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Coding Information

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Title: Terra Exhaust Leak Repair at Turbocharger Adapter to Down Pipe Joint

Applies To: TerraStar Models

DESCRIPTION

TerraStar Exhaust Leak between the Turbocharger Adapter and the Turbocharger Down Pipe

PARTS INFORMATION

Part #	Description	Qty.
1891515C1	Gasket	1

REPAIR PROCEDURE

Remove the V-Band Clamp that retains the Turbo Down Pipe to the Adapter.
 Install gasket listed between the mating flanges and reassemble.
 Inspect V-Band clamp P/N 3844630C1 for damage and replace if required.
 Install clamp and Torque Clamp to Specs 14-18Nm / 124-168 lbs. inch

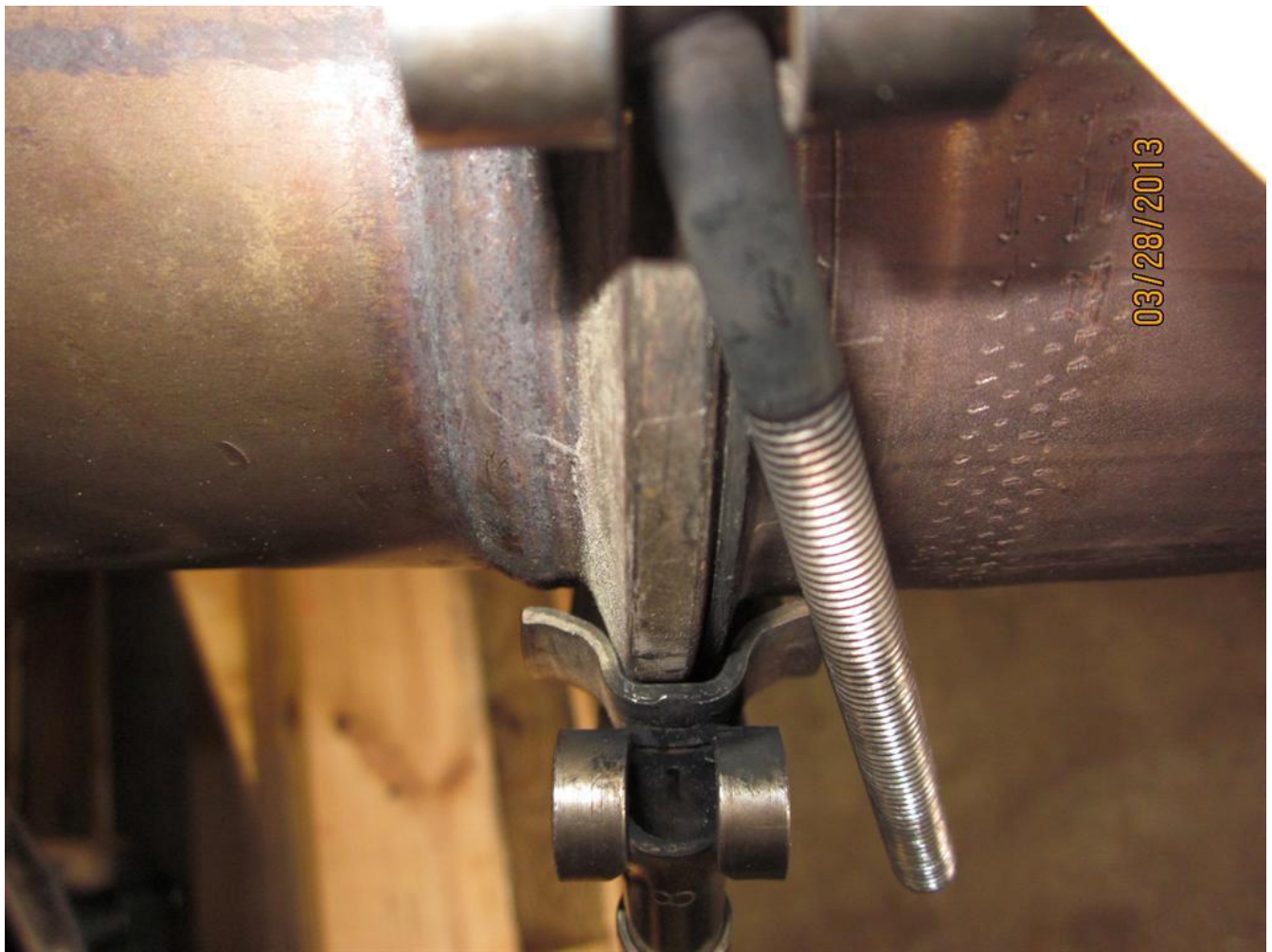
Leak at Down Pipe Flange Area



Joint & Clamp Location at Rear of Engine



Install Gasket between two Flanges



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