

Technical Service Bulletin

01 MIL on (DTC P203B00 stored in ECM fault memory)

01 13 32 2035368/1 September 26, 2013.

Model(s)	Year	VIN Range	Vehicle-Specific Equipment
Q5	2014	000001 - 003937	Clean Diesel Engine
A8	2014	000001 - 002322	Clean Diesel Engine

Condition

- MIL on.
- **DTC P203B00** (Reductant Level Sensor Circuit Range/Performance) is stored in the engine control module (ECM), J623 (address word 01).

Technical Background

Due to a production issue for the level sensor, the ECM cannot correctly read the Reductant (AdBlue) fluid level.

Production Solution

Improved level sensor.

Service

Follow GFF test procedure for the stored DTC. If no resolution is found, replace the Reduction agent tank sender (G684 – *delivery module for urea solution adblue*) per the repair guide.

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Warranty

Claim Type:	Use applicable claim type. If vehicle is outside an is informational only.	y warranty, this Tecl	nnical Service Bulletin		
Service Number:	2683				
Damage Code:	0040				
Labor Operations:	A8 Reductive agent container remove+reinstall	2681 1900	130 TU		
	A8 Reductive agent supply module remove+reinstall	2683 1950	30 TU		
	Q5 Reductive agent supply module remove+reinstall	2683 1900	60 TU		
Diagnostic Time:	GFF	0150 0000	20 TU		
	Road test prior to service procedure	No Allowance	0 TU		
	Road test after service procedure	No Allowance	0 TU		
	nce details)				
Claim Comment:	As per TSB #2035368/1				

All warranty claims submitted for payment must be in accordance with the *Audi Warranty Policies and Procedures Manual*. Claims are subject to review or audit by Audi Warranty.

Required Parts and Tools

Part Number	Part Description	Quantity
4G0131969C	A8 Delivery unit for reduction agent metering system	1
8R0131969B 8R0131969C	Q5 Delivery module for urea solution adblue (check ETKA for appropriate part number)	1

Additional Information

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All parts and service references provided in this TSB (2035368) are subject to change and/or removal. Always check with your Parts Department and service manuals for the latest information.

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