

Loose Windshield Dam at Lower Right Corner of Windshield

Service

Category Vehicle Interior

Section Interior Panels/Trim Market USA



Applicability

YEAR(S)	MODEL(S)	ADDITIONAL INFORMATION
2012 – 2013	Yaris	Body Type(s): 3Dr. Hatch Back, 5Dr. Hatch Back

Introduction

Some 2012 – 2013 model year Yaris Hatchback vehicles may exhibit a condition where a piece of foam that fits between the instrument panel and the windshield may come loose. Parts have been revised to address this condition.

Figure 1.



Production Change Information

This bulletin applies to vehicles produced **BEFORE** the Production Change Effective VINs shown below.

MODEL	PRODUCTION CHANGE EFFECTIVE VIN
Yaris Hatchback, 3 Door	JTDJTUD3#DD558798
Yaris Hatchback, 5 Door	JTDKTUD3#DD558684

T-SB-0077-13 June 5, 2013 Page 2 of 3

Loose Windshield Dam at Lower Right Corner of Windshield

Warranty Information

TOYOTA

OP CODE	DESCRIPTION	TIME	OFP	T1	T2
BD1302	R & R Instrument Panel Cushion	1.3	55349-52140	62	13

APPLICABLE WARRANTY

- This repair is covered under the Toyota Basic Warranty. This warranty is in effect for 36 months or 36,000 miles, whichever occurs first, from the vehicle's in-service date.
- Warranty application is limited to occurrence of the specified condition described in this bulletin.

Parts Information

PART N	UMBER	PART NAME	QTY
PREVIOUS	NEW	PART NAME	
55349-52140	55349-52141	Cushion, Instrumental Panel	1

Repair Procedure

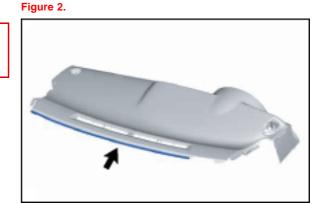
1. Remove the instrument panel.

Refer to the Technical Information System (TIS), applicable model and model year Repair Manual:

- <u>2012</u> / <u>2013</u> Yaris: Vehicle Interior – Interior Panels/Trim – "Interior Panels/Trim: Upper Instrument Panel (for Hatchback): Removal"
- 2. Remove the Instrument Panel Cushion.

HINT

Remove excess glue that remains.



3. Install the NEW Instrument Panel Cushion.

Loose Windshield Dam at Lower Right Corner of Windshield

Repair Procedure (Continued)

4. Reinstall the upper instrument panel.

Refer to TIS, applicable model and model year Repair Manual:

 2012 / 2013 Yaris: Vehicle Interior – Interior Panels/Trim – "Interior Panels/Trim: Upper Instrument Panel (for Hatchback): Installation"