Rev1

**February 8, 2013** 



# Floor Mat Installation During PDS

Service

**Category** General

Section Pre-Delivery Service Market USA



### **Applicability**

YEAR(S)	MODEL(S)	ADDITIONAL INFORMATION	
2014	4Runner, Avalon,		
	Avalon HV, Camry,		
	Camry HV, Corolla, FJ		
	Cruiser, Highlander,		
	Highlander HV, Land		
	Cruiser, Prius, Prius		
	C, Prius PHV, Prius		
	V, RAV4, RAV4 EV,		
	Sequoia, Sienna,		
	Tacoma, Tundra,		
	Venza, Yaris		

### **REVISION NOTICE**

September 6, 2013 Rev1:

Applicability has been updated to include 2014 model year RAV4 EV vehicles.

Any previous printed versions of this bulletin should be discarded.

#### Introduction

2014 model year vehicles are equipped with driver's side floor mat retaining clips to secure the floor mat in the correct position. In addition, some models may utilize retaining clips for passenger side and rear seat floor mats as well. Follow the appropriate installation procedure to attach the driver's side, and if applicable, the passenger's side and rear seat floor mats to the vehicle carpet using the floor mat retaining clips during Pre-Delivery Service (PDS).



#### Introduction (Continued)

#### **CAUTION**

- Always verify the floor mat to assure it is designed specifically for the model and model year it is being installed in.
- ONLY use floor mats that can be retained using the retaining clips. All OEM Toyota floor mats
  are specifically designed to fit correctly and be retained using the retaining clips.
- Make sure the floor mat is properly placed on the vehicle carpet and secured with the retaining clips. If the driver side floor mat is NOT properly placed and secured, it could slip and interfere with the movement of the pedals during driving and may cause an accident.
- Verify the operation of the accelerator, brake, and clutch (if equipped) pedals and clearance to the mat.
- NEVER install more than one floor mat at a time in the driver's seating position.
- If applicable, any secondary set of floor mats (based upon customer preference, such as the all weather floor mats or other floor mats) MUST be placed in the trunk with all the packaging material intact. Do NOT install the secondary mat on top of the primary floor mat already installed in the driver's seating position.

### **Warranty Information**

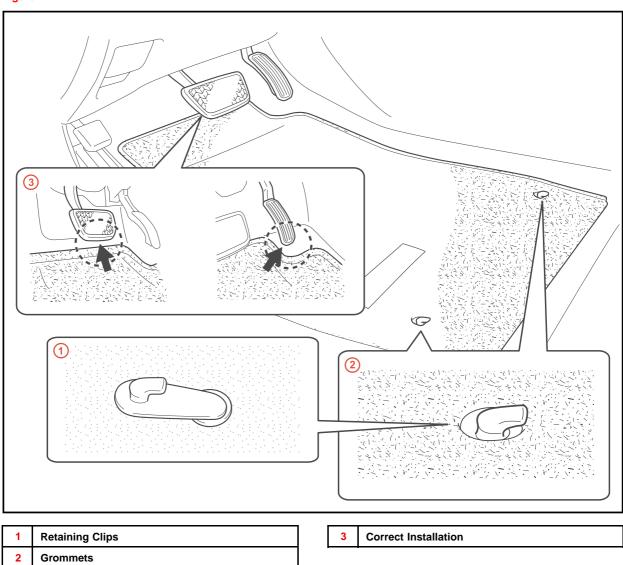
OP CODE	DESCRIPTION	TIME	OFP	T1	T2
N/A	Not Applicable to Warranty	_	-	-	_



### Installation Procedure: Hook Style

- 1. Verify that the driver, and if applicable, passenger side and rear seat, floor mats are for the correct model and model year they are being installed in.
- 2. Attach the driver, and if applicable, passenger side and rear seat, floor mats to the vehicle carpet using the retaining clips. Secure the mat by inserting the retaining clips through the grommet holes.

Figure 1.





**Installation Procedure: Hook Style (Continued)** 

3. Verify proper installation.

#### **NOTE**

If applicable, DO NOT remove the beige "Caution" tag from the floor mat. This should only be removed by the customer.

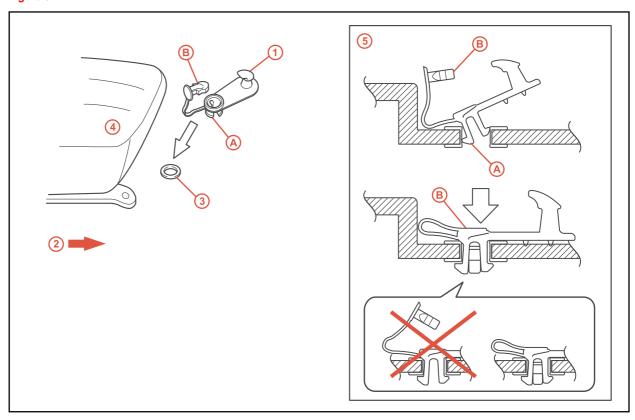
Figure 2.



### Installation Procedure: Hook Style with Locking Clip

T-SB-0023-13

- 1. Verify that the driver, and if applicable, passenger side and rear seat, floor mats are for the correct model and model year they are being installed in.
- 2. Attach the retention clip to the floor by inserting the retention clip claws into the floor eyelet. Figure 3.



1	Retention Clip
2	Front of Vehicle
3	Retention Clip Eyelet on Vehicle Floor
4	Seat

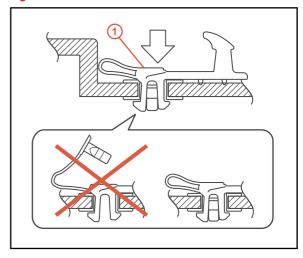
5	Cross-sectional Diagram
Α	Retention Clip Claw
В	Locking Clip

**TOYOTA** 

### Installation Procedure: Hook Style with Locking Clip (Continued)

3. To lock the retention clip in place, insert the locking clip of the retention clip into the designated hole

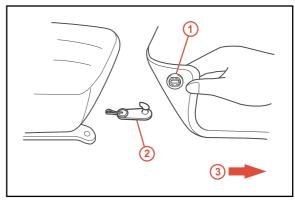
Figure 4.



1 Locking Clip

4. Align the floor mat holes with the retention clip hooks and place the floor mat holes onto the retention clip hooks.

Figure 5.



1	Retention Clip Eyelet on Floor Mat
2	Retention Clip
3	Front



Installation Procedure: Hook Style with Locking Clip (Continued)

5. Verify proper installation.

#### **NOTE**

If applicable, DO NOT remove the beige "Caution" tag from the floor mat. This should only be removed by the customer.

Figure 6.



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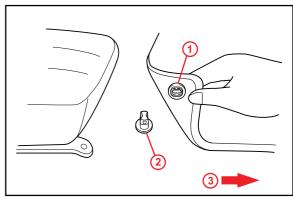
## Floor Mat Installation During PDS

**TOYOTA** 

#### Installation Procedure: Pre-installed Knob Style

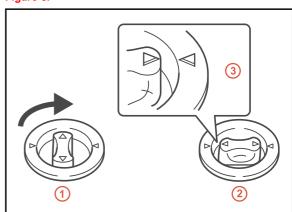
- 1. Verify that the driver, and if applicable, passenger side and rear seat, floor mats are for the correct model and model year they are being installed in.
- 2. Align the floor mat holes with the retention clip knobs and place the floor mat holes onto the retention clip knobs.

Figure 7.



1	Retention Clip Eyelet on Floor Mat
2	Retention Clip
3	Front of Vehicle

3. Turn the retention clip knobs a quarter of a turn to Figure 8. lock in place and verify the "triangle" marks on the retention clip knobs and floor mat are aligned.



1	Twist Knob
2	Knob in Locked Position
3	Align "Triangle" Marks

**TOYOTA** 

#### Installation Procedure: Pre-installed Knob Style (Continued)

4. Verify proper installation.

#### **NOTE**

If applicable, DO NOT remove the yellow "Caution" tag from the floor mat. This should only be removed by the customer.

#### Figure 9.

