



# Tech Tips

TT 90-11-10

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2006-**2013** Vehicles – Instrument Cluster Production Mode

**February 1, 2013: Update to include additional models.**

During PDI, or after installation of a replacement cluster, “Pro” may be displayed in place of the odometer. The high beam indicator may be flashing in the instrument cluster as well. This indicates the cluster is in Production mode. Production mode is not the same as “Transport” mode.

To remove Production mode go into VSD>Address 17 – Instrument Cluster>Adaptation>Select Either channel 22 if available, or the listing for Production Mode. Toggle Production mode ‘OFF’>save and accept>back out of address 17. Cycle the key and check the cluster display.

