

REFERENCE:	Nova Bus Manuals
SECTION:	12 Interior furnishing
RS N°:	MQR 7621-371, NC 641
EFFECTIVE IN PROD.:	L708-01 (2012SE)

APPLICATION DEADLINE:
2014JL25

SUBJECT:	Stanchion in the articulation area of the vehicle
JUSTIFICATION:	A break may occur between the mounting plate and the stanchion.

LEVEL	DESCRIPTION	DIRECT CHARGES		TIME
		LABOUR	MATERIAL	
1	Replace the original stanchion with a reinforced stanchion.	Nova Bus	Nova Bus	16 min
2	—	—	—	—

MATERIAL

QTY	PART N°	REV.	DESCRIPTION	REPLACES PART N°
LEVEL 1				
2	N48035-03	C	Stanchion in articulation area - yellow	N48035-03
LEVEL 2				
—	—	—	—	—

Materials will be available within 24 days. To order, please contact Prevost Parts by phone at 1-800-771-6682, by fax at 1-888-668-2555 or by email at prevostparts.commandes@volvo.com. Specify document number, quantity of parts required and shipping address.

DISPOSAL OF PARTS

REMOVED PARTS ARE:	DISCARDED *	RETAINED	* Dispose of the unused parts and the defective parts in accordance with local environmental standards in effect.
	Yes	—	

REVISION HISTORY

REV.	DATE	CHANGE DESCRIPTION	WRITTEN BY
NR	2012OC01	Initial release	Danielle Lacroix
R1	2013JN25	New clients added to the client list	Luc Carignan

APPROVED BY:


Daniel Theriault

Digitally signed by Daniel Theriault
DN: cn=Daniel Theriault, o=Nova Bus, ou,
email=daniel.theriault@volvo.com, c=CA
Date: 2013.09.18 13:04:35 -04'00'

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Symbol	Meaning
Empty Field	No changes, the procedure applies
+	Contract added, the procedure applies
–	Contract removed, the procedure does not apply

	CLIENT	ORDER	ROAD NUMBER		VIN (2NVY/4RKY...)		QTY
			FROM	TO	FROM	TO	
	Halifax - Nova Scotia	L558	717	731	S92UXA3000293	S92U6A3000307	15
	Halifax - Nova Scotia	L613	732	741	S92UXB3000019	S92UXB3000028	10
+	New York City Transit - New York	L643	5895	5895	S92U1B4000143	S92U1B4000143	1
+	New York City Transit - New York	L670	5770	5894	S92U9B4000147	S92UXC4500061	125
+	New York City Transit - New York	L681	5896	5267	S92U2C4500023	S92U0C4500179	106

**WARNING**

Follow your internal safety procedures.

PROCEDURE

- 1.1 Unbolt the two stanchions located in the articulation area. Retain the hardware. See Figure 1.
- 1.2 Install the new stanchions with the retained hardware. Use blue Loctite thread locker, or an equivalent. Tighten to safely secure the parts in place. ❖

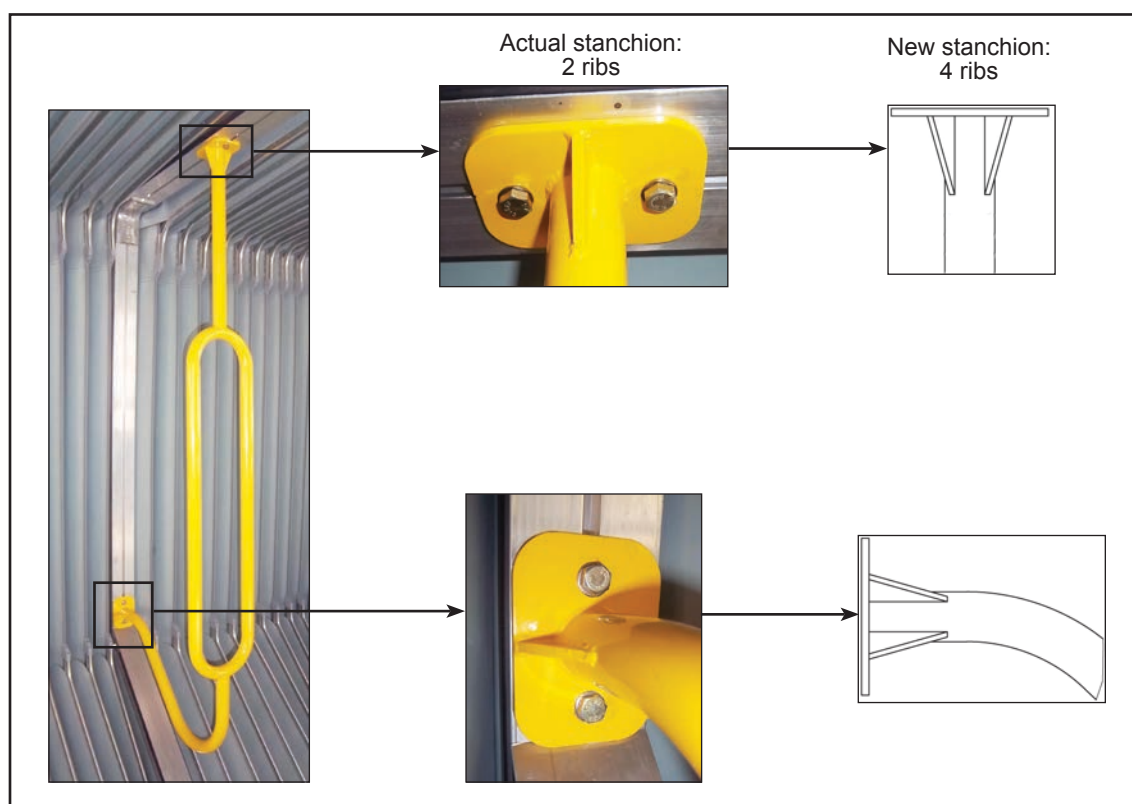


Figure 1 - Typical Stanchion in the Articulation Area