

REFERENCE:	Nova Bus Manuals
SECTION:	18: Exterior equipment and accessories
RS N°:	—
EFFECTIVE IN PROD.:	—

APPLICATION DEADLINE: 2014OC01
CLAIM REFERENCE NUMBER: —

SUBJECT:	Front bumper not installed correctly.
JUSTIFICATION:	Front bumper was installed without Never Seeze.

LEVEL	DESCRIPTION	DIRECT CHARGES		TIME
		LABOUR	MATERIAL	
1	Never Seeze must be applied to front bumper mounting bolts.	Nova Bus	Nova Bus	1 hr
2	—	—	—	—

MATERIAL

QTY	PART N°	REV.	DESCRIPTION	REPLACES PART N°
LEVEL 1				
—	—	—	—	—
LEVEL 2				
—	—	—	—	—

DISPOSAL OF PARTS

REMOVED PARTS ARE:	DISCARDED	RETAINED	—
	—	—	

REVISION HISTORY

REV.	DATE	CHANGE DESCRIPTION	WRITTEN BY
NR	2013OC15	Initial release	Bertrand Plouffe

APPROVED BY:

Daniel Theriault

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Date: 2013.10.16 23:26:06 -04'00'

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CLIENT	ORDER	ROAD NUMBER		VIN (2NVY/4RKY...)		QTY
		FROM	TO	FROM	TO	
Puerto Rico (ref. L788)	L754	—	—	L82UXD4500277	L82UXD4500277	1
Puerto Rico (ref. L788)	L754	—	—	L82U2D4500290	L82U0D4500305	15

**WARNING**

Follow your internal safety procedures.

PROCEDURE

- 1.1. Raise the vehicle.

**CAUTION**

For information on hoisting and towing of the vehicle, see section 18: HOISTING AND TOWING in the Nova Bus maintenance manual. Respect your internal safety procedures. Use appropriate hoisting equipment for your protection.

- 1.2. Remove only one of the twenty bolts from the front bumper. Retain the hardware. See Figure 1.

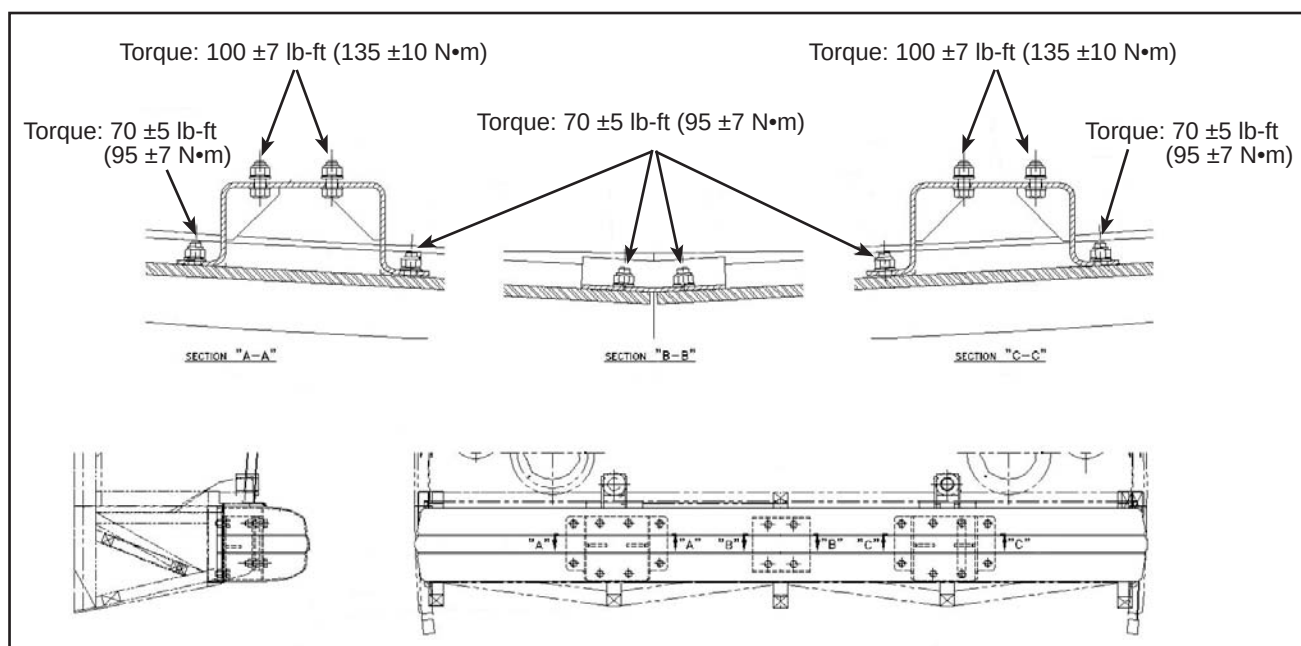


Figure 1 - Front Bumper Mounting Bolts Location and Torque

- 1.3. Apply Never Seeze, or equivalent, on bolt threads.
1.4. Re-install the retained hardware. Torque to the specified value. See Figure 1.
1.5. Repeat steps 1.2 to 1.4 for all others bolts (19x).
1.6. Lower the vehicle.
1.7. The vehicle may be returned to service. ❖