2014 PRE-DELIVERY SERVICE CHECK SHEET September 2013

Of Install Short Pin (see page 2). Of Install Short Pin (see page				_		О 1 1 — О 1 2 О 2 1 — — 1	TIDEL 2013
## WALKAROUND INSPECTION WALKAROUND INSPECTI	BEFORE INSPE	ECTION	OK Adjust	Repair	UNDER VEH	IICLE (ON HOIST)	OK Adjust Repair
Report Section Secti	02 Install antenna*				wheel film*		_
selector in reverse. tum on lights and rear detogogr. unlock doors, release battery charger door. Ch	TONCTIONAL	JI LIKATION				* · · · · · · · · · · · · · · · · · · ·	
07 Visually check bolls and nuts on chassis and powertrain or 20 Check windshield wipers and washers. 08 Check indisclosulated rear view mirror deperation/ adjustment. 08 Check cligarette lighter and power outlets. 09 Check side/outside fear view mirror operation/ adjustment. 09 Check cligarette lighter and power outlets. 09 Check side/outside fear view mirror operation/ adjustment. 09 Check side/outside fear view mirror operation/ adjustment. 09 Check side/outside fear view mirror operation/ adjustment. 09 Check side/or down on the side of the	selector in reverse; turn o			,	04 Install wheel of 05 Inspect for coo	overs/caps/spare tire wheel covers*	
A complete road test helps assure customer satisfaction. Drive vehicle over a various and power outlets. A complete road test helps assure customer satisfaction. Drive vehicle over a various and power outlets. A complete road test helps assure customer satisfaction. Drive vehicle over a various and control of the property of road surfaces and driving conditions. Check for unusual noise and driving portal test for the property of road surfaces and driving conditions. Check for unusual noise and driving portal test for a door. Center winds and door lock less part at left for all door. Check winds and door locks by the property of the property operation and continue into WIDER HOOD Checks and the property of the property operation and property of the property operation and property of the property operation and retention of this from is required to comply with Toylora's Warranty Policy. Property of the property of the property of the property of the property operation and retention o	02 Check warning/in03 Check windshield04 Check headlights	dicator lights, gauges, and hornl wipers and washers, instrument lights, turn signals,]	07 Visually check for looseness 08 Install rubber I	bolts and nuts on chassis and powertrain body plugs* (stored in glove box or center	
A complete road test helps assure customer satisfaction. Drive vehicle over a surface and driving particular conditions. Check for unusual noles and driving particular condition. The window and toor lock operation from master power subsets, it is equipped. Continue sixual vehicle in a counter-lockwise direction condition, all lights, luggage compartment contents. Finish by checking headlight and another time in UNIDER HOOD. 101 Check Smart Key System* 102 Check window operation 203 Check rate defogger for view mirror defogger* 204 Check side marker, tall, backup, and license plate lights of Check side marker, tall, backup, and license plate lights. Interior conditions are set to the content of the part of the content	05 Check inside/outs	side rear view mirror operation/			ROAD TEST		
Walkaround Inspection Stert at left front chor. Check window and door lock operation (from master power switch. If equipped). Confinue around vehicle in a counterclockwise direction condition, all lights, luggage compartment contents. Finish by checking headilight are nard continue into UNDER HOOD checks. Of Check Smart Key System*	06 Check cigarette li 07 Check audio/navi	6 Check cigarette lighter* and power outlets]	variety of road surface		
WALKAROUND INSPECTION Start at left front door. Chock window and door lock operation (from master powers) Check gear selector operation Checking each door and window operation, child door locks, seat belts, interior condition, at lights, luggage compartment contains. Finish by checking headight aim and continue into UNDER HOOD checks. Check gear selector operation Check steering opera	08 Check sliding roof*]			
Start at left front door. Check window and door lock operation (from master power switch, if equipped). Continue around whiche in a counterclockwise direction condition, all fights, luggage compartment contents. Finish by checking headlight and not and window operation. Contents and contents with the first over and vibration with other Archive and contents with the first over and contents in the first over and contents in the first over and contents of the first over and contents in the first over a	WALKAROUND INSPECTION						
Completion and retention of this from is required to comply with Toyota's Warranty Policy. Completion and retention of this from is required to comply with Toyota's Warranty Policy. Completion and retention of this from is required to comply with Toyota's Warranty Policy. Completion and retention of this from is required. Completion as required. NAME (PLEASE PRINT)	switch, if equipped). Continue around vehicle in a counterclockwise of checking each door and window operation, child door locks, seat belts, condition, all lights, luggage compartment contents. Finish by checking haim and continue into UNDER HOOD checks. 101 Check Smart Key System*		direction s, interior headlight	n or ot	02 Check gear selector operation		
OS Check rear defogger/rear view mirror defogger*	\ /!					·	
07 Check luggage compartment light* and trim appearance 08 Check headlight aim					FINAL INSPE	ECTION AND CLEANING	
O1 Check brake fluid level	07 Check luggage compartment light* and trim appearance]	tags, etc. (Remove just before delivery to customer)		
O2 Check battery system coolant level (blue; right side)	UNDER HOOD				03 Verify floor m	at application and install using	
COMMENTS:	02 Check battery system coolant level (blue; right side) 03 Check motor system coolant level (blue; left side) 04 Check heater system coolant level (pink; right side) 05 Check windshield washer fluid level 06 Check auxiliary battery state-of-charge using Digital Battery System Analyzer (SOC Reading:%)				04 Verify the green light is illuminated on SOS (Safety Connect) button*		
page 2)	COMMENTS:						
Completion and retention of this from is required to comply with Toyota's Warranty Policy. We hereby certify that all items on this form have been checked and corrected for proper operation as required. NAME (PLEASE PRINT) NAME (PLEASE PRINT)	COMMENTS.			- - -	page 2)11 Perform Techs	stream Health Check	
TECHNICIAN'S SIGNATURE SERVICE MANAGER'S SIGNATURE SERVICE MANAGER'S SIGNATURE On this form have been checked and corrected for proper operation as required. NAME (PLEASE PRINT) We hereby certify that all items on this form have been checked and corrected for proper operation as required.				-	* Inspect or install when equipped/required.		
TECHNICIAN'S SIGNATURE SERVICE MANAGER'S SIGNATURE On this form have been checked and corrected for proper operation as required. NAME (PLEASE PRINT) We hereby certify that all items on this form have been checked and corrected for proper operation as required.	Completion and retention	of this from is required to comply with Toyota's	Warrant	y Po	licy.		
					We hereby certify that all items on this form have been checked and corrected for proper operation as required.		
					-	Vehicle Identification Number (Sticker)	

SHORT PIN INSTALLATION

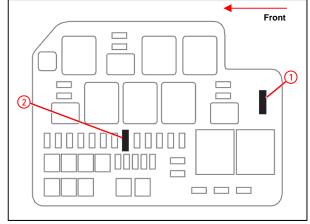
To minimize battery discharge the Short Pin has been removed and is stored in the engine compartment Relay Block. Install the Short Pin and confirm all related DTCs are cleared.

DTC Clearing Procedure

- 1. Connect Techstream to DLC3.
- 2. Cycle the ignition switch to the "IG-ON" position.
- 3. Using Techstream, check any other codes being output.
- 4. Erase DTCs (B1650 and B1794) and Freeze Frame Data.

NOTE

If any DTCs besides DTC B1650 and B1794 remain, repair the applicable system according to the Repair Manual.



1 Short Pin Storage Location

2 Install Short Pin Here

TPWS CONFIRMATION

1. Make sure that the tires are cold and set the tire inflation pressure of all tires (except the spare tire) to the specified values.

HINT

The specified values are shown on the sidewall of the tire and the loading information label on the driver's side door jamb.

- 2. Connect Techstream to the DLC3.
- 3. Cycle the power switch to "Ready OFF" mode and turn Techstream on.
- 4. Enter the following menus: Chassis / Tire Pressure Monitor / Data List.
- 5. Confirm that the tire pressure data of all tires is displayed on the Techstream screen.

HINT

- The order in which the data is received is random.
- It may take up to a few minutes until the values are displayed.
- If the values are not displayed after a few minutes, perform troubleshooting according to the inspection procedure for DTCs C2121/21 to C2124/24. Refer to the Repair Manual.
- 6. Remove the ID number labels from each wheel (if present) and discard.

NOTE

To adjust the tire pressure correctly when the outside temperature is significantly colder than shop temperature, perform a Health Check using Techstream and select the "Compensation Tire Pressure" checkbox. Compensation pressures will be displayed on the Health Check results screen. Adjust the tire pressure when the tires are cold.

FRONT LICENSE PLATE & MOUNTING BRACKET INSTALLATION*

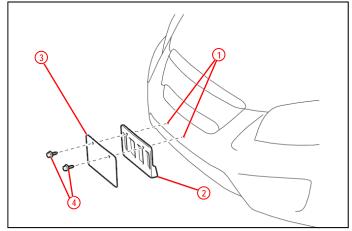
- Insert the front license plate into the tabs on the front license plate mounting bracket.
- 2. Align the installation holes on the front license plate and bracket with the dimples on the front bumper.
- Screw the 2 self-tapping screws directly into the dimples to install the front license plate and bracket bolts with the following measurements:

Length: 20.0 - 25.0 mm (0.79 - 0.98 in.)

Diameter: 6.0 mm (0.24 in.) Pitch: 1.0 mm (0.04 in.)

NOTICE

- Do NOT drill at the dimples on the front bumper cover.
- Do not overtighten the self tapping screws.



- Dimples
- 2 Front License Plate Mounting Bracket
- 3 License Plate
- 4 Self-Tapping Screws