

SP13-06 COOLANT PIPE CLAMP

1- Release cooling system pressure (let engine cool down)

2- Remove left rear fender

3- Remove the acces panel located aft of the left tag axle wheel

4- Lift the vehicle

Note: To prevent coolant leaks, you can temporarily add another hose clamp closo to the ones that need to be replaced

5- Replace four (4) hose clamps the blue flexible hoses located under the turbocharger. Replace using 4X **504754**

6- Clamps replaced at the previous step can be reused on the radiator hoses if they are in good condition

7- Lower the vehicle

8- Replace four (4) hose clamps the blue flexible hoses located at the radiator pipes. Replace using 4X **504561**

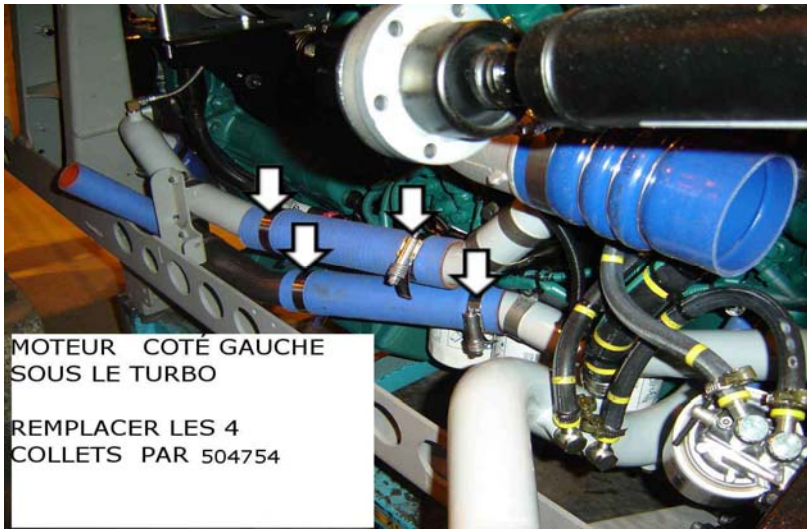
9- Replace one (1) clamp at the turbocharger. Replace using 1X **504561**

NOTE: All clamps must be tighten to 100 lbf-in

10- Start the engine and check for leaks



**CLAMP WITH NOT MUCH ADJUSTMENT
LEFT**



MOTEUR COTÉ GAUCHE
SOUS LE TURBO

REPLACER LES 4
COLLETS PAR 504754

**ENGINE HOT SIDE - REPLACE 4 CLAMPS
USING 4x 504754**



PAR PANNEAU D ACCÈS
ARRIÈRE ROUE GAUCHE TANDEM

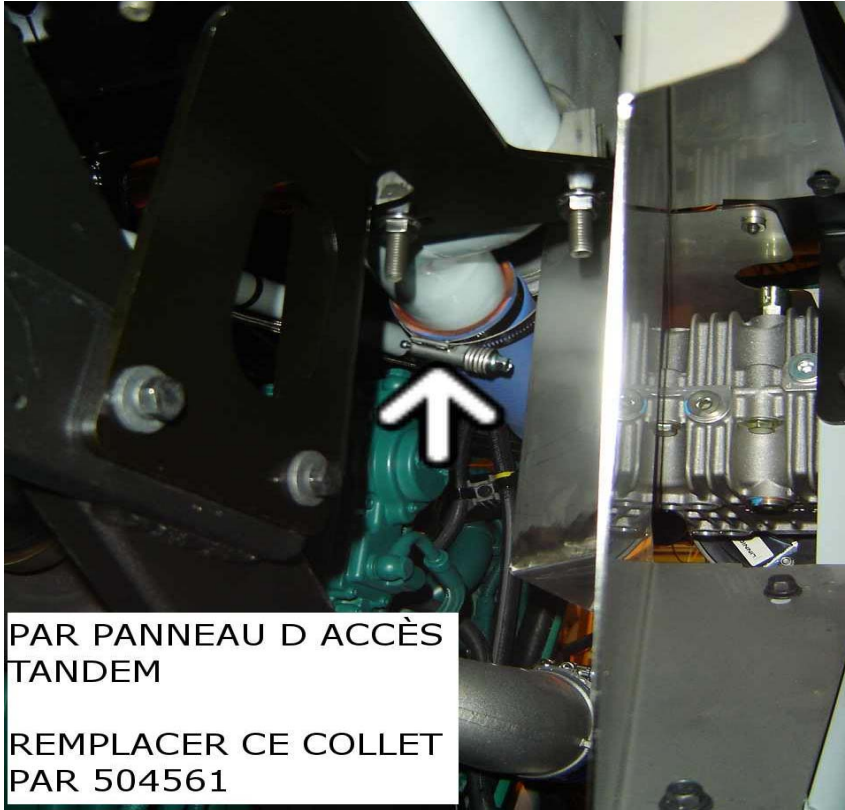
CHANGER LES 2 COLLETS SUR BOYAU DE
RACCORD AU RADIATEUR

2 X 504561 (100 LBS PO)

**THROUGH THE ACCESS PANEL BEHIND
LEFT TAG AXLE WHEEL**

**REPLACE TWO (2) CLAMPS USING 2x
504561 (100 lbf-in)**

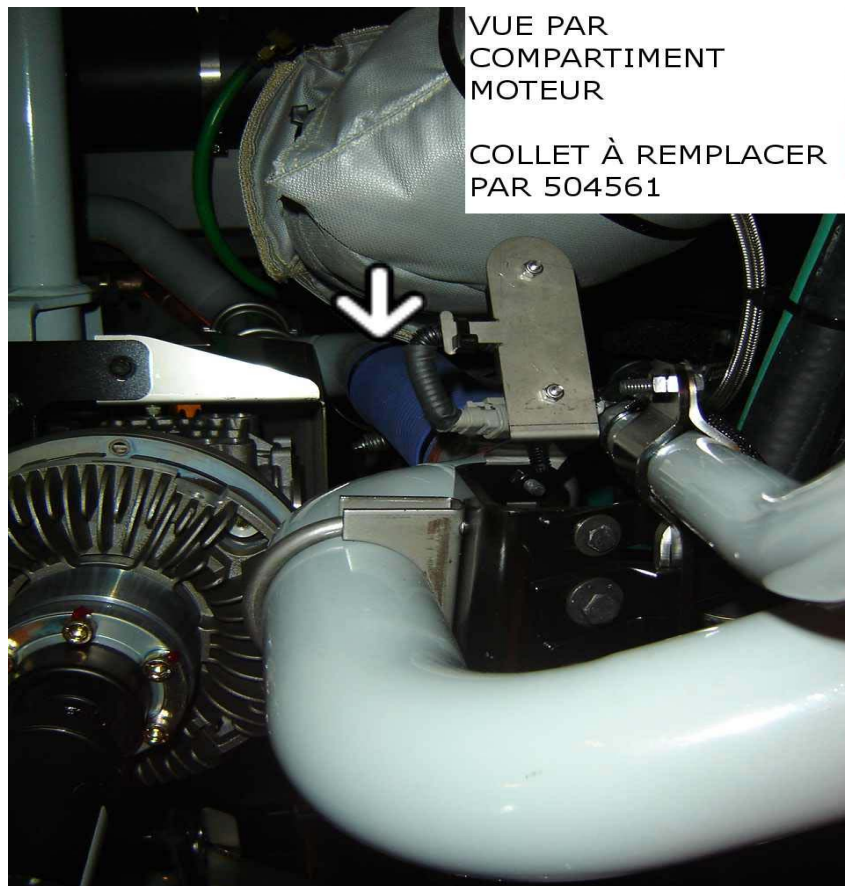




PAR PANNEAU D ACCÈS
TANDEM

REPLACER CE COLLET
PAR 504561

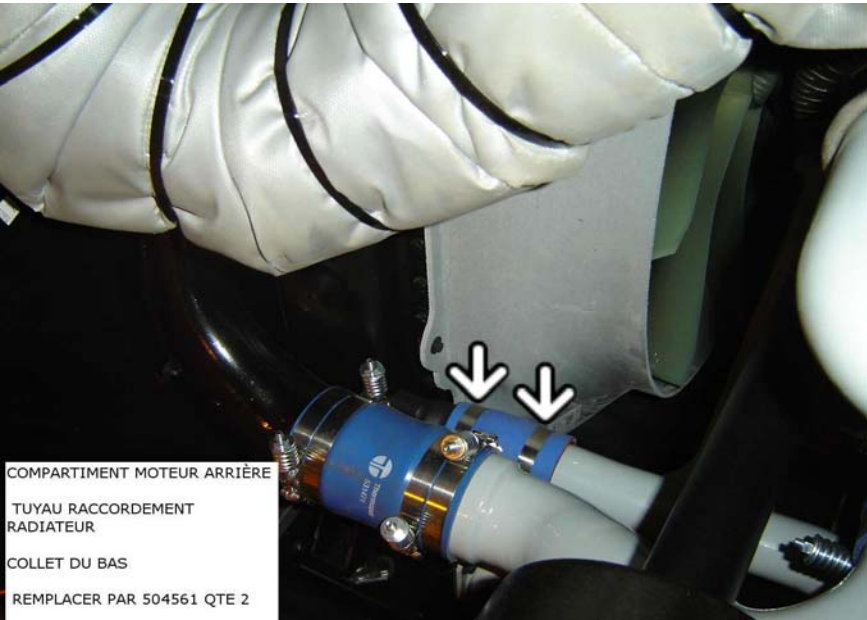
REPLACE ONE (1) CLAMP USING 504561
(100 lbf-in)



VUE PAR
COMPARTIMENT
MOTEUR

COLLET À REPLACER
PAR 504561

REPLACE ONE (1) CLAMP USING 504561
(100 lbf-in)



**REPLACE TWO (2) CLAMPS USING 2x
504561 (100 lbf-in)**