

Floor Mat Installation During PDS

Service Category General

Market USA



Applicability

Section

YEAR(S)	MODEL(S)	ADDITIONAL INFORMATION	
2013 – 2014	CT200H, ES300H,		
	ES350, GS350,		
	GS450H, GX460,		
	IS F, IS250, IS250C,		
	IS350, IS350C, LS460,		
	LS600H, LX570,		
	RX350, RX450H		

REVISION NOTICE

Pre-Delivery Service

April 23, 2013 Rev1:

• Applicability has been updated to include 2013 model year ES 300h and 2014 model year Lexus vehicles.

Any previous printed versions of this bulletin should be discarded.

Introduction

2013 – 2014 model year vehicles are equipped with driver's side floor mat retaining clips to secure the floor mat in the correct position. In addition, some models may utilize retaining clips for passenger side and rear seat floor mats as well. Follow the appropriate installation procedure to attach the driver's side, and if applicable, passenger's side and rear seat floor mats to the vehicle carpet using the floor mat retaining clips during Pre-Delivery Service (PDS).

Floor Mat Installation During PDS

Introduction (Continued)

CAUTION

- ALWAYS verify the floor mat to ensure it is designed specifically for the model and model year it is being installed in.
- ONLY use floor mats that can be retained using the retaining clips. All OEM Lexus floor mats are specifically designed to fit correctly and be retained using the retaining clips.
- Make sure the floor mat is properly placed on the vehicle carpet and secured with the retaining clips. If the driver side floor mat is NOT properly placed and secured, it could slip and interfere with the movement of the pedals during driving and may cause an accident.
- Verify the operation of the accelerator, brake, and clutch (if equipped) pedals and clearance to the mat.
- NEVER install more than one floor mat at a time in the driver's seating position.
- If applicable, any secondary set of floor mats (based upon customer preference, such as the all weather floor mats or other floor mats) MUST be placed in the trunk with all the packaging material intact. Do NOT install the secondary mat on top of the primary floor mat already installed in the driver's seating position.

Warranty Information

OP CODE	DESCRIPTION	TIME	OFP	T1	T2
N/A	Not applicable to Warranty	N/A	N/A	-	-

Installation Procedure (Hook Style)

1. Verify that the driver, and if applicable, passenger side and rear seat floor mats are for the correct model and model year they are being installed in.



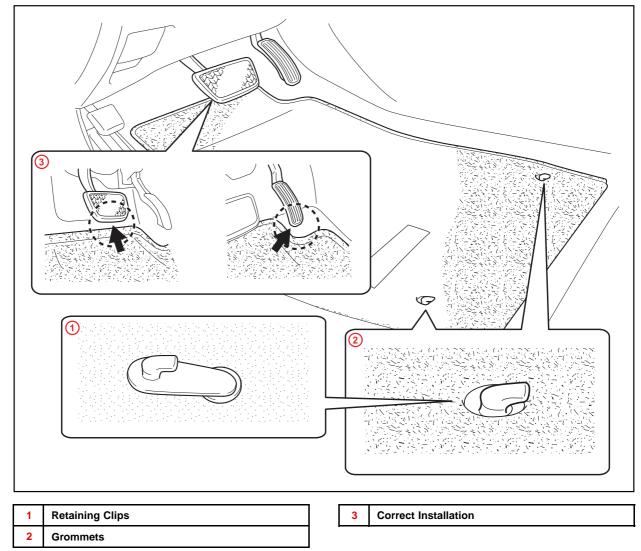
Floor Mat Installation During PDS

Installation Procedure (Hook Style) (Continued)

2. Attach the driver and if applicable, passenger side and rear seat floor mats to the vehicle carpet using the retaining clips. Secure the mat by inserting the retaining clips through the grommet holes.

Rev1

Figure 1.





Floor Mat Installation During PDS

Installation Procedure (Hook Style) (Continued)

3. Verify proper installation.

NOTE

If applicable, DO NOT remove the beige "Caution" tag from the floor mat. This should only be removed by the customer.

Figure 2.



Installation Procedure (Knob Style)

1. Verify that the driver, and if applicable, passenger side and rear seat floor mats are for the correct model and model year they are being installed in.

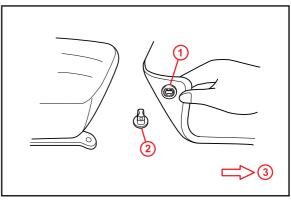


Floor Mat Installation During PDS

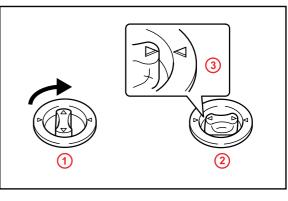
Installation Procedure (Knob Style) (Continued)

2. Align the floor mat holes with the retention clip knobs and place the floor mat holes onto the retention clip knobs.

Figure 3.



- 1 **Retention Clip Eyelet on Floor Mat**
- 2 **Retention Clip**
- Front of Vehicle 3
- 3. Turn the retention clip knobs a quarter of a turn to Figure 4. lock in place and verify the "triangle" marks on the retention clip knob and floor mat are aligned.



1	Twist Knob
2	Knob in Locked Position
3	Align "Triangle" Marks



Floor Mat Installation During PDS

Installation Procedure (Knob Style) (Continued)

4. Verify proper installation.

NOTE

If applicable, DO NOT remove the yellow "Caution" tag from the floor mat. This should only be removed by the customer.



