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Coding Information

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Title: DEF Tank Slow to Fill

Applies To: 2013 Cummins ISX 15L

DESCRIPTION

When filling a DEF tank with a high volume dispenser you may experience a backslash of fluid from the fill neck.



REPAIR PROCEDURE

1. Inspect DEF tank vent and verify it is clean and free of debris.
2. Remove DEF tank cap to expose filler neck.





3. Remove filler neck insert by rotating counter clockwise to release.



4. Grasp insert tab with a pair of pliers and gently remove the insert.





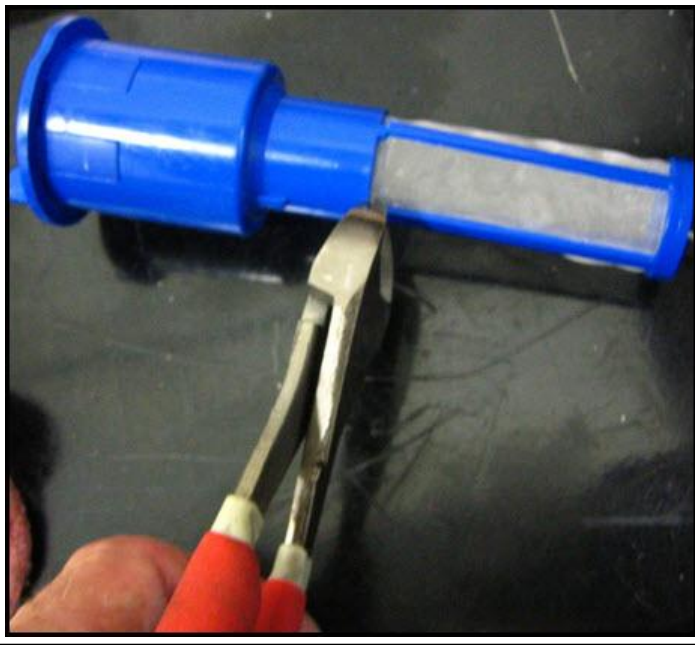
- See images below for removed insert.



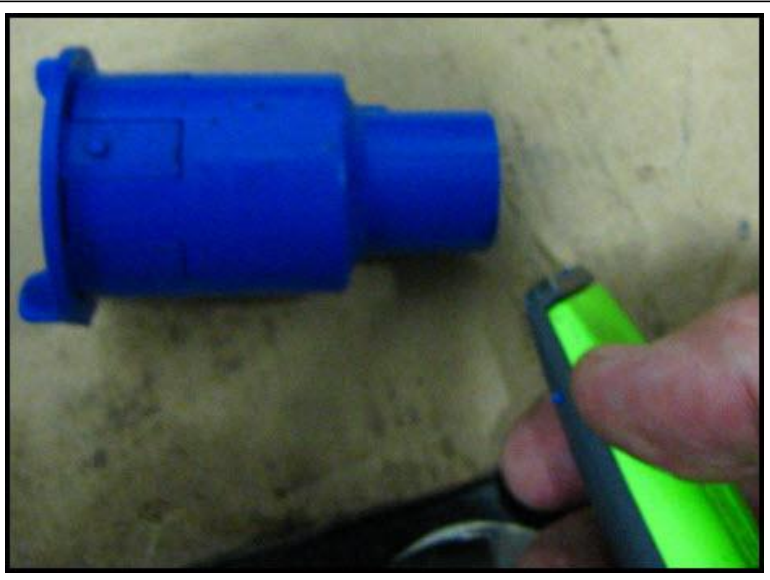
Screen Removal:

1. Snip four attachment posts at base of insert with a pair of side cutting pliers

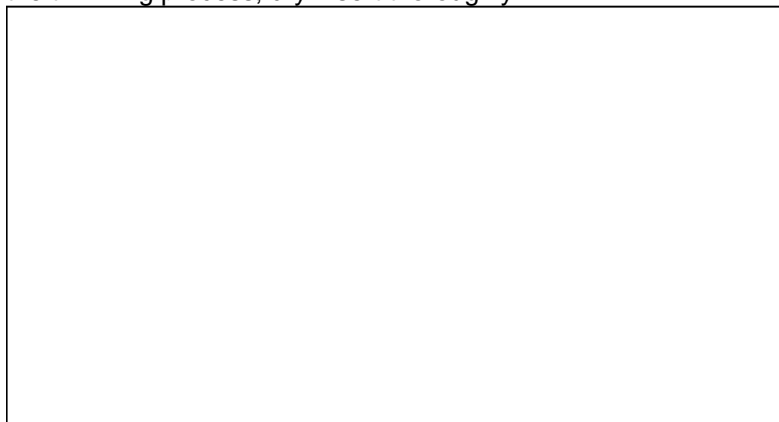




2. Trim Screen from insert using a box cutter or suitable knife.

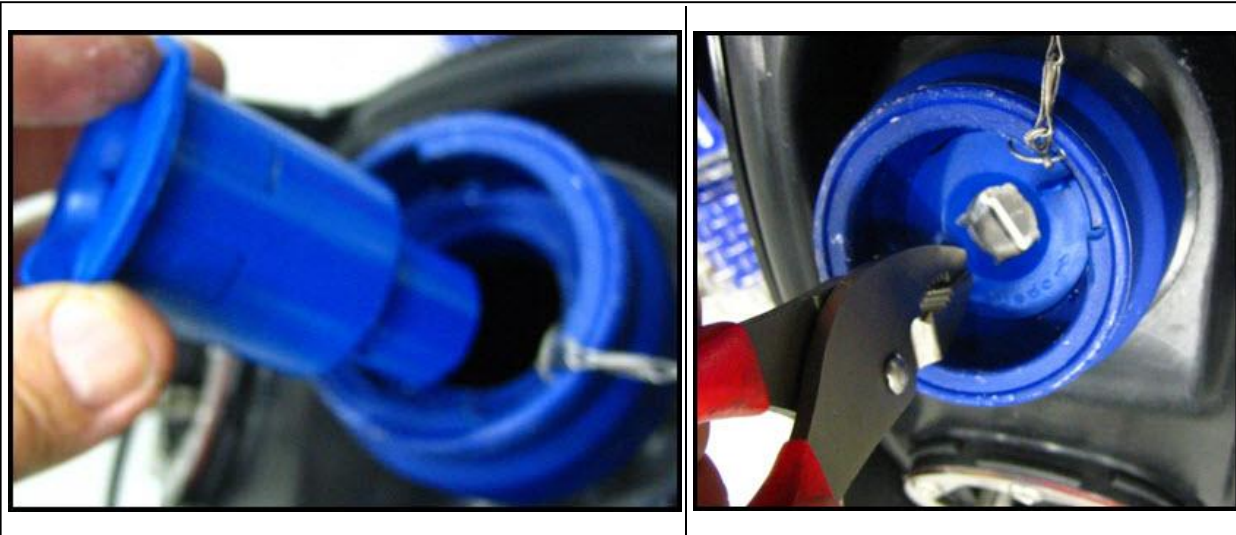


3. Once screen is trimmed from insert, clean the insert with soap and water to remove any debris remaining from the trimming process; dry insert thoroughly.





4. Reinstall insert into filler neck.



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