

REFERENCE:	Nova Bus Manuals
SECTION:	12: Interior furnishing
RS N°:	–
EFFECTIVE IN PROD.:	–

APPLICATION DEADLINE: 2014OC03
CLAIM REFERENCE NUMBER: –

SUBJECT:	Five-passenger rear seat rod support.
JUSTIFICATION:	Jam nut missing on the rod support.

LEVEL	DESCRIPTION	DIRECT CHARGES		TIME
		LABOUR	MATERIAL	
1	Install a jam nut on the rod support.	Nova Bus	Nova Bus	5 min
2	–	–	–	–

MATERIAL

QTY	PART N°	REV.	DESCRIPTION	REPLACES PART N°
LEVEL 1				
1	9418892	–	Nut 5/16-24 Grade 5 Steel	–
LEVEL 2				
–	–	–	–	–

Materials will be available within 7 days. To order, please contact Prevost Parts by phone at 1-800-771-6682, by fax at 1-888-668-2555 or by email at prevostparts.commandes@volvo.com. Specify document number, quantity of parts required and shipping address.

DISPOSAL OF PARTS

REMOVED PARTS ARE:	DISCARDED	RETAINED	–
	–	–	

REVISION HISTORY

REV.	DATE	CHANGE DESCRIPTION	WRITTEN BY
NR	2013OC03	Initial release	Bertrand Plouffe

CLIENT	ORDER	ROAD NUMBER		VIN (2NVY/4RKY...)		QTY
		FROM	TO	FROM	TO	
Houston - Texas	L755	1519	1519	S92U5D4500342	S92U5D4500342	1

**WARNING**

Follow your internal safety procedures.

PROCEDURE

- 1.1. Locate the five-passenger rear seat. See Figure 1.



Figure 1 - View of the Five-Passenger Rear Seat

- 1.2. Lift the middle seats and locate the rod support. See Figure 2.



Figure 2 - Rod Support Location Under Rear Seat

- 1.3. Install the jam nut. See Figure 3.

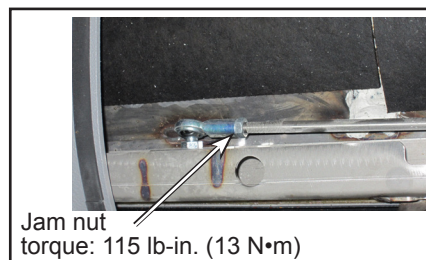


Figure 3 - Jam Nut Installation

- 1.4. Align rod's tail parallel to the mounting surface, with the tail pointing upward. See Figure 4. Torque to the specified value to secure the rod at this position. See Figure 3.

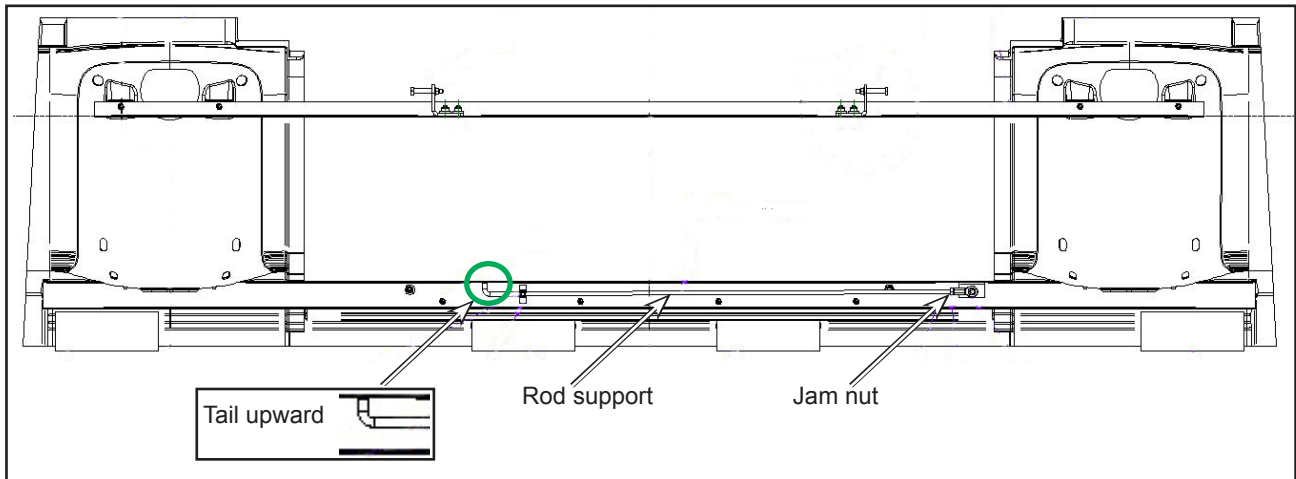


Figure 4 - Rear Seat Back View

- 1.5. Close the middle seats.
- 1.6. The vehicle may be returned to service. ❖