

SP13-42: INTERFERENCE BETWEEN CEILING AND GAS SPRING ON SOME LUGGAGE DOORS
REFER TO SAP FOR CODES AND VEHICLES
VEUILLEZ VOUS RÉFÉRER AU RETROFIT R13043 POUR LA VERSION FRANCAISE

POSSIBLE INTERFERENCE BETWEEN STIFFENER FOR WCL RAIL WHEN LUGGAGE DOOR IS CLOSED.

INSPECT EACH GAS CYLINDER TO MAKE SURE THERE IS NO INTERFERENCE WITH THE PASSENGER'S FLOOR STIFFENERS WHEN LUGGAGE DOOR IS CLOSED.

FIRST MAKE SURE THAT THE CYLINDER IS INSTALLED IN THE RIGHT ORIENTATION: ROD END ON VEHICLE STRUCTURE, BODY (LARGE END) ATTACHED TO DOOR ARM.

INSPECT GAS SPRING TO MAKE SURE IT HAS NOT BEEN BENT BY PREVIOUS DOOR OPERATION IF THIS IS THE CASE, REPLACE BY 930030

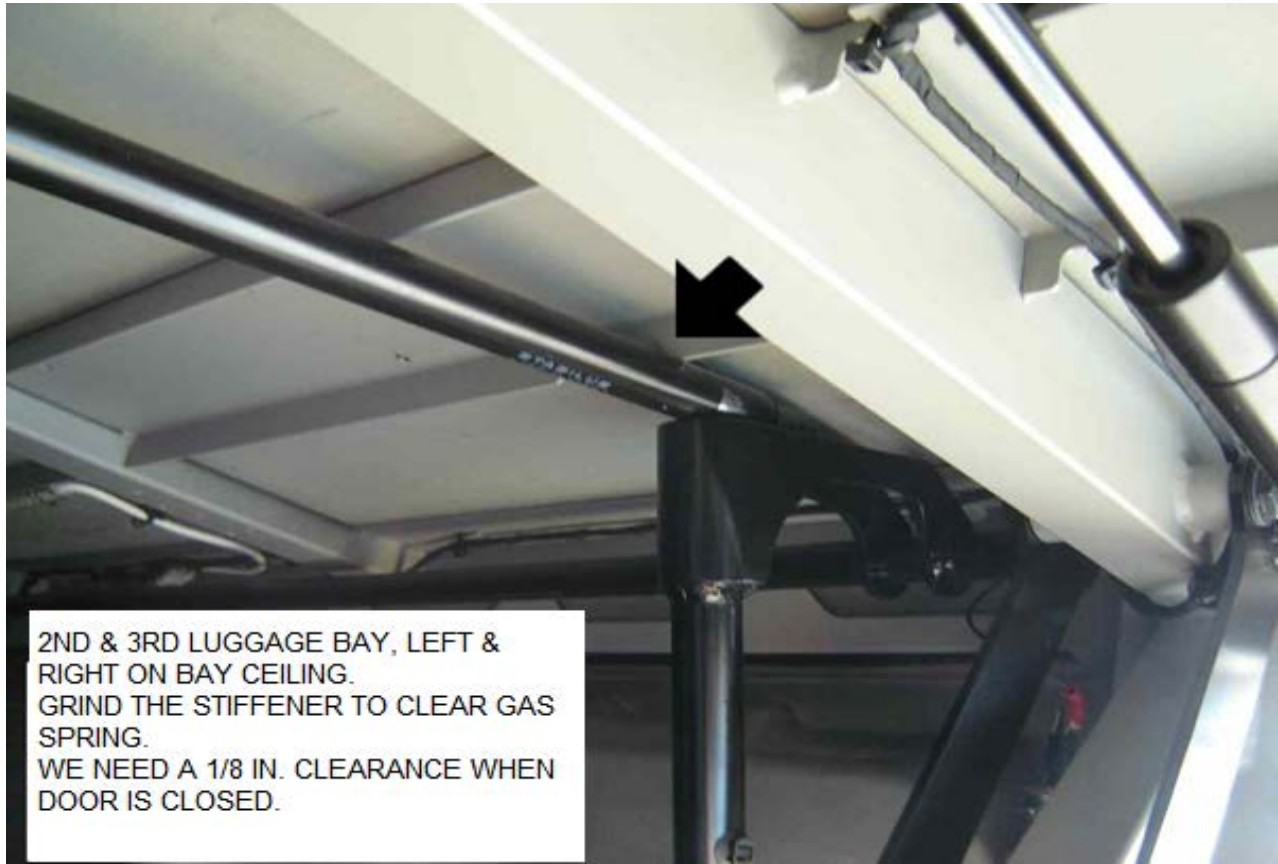
IF THERE IS INTERFERENCE, GRIND THE STIFFENER TO GET A CLEARANCE OF 1/8 IN. MINIMUM WITH CYLINDER.

PROTECT & MASK LUGGAGE BAY TO AVOID SPREAD OF METALLIC DUST.

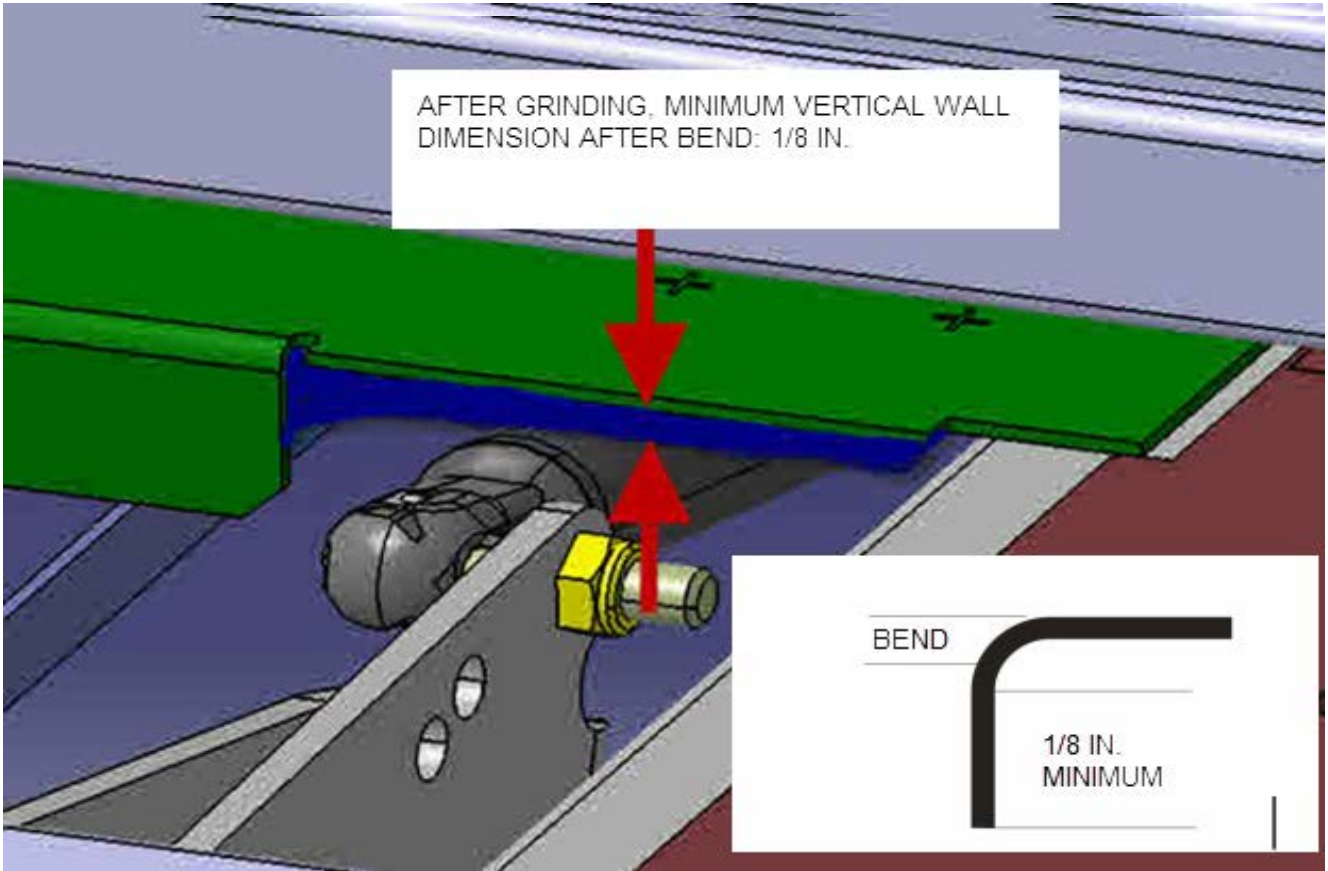
TOUCH-UP PAINT: STRUCTURAL GRAY **688034**

THIS SHOULD BE CARRIED-OUT FOR 2ND DOOR AND 3RD DOOR (WCL), ON BOTH SIDES OF VEHICLE.

THERE MUST REMAIN AT LEAST A 1/8IN (3MM) BEND ON THE STIFFENER AFTER GRINDING ELSE INFORM MAURICE GAGNÉ'S SERVICE TEAM BY PROVIDING DOOR POSITION AND VEHICLE NUMBER.



AFTER GRINDING, MINIMUM VERTICAL WALL
DIMENSION AFTER BEND: 1/8 IN.



BEND

1/8 IN.
MINIMUM