

#### 74 S-line front seat head restraint feed-through hole exposed in leather backrest cover

74 13 13 2018257/5 October 21, 2013. Supersedes Technical Service Bulletin Group 74 number 13-10 dated September 13, 2013 for reasons listed below.

Model(s	Year	VIN Range	Vehicle-Specific Equipment
A6	2006 - 2008	All	S-line Sport Seats
A6	2009	000001 - 019420	S-line Sport Seats

# Condition

REVISION HISTORY					
Revision	Date	Purpose			
5	-				
4	9/13/2013	Revised header data (Updated customer codes)			
3	9/21/2009	Revised Title, Production Solution and Service			
2	12/5/2008	Revised Title to include Repair Group			

The head restraint feed-through hole is visible on the seat backrest cover.

# **Technical Background**

Depending on how the customer enters the vehicle, the leather backrest cover may be pulled forward, exposing the feed-through hole for the head restraint. This condition only affects vehicles with S-line sport seats.



*Figure 1.* The head restraint feed-through hole, exposed.

All rights reserved. Information contained in this document is based on the latest information available at the time of printing and is subject to the copyright and other intellectual property rights of Audi of America, Inc., its affiliated companies and its licensors. All rights are reserved to make changes at any time without notice. No part of this document may be reproduced, stored in a retrieval system, or transmitted in any form or by any means, electronic, mechanical, photocopying, recording, or otherwise, nor may these materials be modified or reposted to other sites, without the prior expressed written permission of the publisher.

<sup>© 2013</sup> Audi of America, Inc.

# Technical Service Bulletin



# **Production Solution**

The construction of the S-line seat backrest cover has been optimized in production vehicles. The changes included the following:

- The locations of the feed-through holes were moved back.
- The diameter of the feed-through holes was reduced.
- An additional piece of stabilizing material was attached to the inside of the backrest cover around the holes to ensure better adhesion of the leather to the seat back cushion.

#### **Service**

Replace the front seat backrest cover.

### Warranty

Claim Type:	Use applicable claim type. If vehicle is outside any warranty, this Technical Service Bulletin is informational only.				
Service Number:	7419				
Damage Code:	0018				
Labor Operations:	Recaro seat remove and reinstall	7290 1905	50 TU		
	Front seat backrest cover remove and reinstall	7419 1955	130 TU		
	Front seat backrest cover replace	7419 5550	20 TU		
Diagnostic Time:	GFF	No allowance	0 TU		
	Road test prior to service procedure	No allowance	0 TU		
	Road test after service procedure	No allowance	0 TU		
	Technical diagnosis at dealer's discretion				
	(Refer to Section 2.2.1.2 and Audi Warranty Online for DADP allowance details)				
Claim Comment:	As per TSB #2018257/5				

All warranty claims submitted for payment must be in accordance with the *Audi Warranty Policies and Procedures Manual*. Claims are subject to review or audit by Audi Warranty.

<sup>© 2013</sup> Audi of America, Inc.

All rights reserved. Information contained in this document is based on the latest information available at the time of printing and is subject to the copyright and other intellectual property rights of Audi of America, Inc., its affiliated companies and its licensors. All rights are reserved to make changes at any time without notice. No part of this document may be reproduced, stored in a retrieval system, or transmitted in any form or by any means, electronic, mechanical, photocopying, recording, or otherwise, nor may these materials be modified or reposted to other sites, without the prior expressed written permission of the publisher.

Audi

# **Technical Service Bulletin**

# **Required Parts and Tools**

Part Number	Part Description	Quantity
See ETKA	Backrest cover	1

# **Additional Information**

All parts and service references provided in this TSB (2018257) are subject to change and/or removal. Always check with your Parts Department and service manuals for the latest information.

© 2013 Audi of America, Inc.

Page 3 of 3

all rights reserved. Information contained in this document is based on the latest information available at the time of printing and is subject to the copyright and other intellectual property rights of Audi of America, Inc., its affiliated companies and its licensors. All rights are reserved to make changes at any time without notice. No part of this document may be reproduced, stored in a retrieval system, or transmitted in any form or by any means, electronic, mechanical, photocopying, recording, or otherwise, nor may these materials be modified or reposted to other sites, without the prior expressed written permission of the publisher.