# 2014 PRE-DELIVERY SERVICE CHECK SHEET

August 2013

						10012011
BEFORE INSPECT	TION	OK Adjust/	керап	UNDER VEHICL	LE (ON HOIST)	OK Adjust/ Repair
01 Install Short Pin (	see page 2)				brake anti-rust covers/anti-corrosion	
	nna					
03 Initialize Advance	ed Parking Guidance System*	🗆 🗆	]			
FUNCTIONAL OP	ERATION				nitialize Tire Pressure Warning System page 2)	
Apply parking brake and cycle ignition "IG-ON"; place gear selector in reverse; turn			n		covers/caps/spare tire wheel covers*	ăo
	er. Unlock doors; release fuel door.	i iii ieveise, taii	'		el, oil, coolant, and other fluid leaks	
01 Check dome cou	urtesy, map, and sun visor lights*		1		the vehicle for damage, rust, etc	
	dicator lights, gauges, and horn		וווֹ		bolts and nuts on chassis and powertrain	
	d wipers and washers					
	s, instrument lights, turn signals,					22
	ers, and brake lights	🗆 🗆	]   [		transaxle fluid	ں ں
	side rear view mirror operation/		.	ROAD TEST		
	· · · · · · · · · · · · · · · · · · ·			A complete road test	helps assure customer satisfaction. Drive vehicle ove	ra
06 Check cigarette lighter* and power outlets			ווע		es and driving conditions. Check for unusual noise and	d
07 Check audio/navigation*/backup camera* systems and set clock			,	driving performance.		
set clock						
Audio, Non-HDD Type only)*			]   [	Reading Before Test:	Reading After Test:	
	mation display and trip information	on I		01 Check cold en	gine operation	
		🖳 🗆	1   1		operation during warm up	
	verride button cover*		.		. • .	ŌŌ
11 Check sliding roo	f*	🗆 🗆	ן ע		· · · · · · · · · · · · · · · · · · ·	
WALKAROUND IN	ISPECTION					66
			-		g operation and off-center/vehicle	
	neck window and door lock operation (from Ontinue around vehicle in a countercloo				normal noise and vibration	ŏŏ
checking each door and	window operation, child door locks, se-	at belts, interior	r		ueaks and rattles	ōō
	age compartment contents. Finish by che	ecking headligh	t		nd rear* heater and A/C operation	
aim and continue into UN	DER HOOD CHECKS.		- 1		control operation*	
	y system			11 Check front se	eat heater/ventilation operation*	
02 Check window operation				FINAL INSPECT	TION AND CLEANING	
03 Check that engine starts with all keys		🗆 🗆	'			
04 Check that child safety door locks are in normal (unlocked) position*		00	ıll		or protective covers, unnecessary labels,	
05 Check seats and seat belt operation			í I I		move just before delivery to customer)   I ct all interior parts for installation,	
06 Check rear defogger/rear view mirror defogger*					irt, etc	
07 Check side marker, tail, backup, and license plate lights.					nat application and install using	
08 Check luggage compartment light* and trim appearance			]	retaining clip	s*	
09 Adjust spare tire pressure, inspect for damage, and			.	04 Verify green lig	ght is illuminated on SOS (Safety Connect)	_
check jack and tool installation			!			
10 Check headlight aim			J		, a. a. a. a. a. a. p. a.	
	tate-of-charge using Digital Batt		,			
System Analyze	r (SOC Reading:%	)	<u>'</u> _		inish for scratches, chips, rust, dents,	
UNDER HOOD					or body parts for proper installation,	الت الت
01 Check engine oil	fluid level		1			
	level		í I I	09 Place oil chan	ge sticker on inside of windshield, top	_
03 Check engine coolant level						
04 Check inverter coolant level					ense plate and mounting bracket* (see	_
	I washer fluid level					
06 Inspect for fuel, o	il, coolant, and other fluid leaks	🗖 🗖	]		Guide and first aid kit portfolio*	
BATTERY MAINTENANCE				12 Perform Techs		ī
				12 T CHOIII TOOK	Stream Fleath Officer	
				* Inspect or instal	I when equipped/required.	
Completion and retention of this from is required to comply with Toyota's Warranty Policy.						
						ems
TECHNICIAN'S SIGNAT	URE S	SERVICE MANA	AGEF	R'S SIGNATURE	on this form have been che	
			_		and corrected for prope	
NAME (PLEASE PRINT)  NAME (PLEASE PRINT)				NT)	operation as required.	
	Dealer Name				N. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1.	
Date	Dealer Name		Dea	aler Code	Vehicle Identification Number (Sticker)	

# SHORT PIN INSTALLATION

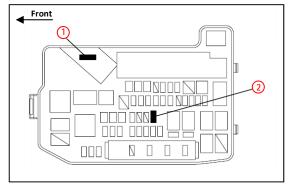
To minimize battery discharge the Short Pin has been removed and is stored in the engine compartment Relay Block. Install the Short Pin and confirm all related DTCs are cleared.

# **DTC Clearing Procedure**

- 1. Connect Techstream to DLC3.
- 2. Cycle the ignition switch to the "IG-ON" position.
- 3. Using Techstream, check any other codes being output.
- 4. Erase DTCs (B1650, B1794, U0142, and U0155) and Freeze Frame

#### **NOTE**

If any DTCs besides B1650 & B1794 remain, repair the applicable system according to the Repair Manual.



1 Storage Location

2 Installation Location

# TPWS ACTIVATION AND INITIALIZATION

#### **Activation Procedure**

- 1. Connect Techstream to DLC3.
- 2. Cycle the IG switch to the "IG-ON" position and check that the Low Tire Pressure Warning Light blinks for 1 minute and then remains illuminated.
- 3. Press or remove the valve core to reduce the tire inflation pressure rapidly by 6 psi (0.4 kgf/cm², 40 kPA), or more, within 30 seconds.
- 4. Using Techstream, check for DTCs (C2111-C2114). If no DTCs are stored, continue to step 5. If these DTCs are stored, repeat step 3.
- 5. Adjust all tires to the standard tire inflation pressure, as indicated on the Tire and Loading information label inside the driver's door jamb.

#### NOTE

If DTCs C2111-C2114 are present after repeating step 3, lift the vehicle and rotate each tire so that the tire pressure warning valve/sensor is at the top of the wheel well. Then repeat step 3.

## **Initialization Procedure**

Refer to the Repair Manual for the Initialization procedure.

#### **NOTE**

To adjust the tire pressure correctly when the outside temperature is significantly colder than shop temperature, perform a Health Check using Techstream and select the Compensation Tire Pressure" checkbox. Compensation pressures will be displayed on the Health Check results screen. Adjust the tire pressure when the tires are cold.

## FRONT LICENSE PLATE AND MOUNTING BRACKET INSTALLATION

1. Align holes "A" of the mounting bracket with the dimples on the front bumper cover. Mark the location of holes "B" in the front bumper cover.

#### NOTE

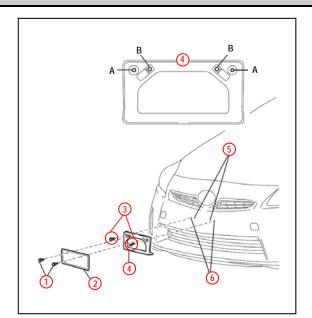
- Holes "A" are used for installation of the mounting bracket to the bumper cover.
- Holes "B" are used for installation of the front license plate to the mounting bracket.
- 2. Drill 2 relief holes with a diameter of 11 mm (0.43 in.) at the hole "B" marks on the front bumper cover to prevent the license plate retaining bolt from contacting the cover.
- 3. Install the mounting bracket to the front bumper cover by attaching the 2 self-tapping screws into the dimples.
- 4. Install the front license plate to the mounting bracket using bolts with the following dimensions.

Length: 20.0-25.0 mm (0.79-0.98 in.)

Diameter: 6.0 mm (0.24 in.) Pitch: 1.0 mm (0.04 in.)

# **NOTICE**

- Do NOT pre-drill holes into the bumper.
- Do NOT overtighten the self-tapping screws.



- 1 Bolts
- 2 License Plate
- 3 Self-tapping Screws
- 4 Mounting Bracket
- 5 Mark and Drill Holes
- 6 Dimples