vehicle pull/flutter		
01 Check power wind 02 Check door and convireless remote convired that engine convired the convired that engine convired that engine convired that engine convired the convired that engine convired that engine convired the convirted that engine convired the convired that end that end the convired that end the convi	dow operationloor lock operation, including each ontrol/theft deterrent system*			08 Inspect for squ 09 Check front ar 10 Check speedo	normal noise and vibrationueaks and rattles	
04 Check that child safety door locks are in normal (unlocked) position*		a c	<b>]</b>		control operation*	
<ul> <li>05 Check seats and</li> <li>06 Check rear defog</li> <li>07 Check side marked</li> <li>08 Check luggage of</li> <li>09 Adjust spare tire prinstallation</li></ul>	seat belt operationger/rear view mirror defogger*er, tail, backup, and license plate lights ompartment light* & trim appearance oressure and check jack and tool			01 Remove interior tags, etc. (Remove retaining clips) 03 Visually inspection damage, fit, di 04 Remove Rapg	or protective covers, unnecessary labels, move just before delivery to customer)  nat application and install using s*	
UNDER HOOD				06 Inspect paint f	inish for scratches, chips, rust, dents,	
01 Check engine oil and ATM* fluid levels				damage, etc		
05 Check battery state-of-charge using Digital Battery System Analyzer (SOC Reading:%)				in glove box	·	
06 Inspect for fuel, oil, coolant, and other fluid leaks			]	10 Install front license plate and mounting bracket (see page 2)		
* Inspect or install when equipped/required. ** For Scion Series 10 vehicles only.				11 Perform Techs	stream Health Check	
Completion and retention of this from is required to comply with Toyota's Warranty Policy.    TECHNICIAN'S SIGNATURE   SERVICE MANAGER'S SIGNATURE   On this form have been chand corrected for proportion as required operation as required						necked per
Date	Dealer Name		D	ealer Code	Vehicle Identification Number (Sticker)	

# SHORT PIN INSTALLATION

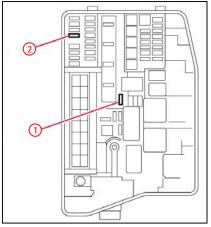
To minimize battery discharge the Short Pin has been removed and is stored in the engine compartment Relay Block. Install the Short Pin and confirm all related DTCs are cleared.

# **DTC Clearing Procedure**

- Connect Techstream.
- 2. Cycle the ignition switch to the "IG-ON" position.
- 3. Using Techstream, check any other codes being output.
- 4. Erase DTCs (B1650 and B1794) and Freeze Frame Data.

#### NOTE

If any DTCs besides B1650 and B1794 appear, repair the applicable system according to the Repair Manual.



- 1 Remove This Short Pin
- 2 Install Short Pin Here

# **TPWS ACTIVATION & INITIALIZATION**

#### **Activation Procedure**

- 1. Connect Techstream.
- Cycle the IG switch to the "IG-ON" position and check that the Low Tire Pressure Warning Light blinks for 1 minute and then remains illuminated.
- Press or remove the valve core to reduce the tire inflation pressure rapidly by 6 psi (0.4 kfg/cm², 40 kPA), or more, within 30 seconds.
- 4. Check that the Low Tire Pressure Warning Light goes OFF after all the TPWS sensors are activated.

#### **NOTE**

To adjust tire pressure correctly when outside temperature is significantly colder or warmer than shop temperature, follow the procedures outlined in Service Bulletin No. S-SB-0001-12, "Tire Inflation Pressure Compensation and Adjustment."

5. Using Techstream, check for DTCs (C2111-C2114). If no DTCs are stored, continue to Initialization procedure. If these DTCs are stored, repeat step 3.

#### **Initialization Procedure**

Refer to the Repair Manual for the Initialization procedure. Please note the spare tire does not have a TPWS sensor.

# FRONT LICENSE PLATE & MOUNTING BRACKET INSTALLATION

For states that require a front license plate, please install per this procedure. The bracket and self-tapping screws are stored in the luggage compartment.

### **Installation Procedure**

- 1. Insert the front license plate into the mounting bracket.
- Attach the hooks of the mounting bracket to the upper lip of the air intake and rotate the bracket upwards and hold in place.

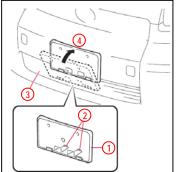
#### **NOTE**

The mounting bracket should snap securely onto the bumper cover.

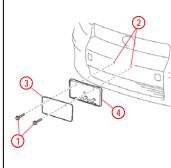
- 4. Align the installation holes on the mounting bracket and front license plate with the dimples on the front bumper.
- 5. Screw in the 2 self-tapping screws directly into the dimples to install the front license plate and mounting bracket.

#### **NOTICE**

- Do NOT pre-drill holes into the bumper.
- Do NOT over-tighten the self-tapping screws.



- 1 Mounting Bracket
- 2 Hooks
- 3 Air Intake
- 4 Rotate Bracket



- 1 Self-tapping Screws
- 2 Dimples
- 3 License Plate
- 4 Mounting Bracket