



Service Bulletin

PRELIMINARY INFORMATION

Subject: Rattle/Squeak Noise and/or Rear of Center Console Loose

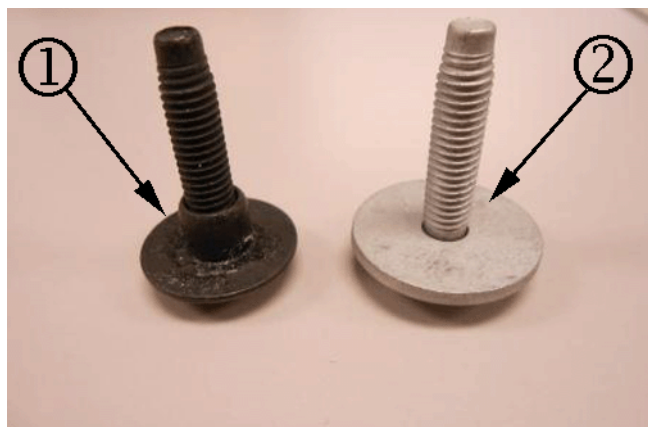
Models: 2013 Cadillac ATS
Vehicles Built Prior to May 10, 2013

Condition/Concern

Some customers may comment on a squeak/rattle type noise heard and/or the rear center console may be loose.

This may be due to a design change with the rear of the center console that may cause the two rear attaching bolts to bottom out before being fully secured.

Recommendation/Instructions



Note: (1) is the bolt used during production, (2) is the revised bolt being used



Replace both the right and left rear side console bolts, as shown in the illustration above, with the revised bolt listed in the Parts Information below. **DO NOT** replace the front console bolts. They are not affected.

Tighten: Tighten the bolts 9 Y (80 lb in).

Parts Information

Part Number	Description	Qty
11609685	Bolt	2

Warranty Information

For vehicles repaired under warranty, use:

Labor Operation	Description	Labor Time
1480048*	Replacing RH and LH Rear Console Bolts	0.2 hr

*This is a unique labor operation for bulletin use only. It will not be published in the Labor Time Guide.

GM bulletins are intended for use by professional technicians, NOT a "do-it-yourselfer". They are written to inform these technicians of conditions that may occur on some vehicles, or to provide information that could assist in the proper service of a vehicle. Properly trained technicians have the equipment, tools, safety instructions, and know-how to do a job properly and safely. If a condition is described, DO NOT assume that the bulletin applies to your vehicle, or that your vehicle will have that condition. See your GM dealer for information on whether your vehicle may benefit from the information.



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