

Front Spoiler Cover Installation

Service
Category General

Section Pre-Delivery Service

Market USA

Toyota Supports
ASE Certification 

Applicability

YEAR(S)	MODEL(S)	ADDITIONAL INFORMATION
2014	Yaris	WMI(s): VNK

Introduction

On Yaris vehicles produced in France, the front spoiler cover set (front spoiler cover, 6 grommets, and 6 tapping screws) is loaded in the vehicle at the assembly plant to avoid damage in transit. Using this procedure, install the front spoiler cover during Pre-Delivery Service (PDS).

Warranty Information

OP CODE	DESCRIPTION	TIME	OFF	T1	T2
N/A	Not Applicable to Warranty	—	—	—	—

Front Spoiler Cover Installation

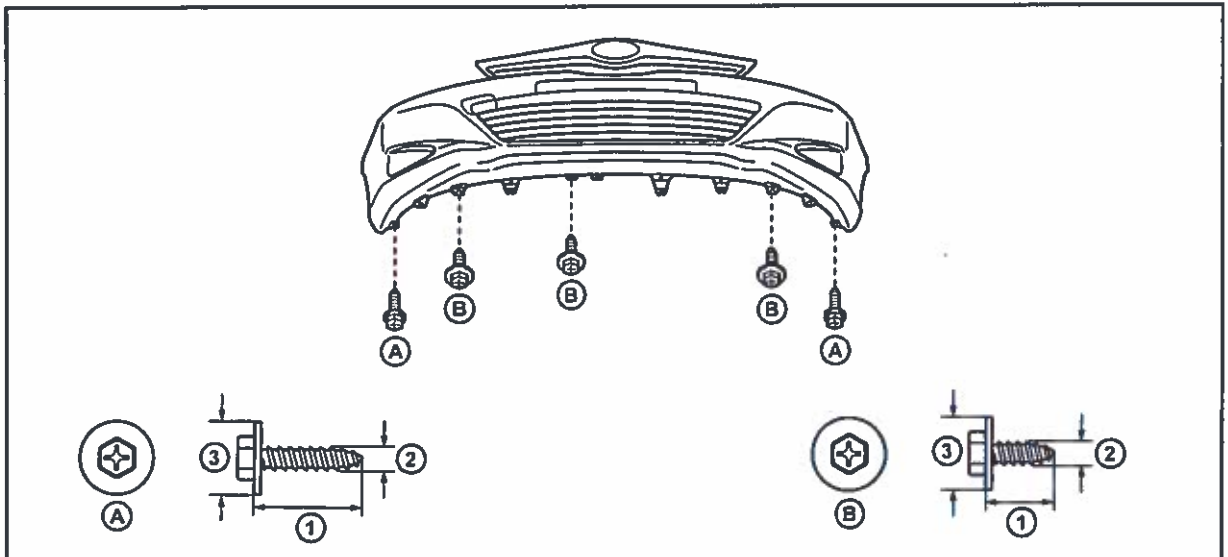
Installation Procedure

1. Remove the 5 tapping screws from the lower side of the front bumper cover.

HINT

These tapping screws will be reused when the front spoiler is installed.

Figure 1.

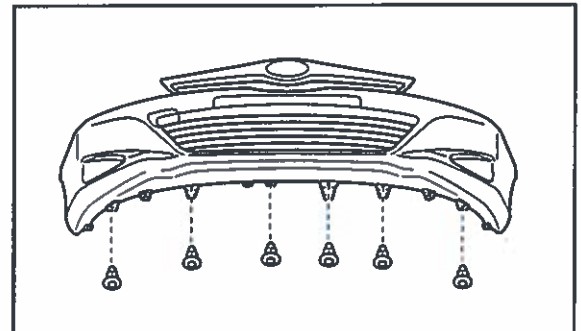


A	Tapping Screw A
1	Nominal Length: 25.0 mm (0.98 in.)
2	Diameter: 6.0 mm (0.63 in.)
3	Washer Outside Diameter: 16.0 mm (0.63 in.)

B	Tapping Screw B
1	Nominal Length: 18.0 mm (0.71 in.)
2	Diameter: 5.0 mm (0.20 in.)
3	Washer Outside Diameter: 16.0 mm (0.63 in.)

2. Install the 6 grommets to the front bumper cover.

Figure 2.



Front Spoiler Cover Installation

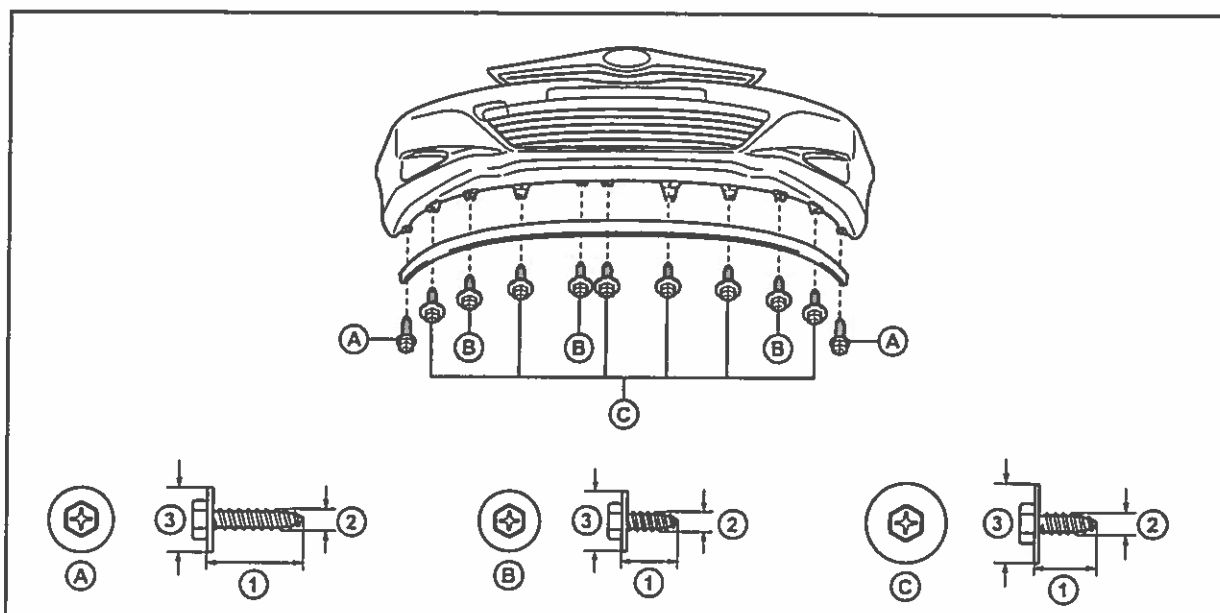
Installation Procedure (Continued)

3. Temporarily install the front spoiler cover to the front bumper cover with 11 tapping screws.

NOTICE

Do NOT interchange tapping screws A, B, and C.

Figure 3.



A	Tapping Screw A	B	Tapping Screw B	C	Tapping Screw C
1	Nominal Length: 25.0 mm (0.98 in.)	1	Nominal Length: 18.0 mm (0.71 in.)	1	Nominal Length: 20.0 mm (0.79 in.)
2	Diameter: 6.0 mm (0.24 in.)	2	Diameter: 5.0 mm (0.20 in.)	2	Diameter: 6.0 mm (0.24 in.)
3	Washer Outside Diameter: 16.0 mm (0.63 in.)	3	Washer Outside Diameter: 16.0 mm (0.63 in.)	3	Washer Outside Diameter: 20.0 mm (0.79 in.)

Front Spoiler Cover Installation

Installation Procedure (Continued)

4. Tighten the 11 tapping screws starting with No. 1 and continuing in numerical order as shown in the illustration.

NOTICE

Do NOT overtighten the tapping screws as this will cause spoiler deformation.

Figure 4.

