



# Service Bulletin

## PRELIMINARY INFORMATION

**Subject:** Clutch Pedal Poor Return

**Models:** 2013 Cadillac ATS  
Equipped with Manual Transmission (RPO M3L)

### Condition/Concern

Some customers may comment that the clutch pedal does not fully return after being depressed.

### Recommendation/Instructions

With the parking brake set and the transmission in neutral, technicians should pull the clutch pedal to the full upward position and cycle the pedal through its complete travel 5 times with the engine running to re-adjust the clutch pressure plate.

Once this has been completed, replace the clutch pedal assembly and update the ECM with the new calibration available. Refer to Clutch Pedal Replacement and Engine Control Module: Programming and Setup in SI.

**Note:** Some customers may notice slightly higher clutch pedal effort after the clutch pedal replacement due to the addition of an over center spring.

### Parts Information

Part Number	Description
23200484	Clutch Pedal Assembly

### Warranty Information

For vehicles repaired under warranty, use:

Labor Operation	Description	Labor Time
8430068*	Clutch Pedal Replacement (Includes ECM Reprogramming)	ST
*This is a unique labor operation for bulletin use only. It will not be published in the Labor Time Guide.		

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